

Special-Lite, Inc.

EXPRESS SL-17/20

Estimate/Order Form Instructions

Please review the following instructions before filling out the Express SL-17/20 order form. To avoid errors or delays, please make sure that every section has one selection marked.

NOTE: All Express orders are shipped within two weeks of our receipt of signed priced order acknowledgment and approved payment terms. Orders requiring shop drawings are not part of this program.

The numbers of this step-by-step guide correspond to the sections on the order form.

Please make sure all customer information is filled in correctly and completely. Make sure that you have included your customer PO number or credit card information. If your order is shipping to the jobsite, we need the job site phone number and job site contact.

- 1 Quantity of Single Doors or Pairs of Doors:** All doors on each sheet must be identical. Use separate sheets for different doors.
- 2 Door Opening Width and Height:** Door opening height is measured from finished floor. Door opening width is measured from inside jamb to inside jamb. All doors will have a 3/4" bottom undercut. Maximum door size is 48" x 96". Minimum door size width is 30".
- 3 Aluminum Finish:** Aluminum finish will apply to perimeter of door, vision lite kits, perimeter frames, hinges, flush bolts and recessed pulls.
- 4 FRP Facesheet:** Choose between SpecLite 3[®] Pebble Grain or Sandstone-Textured FRP face sheets. Indicate color from twelve standard SpecLite 3[®] FRP colors or nine Sandstone-Textured colors. Check appropriate box to indicate interior or exterior side of door.
- 5 Vision Lite:** Special-Lite Standard Half-glass and Narrow lite sizes vary according to the door size and hardware.
- 6 Glass:** Glass will be furnished in 1/4" clear tempered only. Select the glass thickness that you will use so that we can provide the appropriate glass stops. Glass may also be furnished by others.
- 7 Hinge:** SL-11HD continuous hinges will be provided in the finish selected in section 3. If you choose one of the other hinge sizing options, you will be responsible for field preps and reinforcements.
- 8 Locking Hardware:** All lockset preps will be located to match a strike location of 40-5/16" centerline from floor. We will provide a 4-7/8" lock strike prep on frame for single doors and in the inactive leaf of a pair of doors.
- 9 Flush Bolts/Surface Bolts:** This section pertains to a pair of doors with an inactive leaf.
- 10 Push/Pull:** If a Flush pull is selected, the aluminum finish will match the finish that was chosen in section 3. Pull centerline is located 35" from finished floor and inboard to allow for future hardware attachment.
- 11 Perimeter Frame:** To determine the frame size for a **tube frame**, add frame face dimensions to each side of the door opening. For instance, with a door opening width of 36" and a frame face of 2" the overall frame width will be 40". For the frame size height, add the door opening height to the frame face of the header to determine this measurement. Remember, all doors will have a 3/4" bottom undercut. For **insert frames**, provide existing door opening measurements. Door Opening Height must be measured from finished floor. Insert frames must be used with a concealed continuous hinge (the SL-11HD continuous hinge is recommended).
- 12 Transom Frame:** All transom frames will be fabricated to 10'-6" in height with applied glass stops. The transom vertical pieces are to be cut to size in the field. The transom will be open for 1/4" or 1" glass. Please indicate glass thickness.
- 13 Threshold:** Our standard threshold size is 1/2" x 5". All thresholds will be fabricated to fit from jamb to jamb. Threshold clips will be supplied with all thresholds to ease installation.

Review completed form for accuracy. For doors or frames that do not qualify as Special-Lite Express SL-17/20 orders, please use our regular order forms, or contact our Order Processing Department at (800) 821-6531.

Additional Notes:

- All Express doors will be supplied with an Adjustable Bottom Brush.