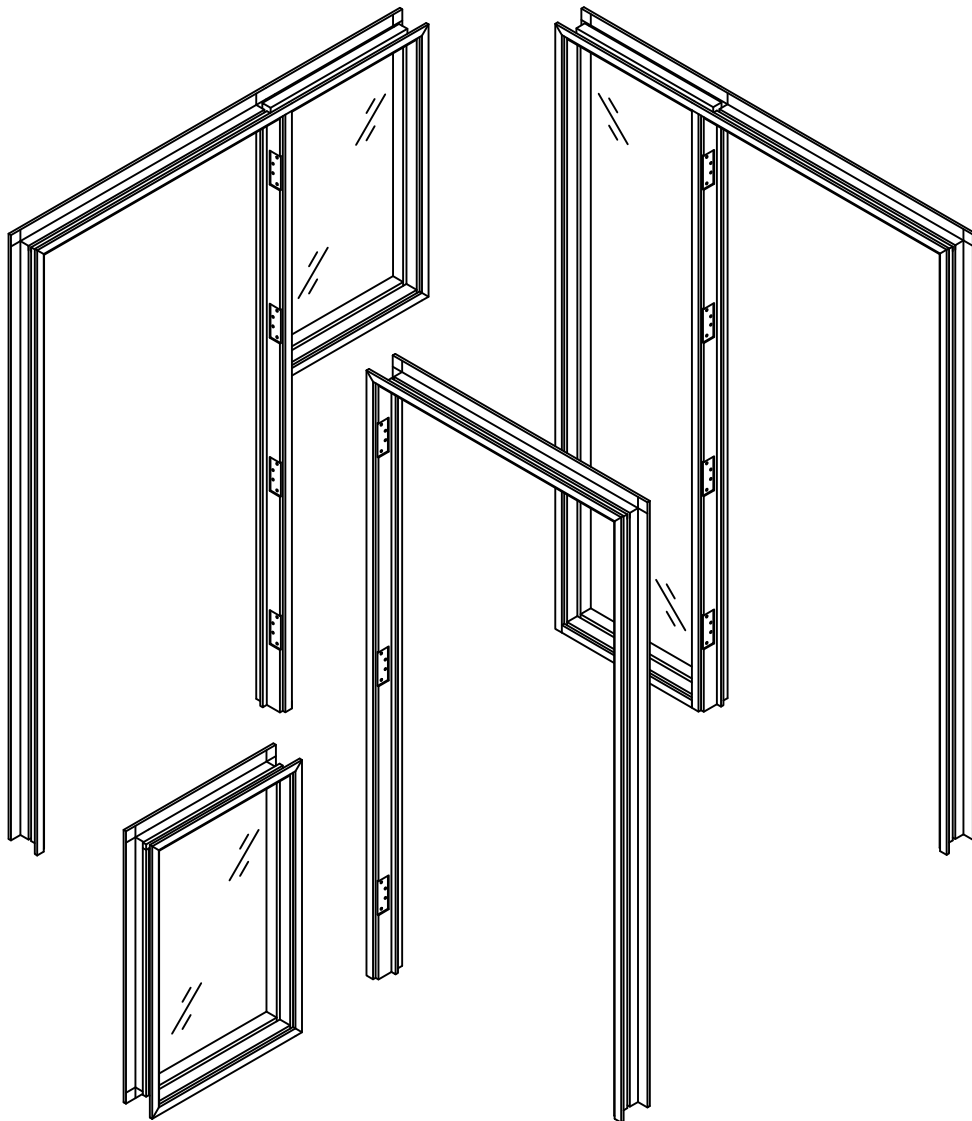




Aluminum Interior Frames



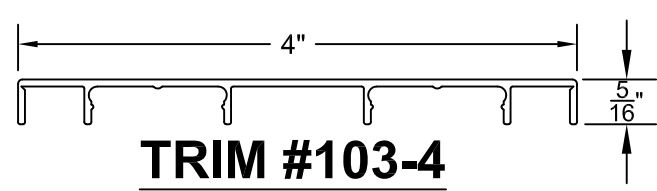
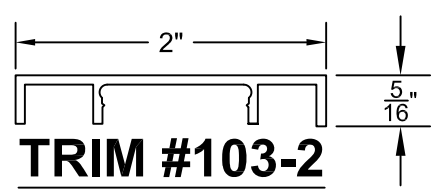
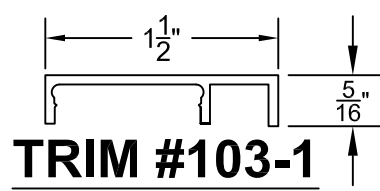
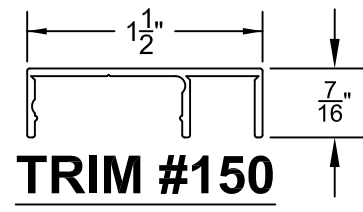
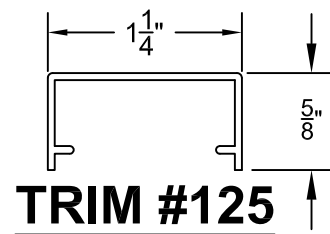
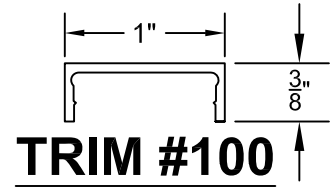
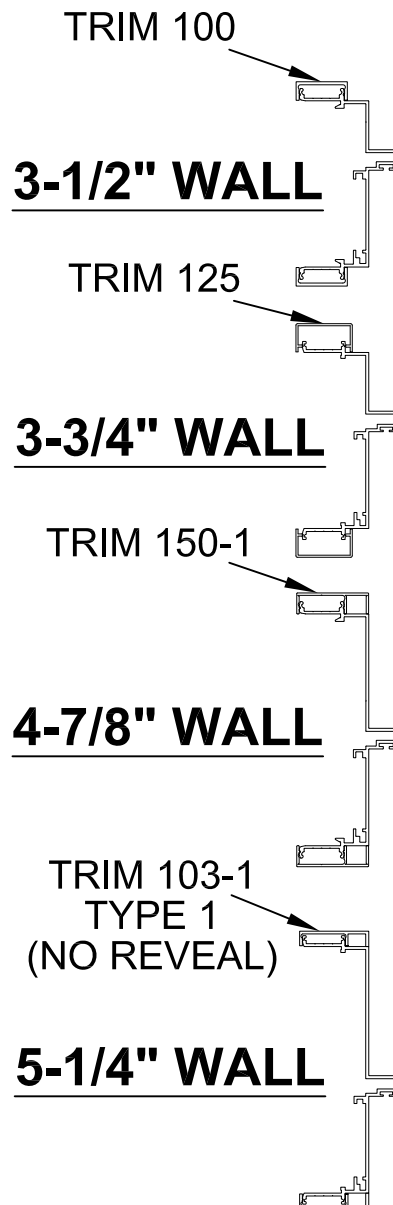
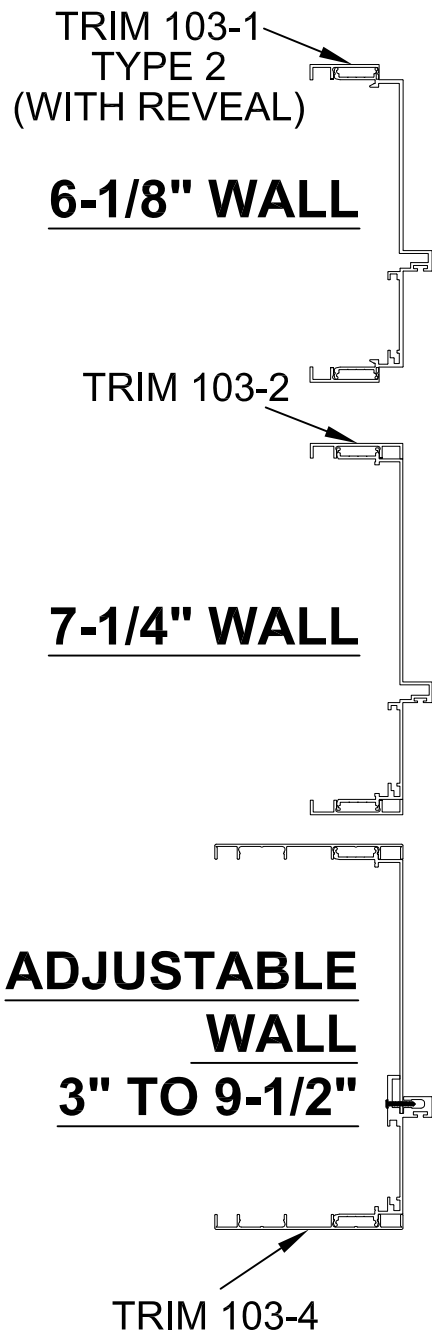
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ILLUSTRATION OF VARIOUS PROFILES WITH TRIMS

OMEGA OFFERS CUSTOMERS UNLIMITED DESIGN POSSIBILITIES WITH 1", 1-1/4", 1-1/2", 2" & 4" WIDE TRIM PROFILES THAT CAN BE MIXED AND MATCHED ON DIFFERENT DOOR FRAMES AND LITE SYSTEMS

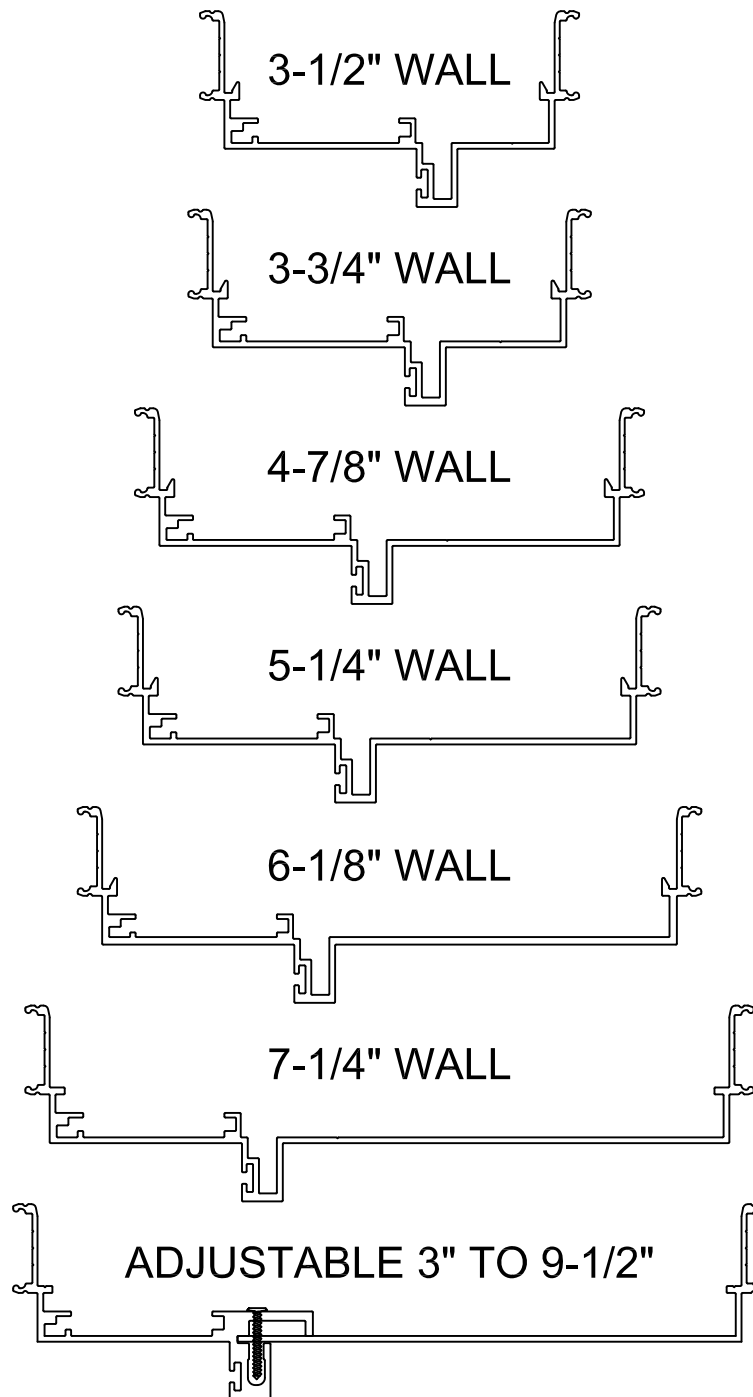


ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH TYPE TRIM #150-1, #103-1 OR #103-2

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

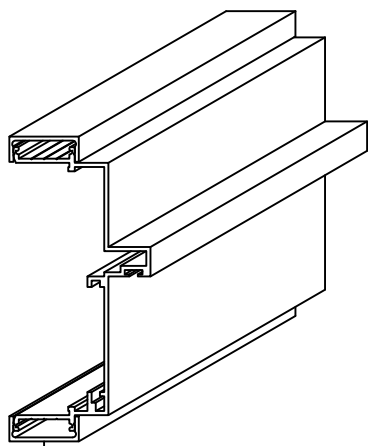
ILLUSTRATION OF VARIOUS WALL PROFILES

OMEGA OFFERS CUSTOMERS UNLIMITED DESIGN POSSIBILITIES WITH 1", 1-1/4", 1-1/2", 2" & 4" WIDE TRIM PROFILES THAT CAN BE MIXED AND MATCHED ON DIFFERENT DOOR FRAMES AND LITE SYSTEMS

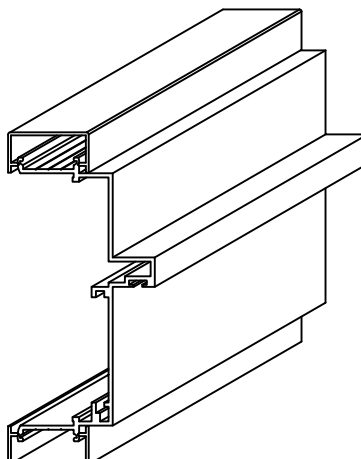


THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

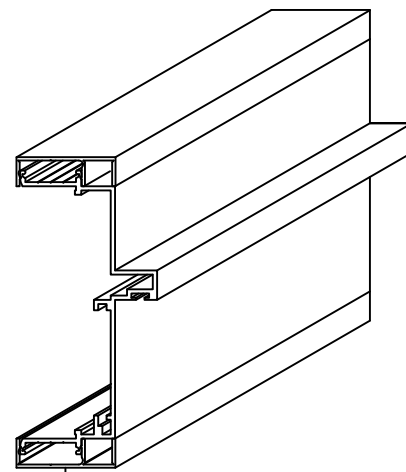
ILLUSTRATION OF DOOR FRAME WITH VARIOUS TRIMS



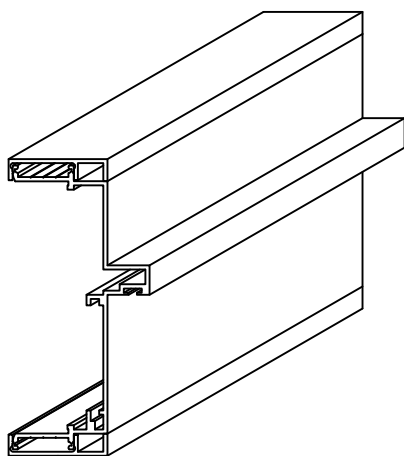
STANDARD TRIM
TRIM #100



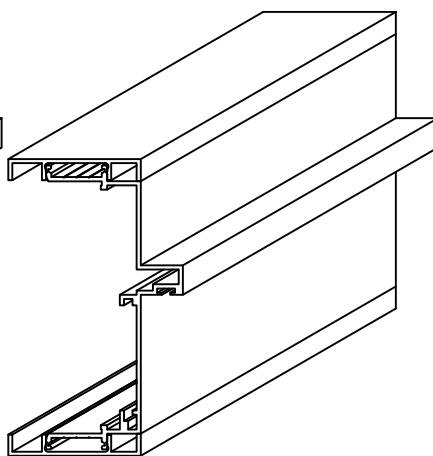
RAISED TRIM
TRIM #125



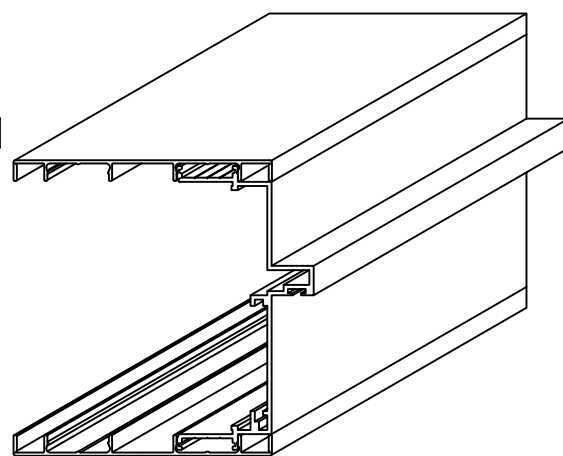
FLUSH TYPE 1 TRIM
TRIM #150-1



FLUSH TYPE 1 TRIM
TRIM #103-1



FLUSH TRIM
TRIM #103-2

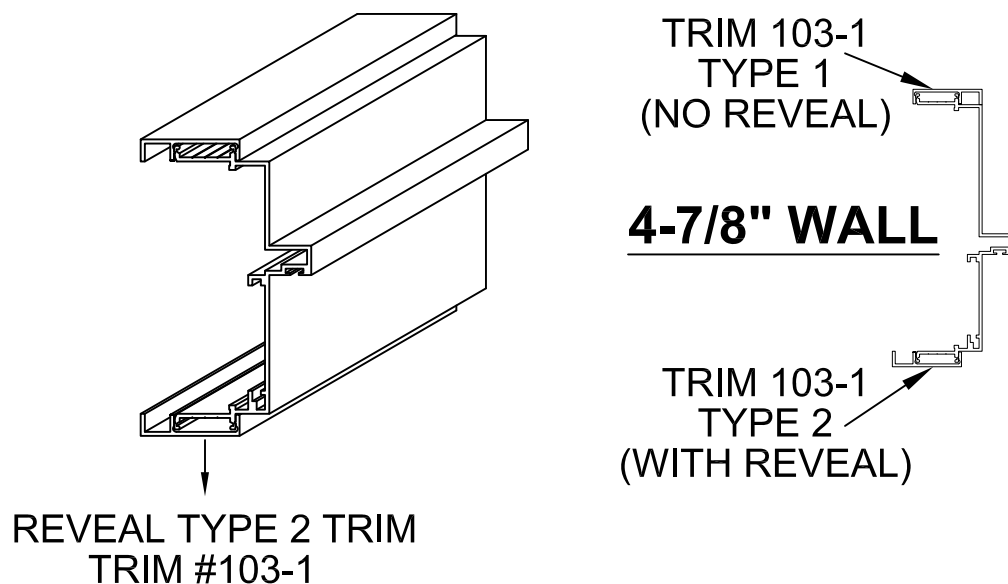


FLUSH TRIM
TRIM #103-4

ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH TYPE TRIM #150-1, #103-1, #103-2 OR #103-4

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

ILLUSTRATION OF DOOR FRAME WITH VARIOUS TRIMS



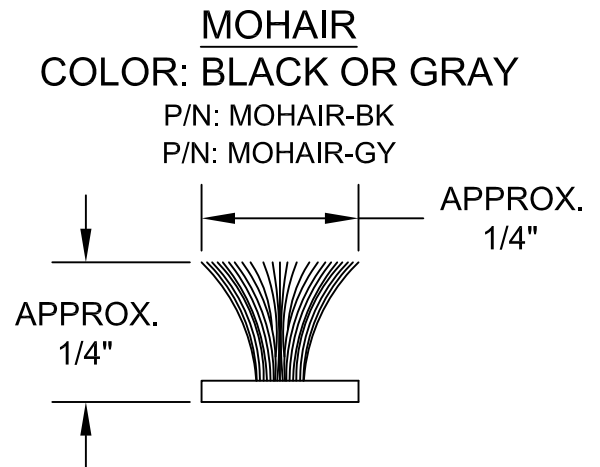
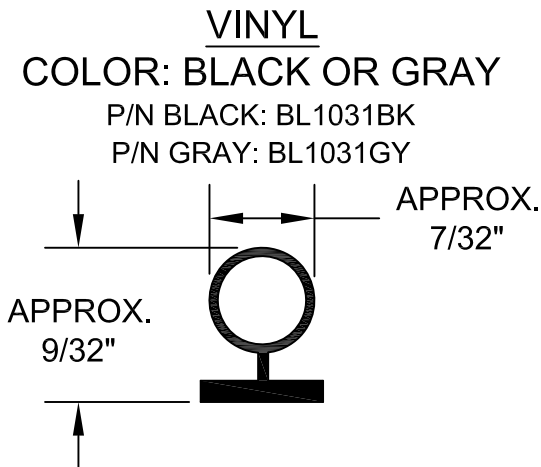
NOTE ONLY A SINGLE DOOR FRAME WITH TRIM 103-1 OR 150-1 WITH TYPE 2

**ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH
TYPE TRIM #150-1, #103-1, #103-2 OR #103-4**

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

ILLUSTRATION OF DOOR / WINDOW GASKET & MOUNTING CLIPS

DOOR GASKET



NOTE: ALL DOOR FRAMES COME WITH VINYL GASKET STANDARD.

WINDOW GASKET COLOR: BLACK OR GRAY

P/N: BLACK BL482BK
P/N: GRAY BL482GY



PULL



PUSH

P/N: BLACK BL483BK
P/N: GRAY BL483GY

NOTE:

1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL).
2. 3/8" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS.
3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.

MOUNTING CLIP

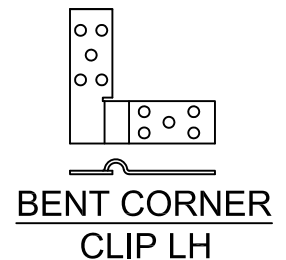
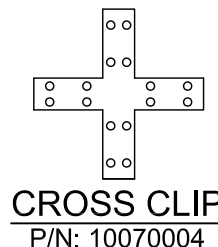
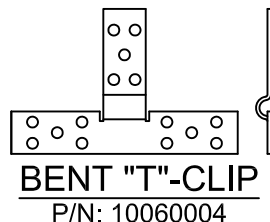
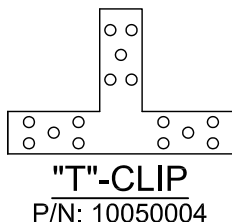
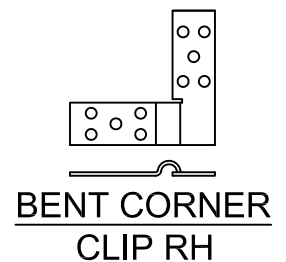
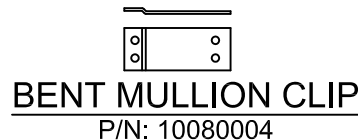
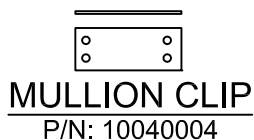
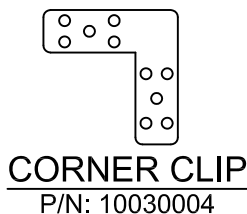
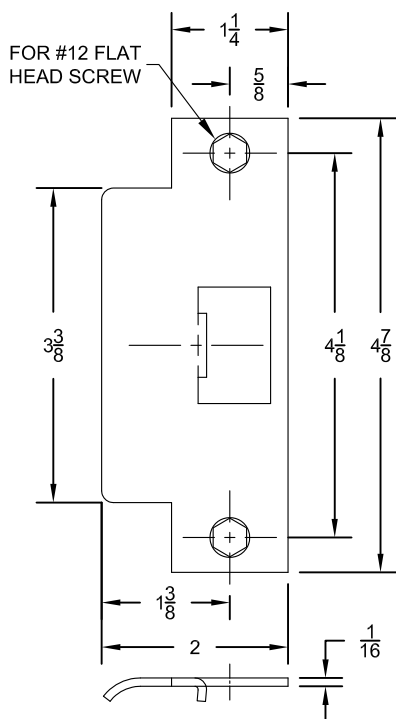
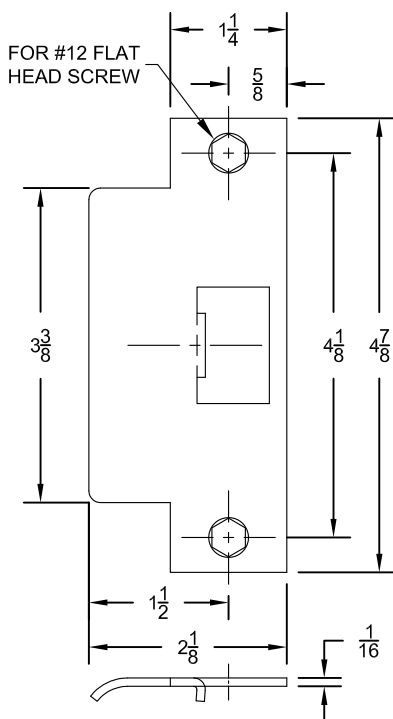


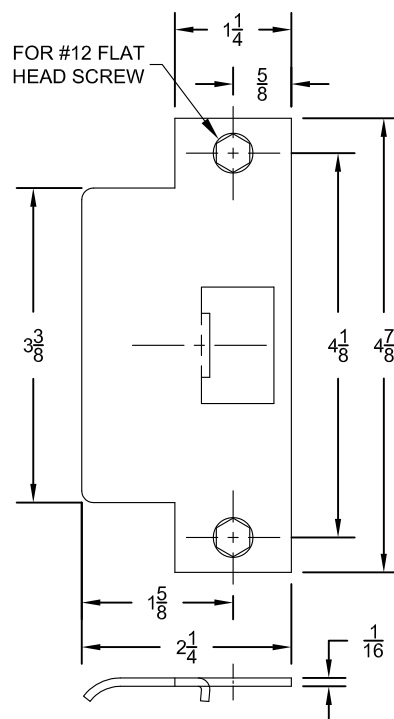
ILLUSTRATION OF OPTIONAL STANDARD & EXTENDED DOOR STRIKES



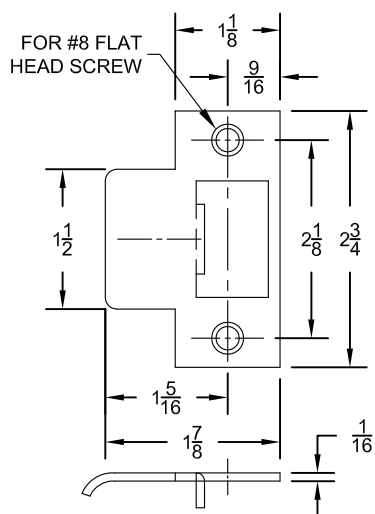
**ASA STRIKE
STANDARD 1-3/8**



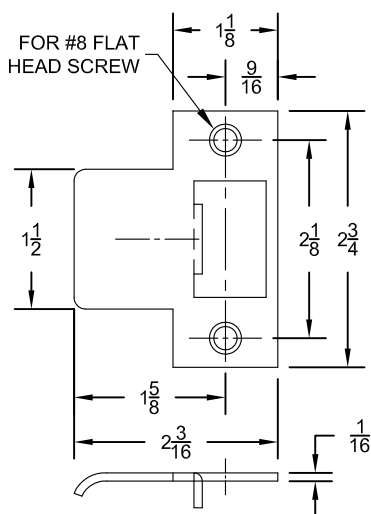
**ASA STRIKE
EXTENDED 1-1/2**



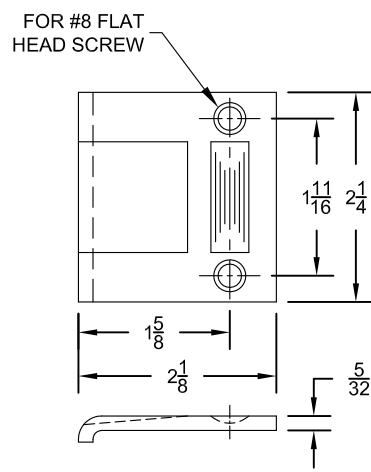
**ASA STRIKE
EXTENDED 1-5/8**



**"T" STRIKE
STANDARD 1-3/8**



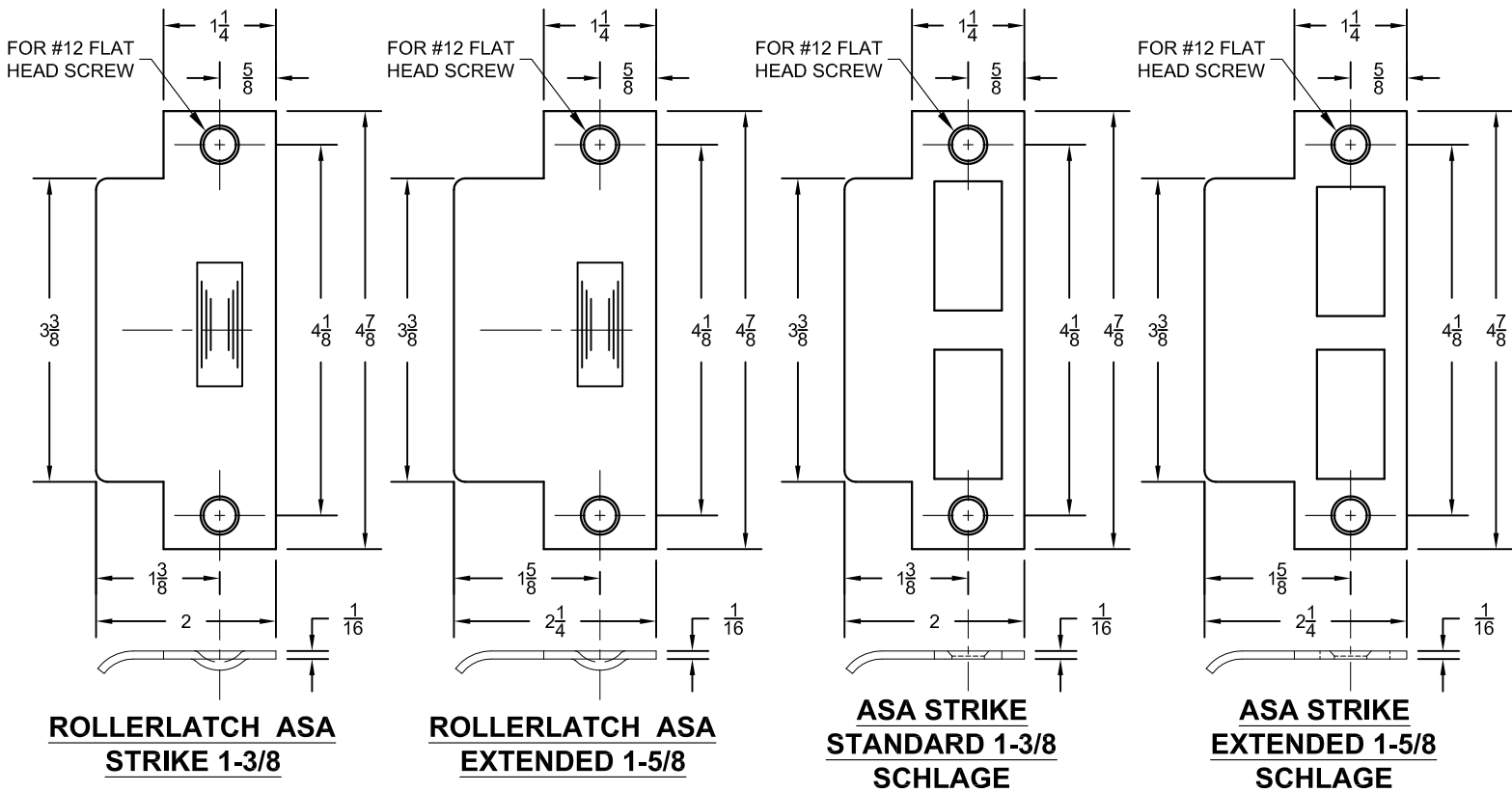
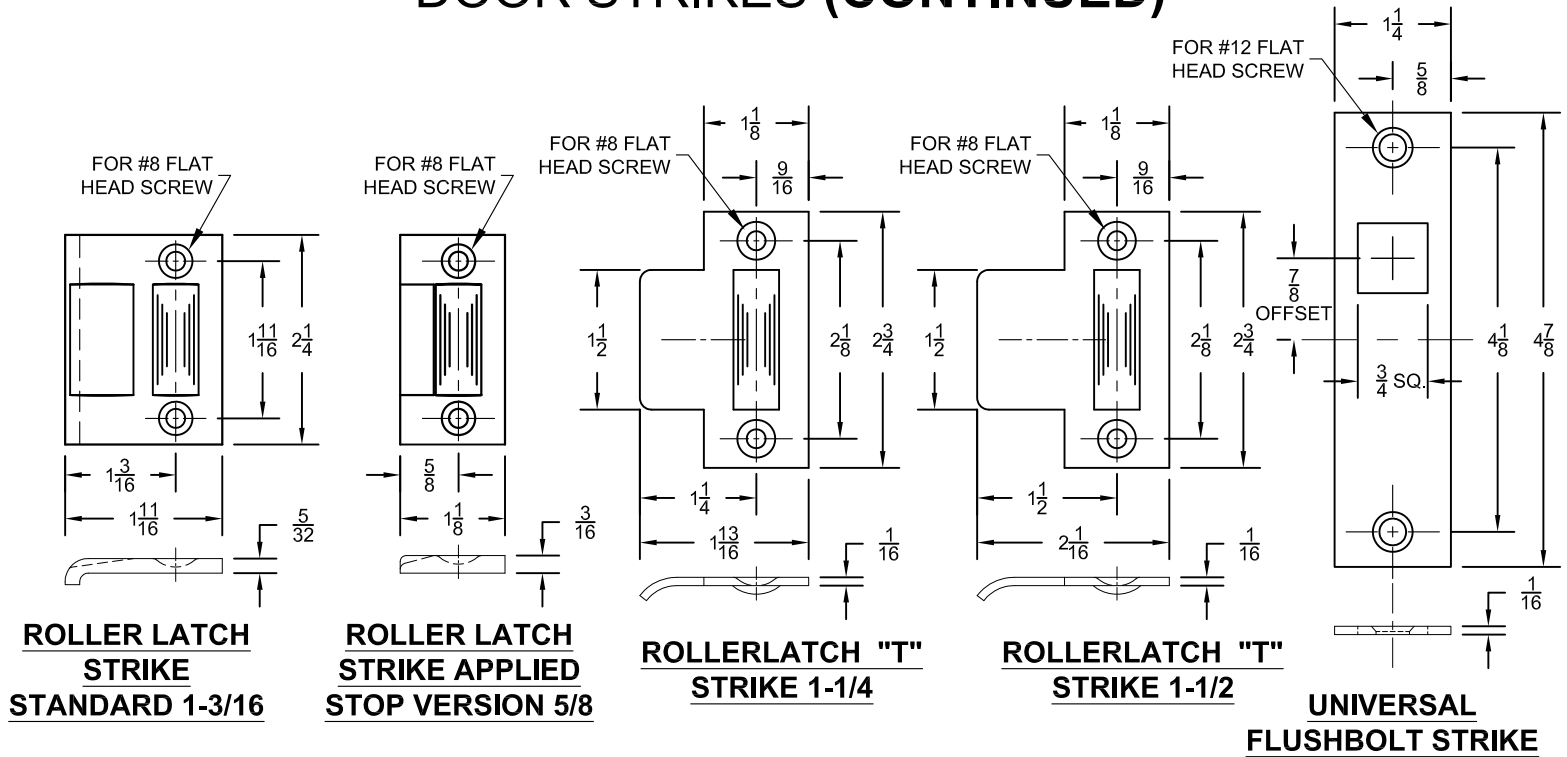
**"T" STRIKE
EXTENDED 1-5/8**



**ROLLER LATCH STRIKE
EXTENDED 1-5/8**

ALL STRIKES AVAILABLE IN A VARIETY OF FINISHES

ILLUSTRATION OF OPTIONAL STANDARD & EXTENDED DOOR STRIKES (CONTINUED)

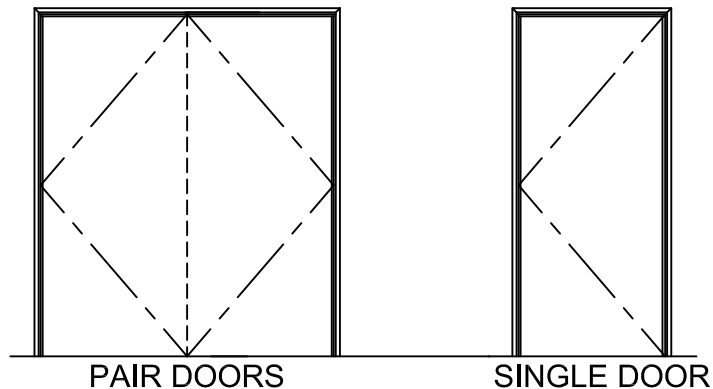


ALL STRIKES AVAILABLE IN A VARIETY OF FINISHES

DESCRIPTION	ALUMINUM ASSOCIATION FINISH DESIGNATION
Commercial Clear Anodize	AA-M10-C22-A21/A31
Commercial Grade A.A.M.A. Manual 603.5	Paint Specification
Commercial Stat Bronze Anodize	AA-M10-C22-A24/A44
Commercial Black Anodize	AA-M10-C22-A24/A44
Special Custom Color Paint	Paint Specification

ALL EXTRUSIONS ARE FROM 6063-T5 MATERIAL

FIRE RATINGS AVAILABLE:
20 MINUTE DOOR FRAME : 4'-0" X 10'-0" AT SINGLES
20 MINUTE DOOR FRAME : 8'-0" X 10'-0" AT PAIRS
20 MINUTE POSITIVE PRESSURE DOOR FRAME : 4'-0" X 9'-0" AT SINGLES
20 MINUTE POSITIVE PRESSURE DOOR FRAME : 8'-0" X 9'-0" AT PAIRS
90 MINUTE POSITIVE PRESSURE DOOR FRAME : 3'-0" X 9'-0" AT SINGLES
90 MINUTE POSITIVE PRESSURE DOOR FRAME : 6'-0" X 9'-0" AT PAIRS



STANDARD BUTT LOCATIONS 4-1/2" X 4-1/2" BUTTS 1 PAIR (2 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")
1st	TOP	5"	5"	5"	5"	5"
3rd	BOTTOM	65-1/2"	66-1/2"	67-1/2"	68-1/2"	69-1/2"
☒	STRIKE	42"	43"	44"	45"	46"

STANDARD BUTT LOCATIONS 4-1/2" X 4-1/2" BUTTS 1-1/2 PAIR (3 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")	85"(7'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	35-1/4"	35-3/4"	36-1/4"	36-3/4"	37-1/4"	37-3/4"
3rd	BOTTOM	65-1/2"	66-1/2"	67-1/2"	68-1/2"	69-1/2"	70-1/2"
☒	STRIKE	42"	43"	44"	45"	46"	47"

J	JH	86"(7'-2")	87"(7'-3")	88"(7'-4")	89"(7'-5")	90"(7'-6")	91"(7'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	38-1/4"	38-3/4"	39-1/4"	39-3/4"	40-1/4"	40-3/4"
3rd	BOTTOM	71-1/2"	72-1/2"	73-1/2"	74-1/2"	75-1/2"	76-1/2"
☒	STRIKE	48"	49"	50"	51"	52"	53"

J	JH	92"(7'-8")	93"(7'-9")	94"(7'-10")	95"(7'-11")	96"(8'-0")	97"(8'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	41-1/4"	41-3/4"	42-1/4"	42-3/4"	43-1/4"	43-3/4"
3rd	BOTTOM	77-1/2"	78-1/2"	79-1/2"	80-1/2"	81-1/2"	82-1/2"
☒	STRIKE	54"	55"	56"	57"	58'	59"

J	JH	98"(8'-2")	99"(8'-3")	100"(8'-4")	101"(8'-5")	102"(8'-6")	103"(8'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	44-1/4"	44-3/4"	45-1/4"	45-3/4"	46-1/4"	46-3/4"
3rd	BOTTOM	83-1/2"	84-1/2"	85-1/2"	86-1/2"	87-1/2"	88-1/2"
☒	STRIKE	60"	61"	62"	63"	64"	65"

J	JH	104"(8'-8")	105"(8'-9")	106"(8'-10")	107"(8'-11")	108"(9'-0")	109"(9'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	47-1/4"	47-3/4"	48-1/4"	48-3/4"	49-1/4"	49-3/4"
3rd	BOTTOM	89-1/2"	90-1/2"	91-1/2"	92-1/2"	93-1/2"	94-1/2"
☒	STRIKE	66"	67"	68"	69"	70"	71"

**CUSTOM BUTT LOCATIONS ARE AVAILABLE
AT NO EXTRA CHARGE**



860 South Williams Street
Decatur, MI 49045
Phone: (800) 821-6531
Fax: (800) 423-7610
Email: Omega@special-lite.com
Web: www.omegamfg.com
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ISSUED 09-13-15

STANDARD BUTT LOCATIONS

4-1/2" X 4-1/2" BUTTS 2 PAIR (4 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")	85"(7'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	25-1/4"	25-1/2"	25-7/8"	26-1/4"	26-1/2"	26-7/8"
3rd	BOTTOM MIDDLE	45-1/2"	46"	46-3/4"	47-1/2"	48"	48-3/4"
4th	BOTTOM	65-3/4"	66-1/2"	67-5/8"	68-3/4"	69-1/2"	70-5/8"
☒	STRIKE	42"	43"	44"	45"	46"	47"

J	JH	86"(7'-2")	87"(7'-3")	88"(7'-4")	89"(7'-5")	90"(7'-6")	91"(7'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	27-1/4"	27-1/2"	27-7/8"	28-1/4"	28-1/2"	28-7/8"
3rd	BOTTOM MIDDLE	49-1/2"	50"	50-3/4"	51-1/2"	52"	52-3/4"
4th	BOTTOM	71-3/4"	72-1/2"	73-5/8"	74-3/4"	75-1/2"	76-5/8"
☒	STRIKE	48"	49"	50"	51"	52"	53"

J	JH	92"(7'-8")	93"(7'-9")	94"(7'-10")	95"(7'-11")	96"(8'-0")	97"(8'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	29-1/4"	29-1/2"	29-7/8"	30-1/4"	30-1/2"	30-7/8"
3rd	BOTTOM MIDDLE	53-1/2"	54"	54-3/4"	55-1/2"	56"	56-3/4"
4th	BOTTOM	77-3/4"	78-1/2"	79-5/8"	80-3/4"	81-1/2"	82-5/8"
☒	STRIKE	54"	55"	56"	57"	58"	59"

J	JH	98"(8'-2")	99"(8'-3")	100"(8'-4")	101"(8'-5")	102"(8'-6")	103"(8'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	31-1/4"	31-1/2"	31-7/8"	32-1/4"	32-1/2"	32-7/8"
3rd	BOTTOM MIDDLE	57-1/2"	58"	58-3/4"	59-1/2"	60"	60-3/4"
4th	BOTTOM	83-3/4"	84-1/2"	85-5/8"	86-3/4"	87 1/2"	88-5/8"
☒	STRIKE	60"	61"	62"	63"	64"	65"

J	JH	104"(8'-8")	105"(8'-9")	106"(8'-10")	107"(8'-11")	108"(9'-0")	109"(9'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	33-1/4"	33-1/2"	33-7/8"	34-1/4"	34-1/2"	34-7/8"
3rd	BOTTOM MIDDLE	61-1/2"	62"	62-3/4"	63-1/2"	64"	64-3/4"
4th	BOTTOM	89-3/4"	90-1/2"	91-5/8"	92-3/4"	93-1/2"	94-5/8"
☒	STRIKE	66"	67"	68"	69"	70"	71"

80" DUTCH

1st = 5"
 2nd = 30-1/2"
 SPLIT = 40"
 3rd = 45"
 4th = 65-1/2"
 ☒ = 44"

84" DUTCH

1st = 5"
 2nd = 32-1/2"
 SPLIT = 42"
 3rd = 47"
 4th = 69-1/2"
 ☒ = 46"

CUSTOM BUTT LOCATIONS ARE AVAILABLE AT NO EXTRA CHARGE



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 Fax: (800) 423-7610
 Email: Omega@special-lite.com
 Web: www.omegamfg.com
www.special-lite.com/omega

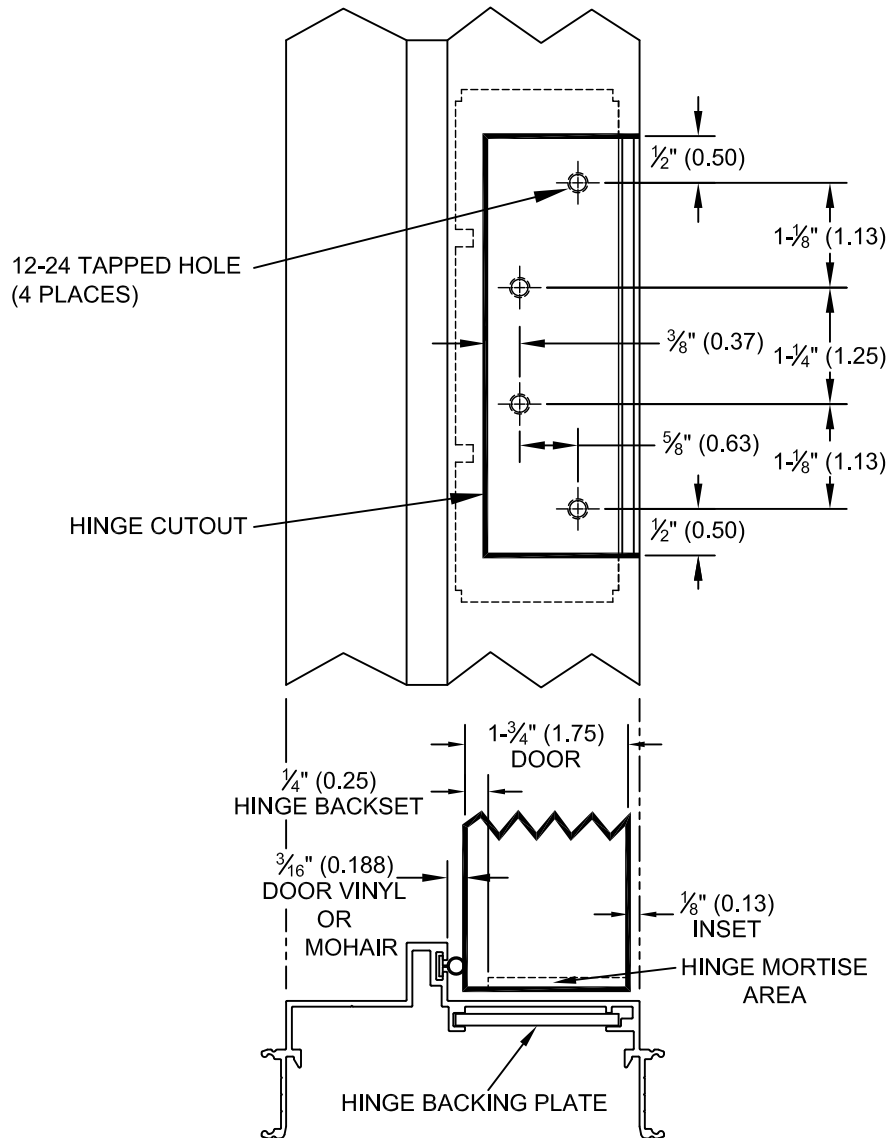
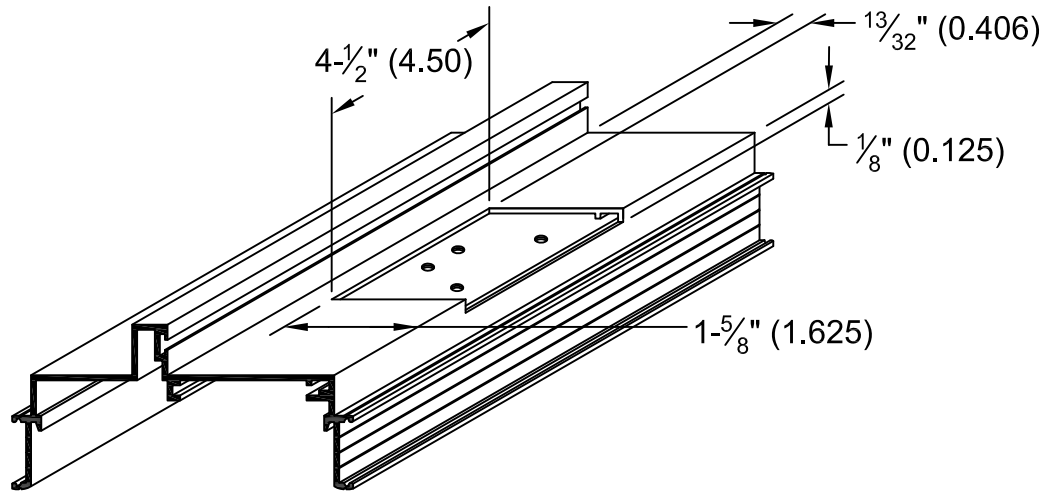
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 printed in USA

OMG-CATALOG-11-04.DWG

PAGE 11

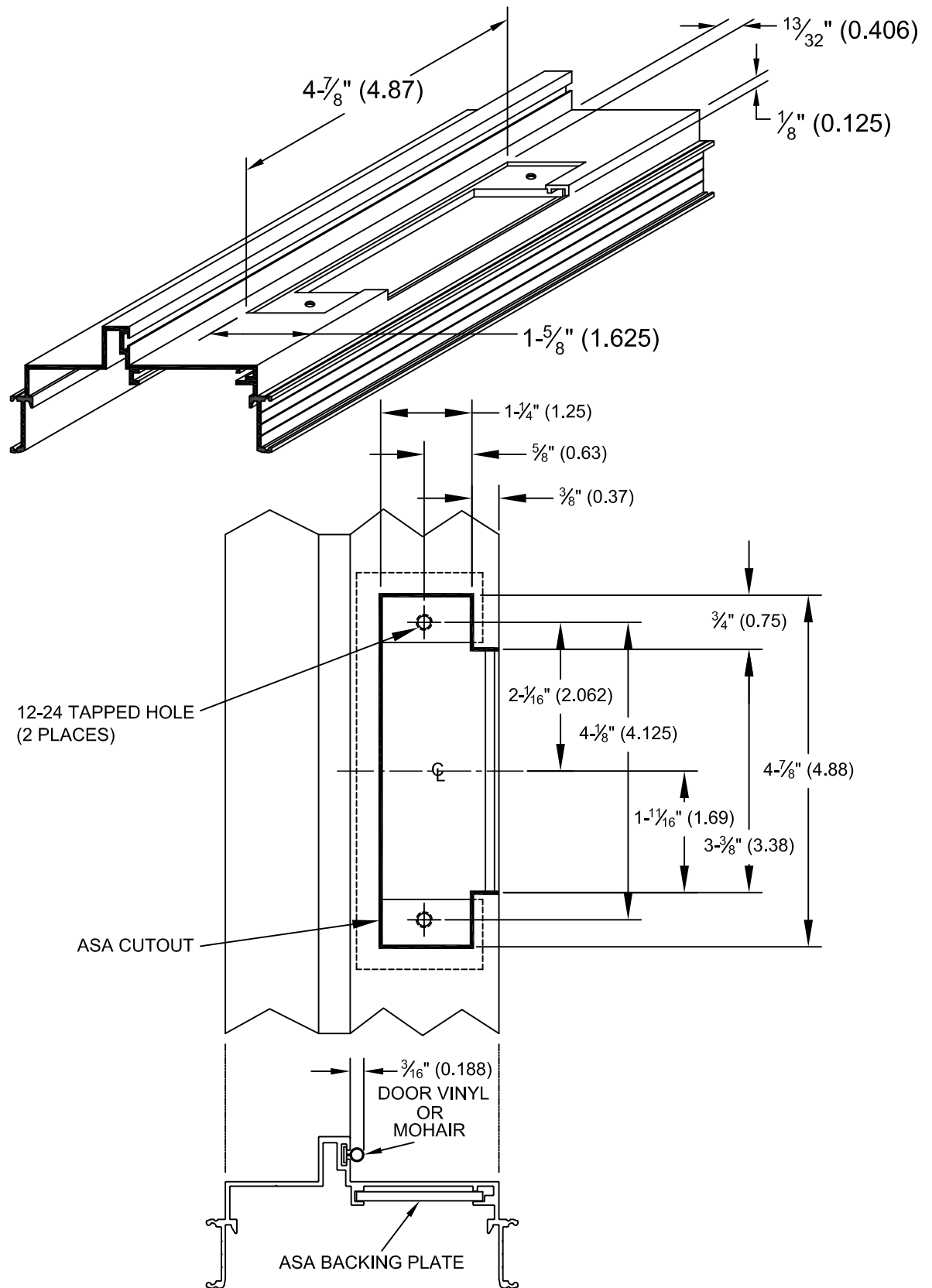
ISSUED 09-13-15

HINGE OFFSET DIMENSIONS



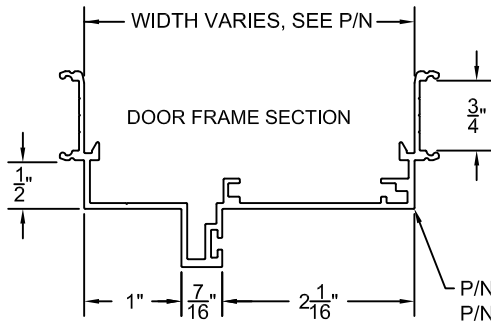
NOTE: ALL DIMENSIONS ARE NOMINAL $\pm \frac{1}{64}$ (0.015)

ASA STRIKE OFFSET DIMENSIONS

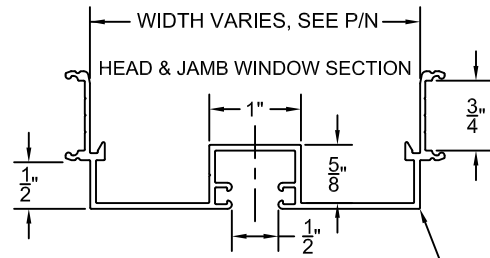


NOTE: ALL DIMENSIONS ARE NOMINAL $\pm \frac{1}{64}$ (0.015)

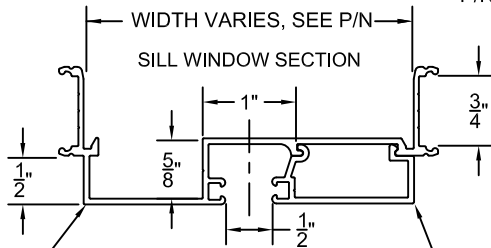
WALL SYSTEM



P/N 350-0 = 3-1/2" WALL,
P/N 375-0 = 3-3/4" WALL,
P/N 487-0 = 4-7/8" WALL,
P/N 525-0 = 5-1/4" WALL,
P/N 612-0 = 6-1/8" WALL,
P/N 725-0 = 7-1/4" WALL,

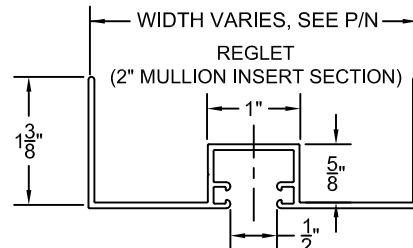


P/N 350-1 = 3-1/2" WALL,
P/N 375-1 = 3-3/4" WALL,
P/N 487-1 = 4-7/8" WALL,
P/N 525-1 = 5-1/4" WALL,

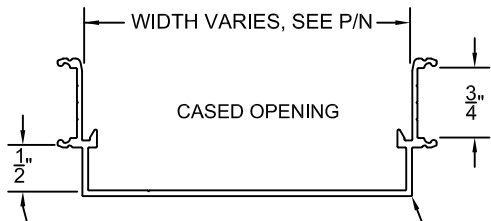


P/N 350-2 = 3-1/2" WALL,
P/N 375-2 = 3-3/4" WALL,
P/N 487-2 = 4-7/8" WALL,
P/N 525-2 = 5-1/4" WALL,

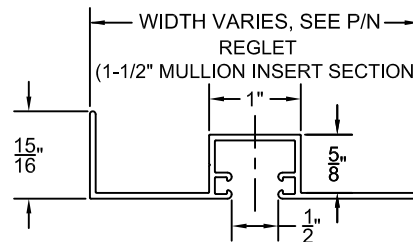
P/N 350-3 = 3-1/2" WALL,
P/N 375-3 = 3-3/4" WALL,
P/N 487-3 = 4-7/8" WALL,
P/N 525-3 = 5-1/4" WALL,



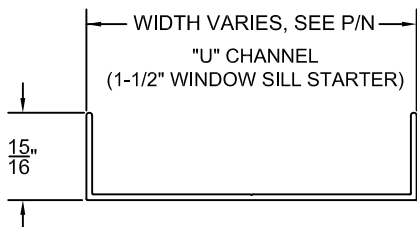
P/N 350-4 = 3-1/2" WALL,
P/N 375-4 = 3-3/4" WALL,
P/N 487-4 = 4-7/8" WALL,
P/N 525-4 = 5-1/4" WALL,



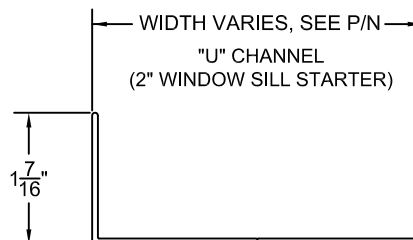
P/N 350-5 = 3-1/2" WALL,
P/N 375-5 = 3-3/4" WALL,
P/N 487-5 = 4-7/8" WALL,
P/N 525-5 = 5-1/4" WALL,



P/N 350-6 = 3-1/2" WALL,
P/N 375-6 = 3-3/4" WALL,
P/N 487-6 = 4-7/8" WALL,
P/N 525-6 = 5-1/4" WALL,

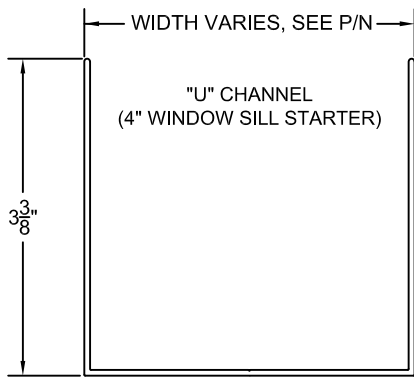


P/N 375-11 = 3-3/4" WALL,
P/N 487-11 = 4-7/8" WALL,

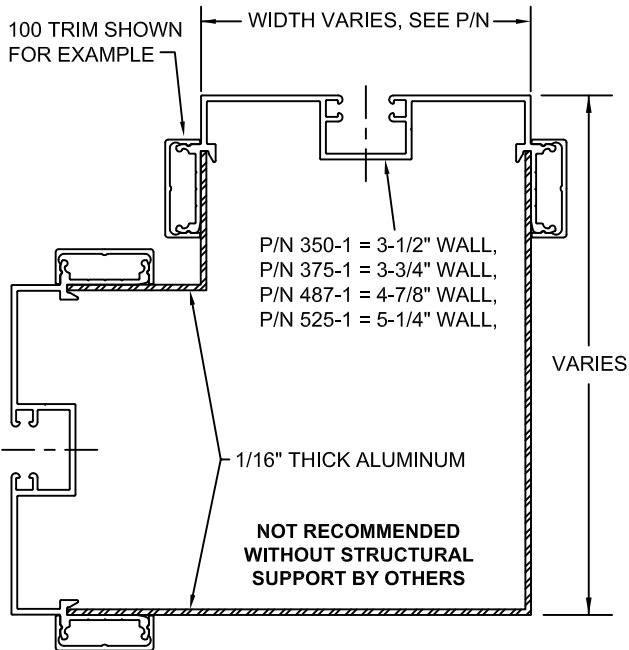
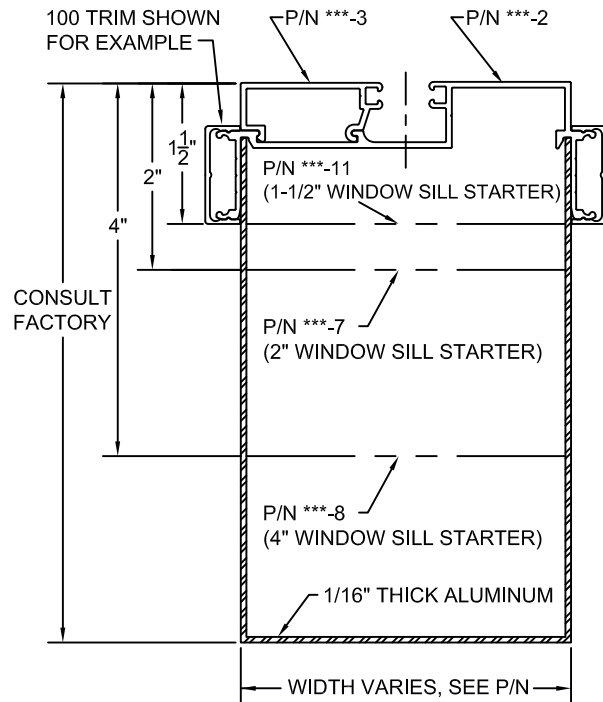


P/N 350-7 = 3-1/2" WALL,
P/N 375-7 = 3-3/4" WALL,
P/N 487-7 = 4-7/8" WALL,
P/N 525-7 = 5-1/4" WALL,

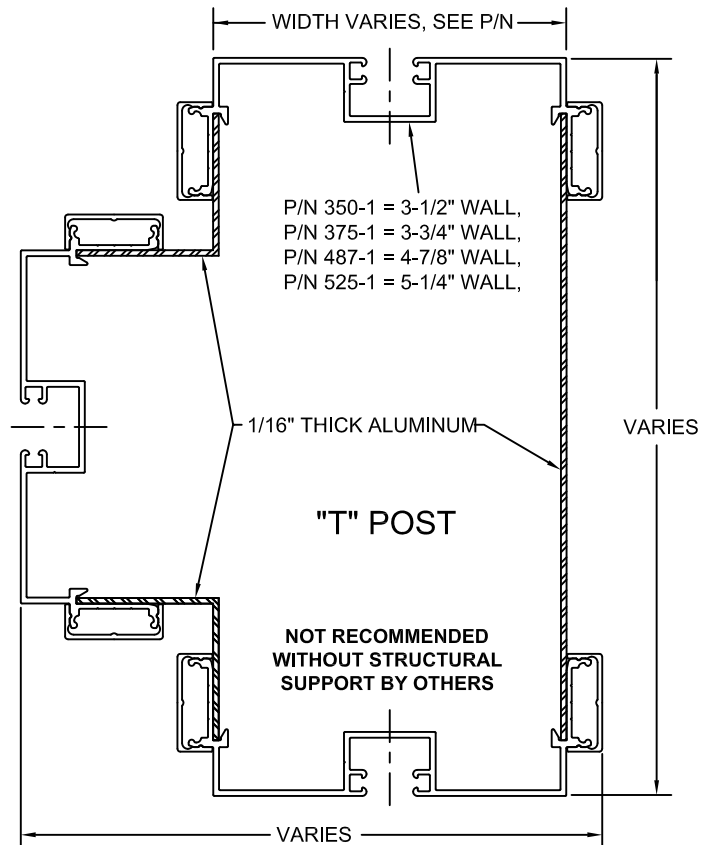
WALL SYSTEM



P/N 350-8 = 3-1/2" WALL,
P/N 375-8 = 3-3/4" WALL,
P/N 487-8 = 4-7/8" WALL,
P/N 525-8 = 5-1/4" WALL,

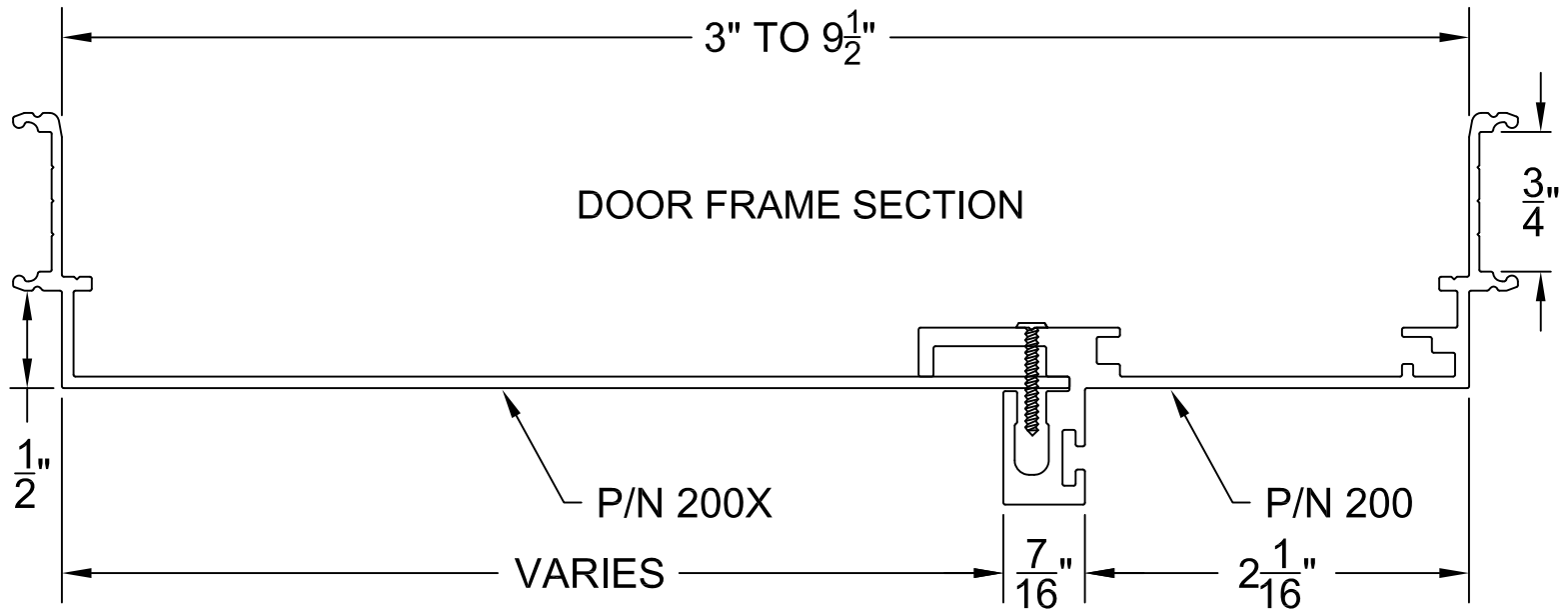


CORNER POST



AVAILABLE ON ALL WALL SIZES & FINISHES
CALL FOR QUOTE

3" TO 9-1/2" ADJUSTABLE WALL SYSTEM



3" TO 9-1/2" ADJUSTABLE LITE SYSTEM

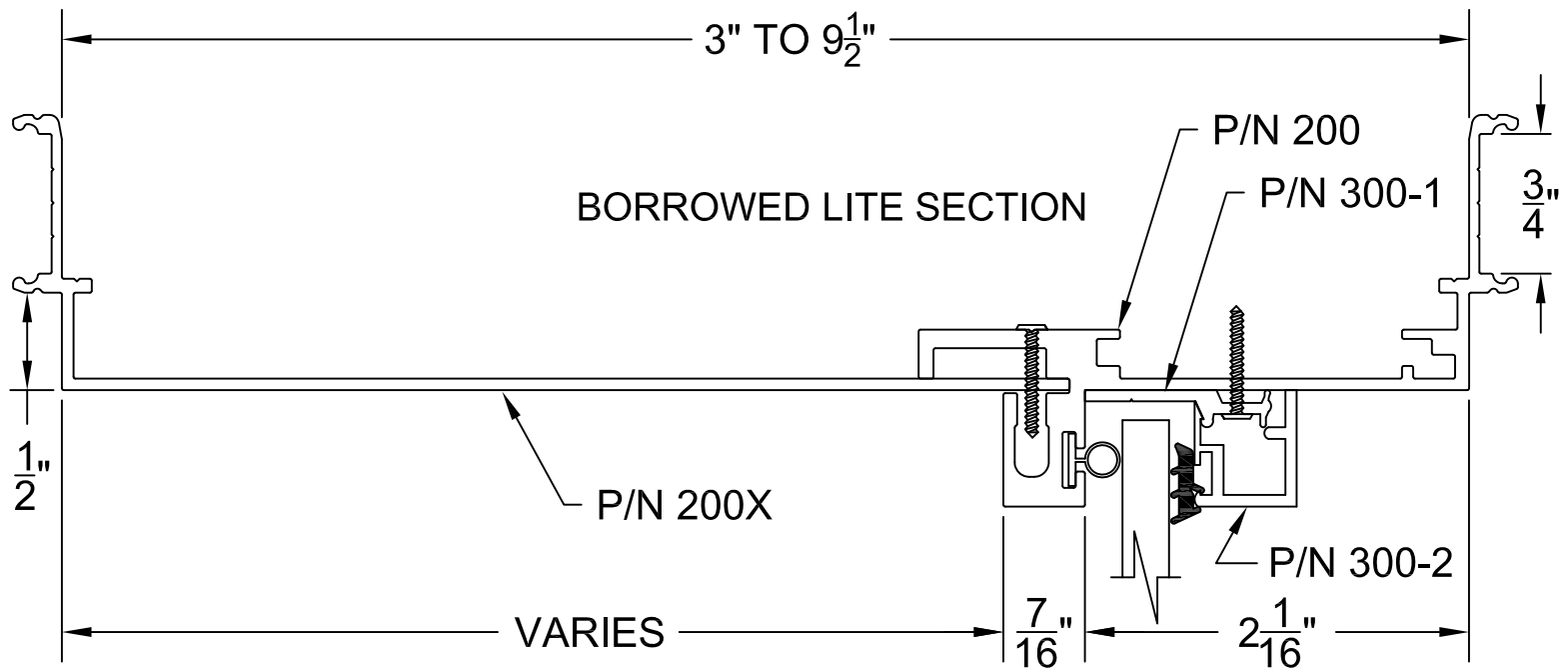
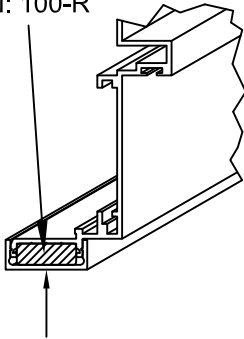


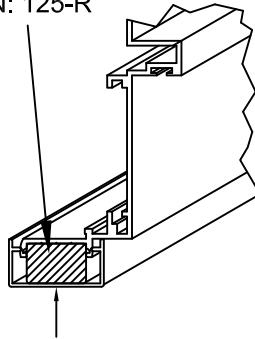
ILLUSTRATION OF REGULAR ARM REINFORCEMENT WITH VARIOUS TRIMS & PARALLEL ARM REINFORCEMENT

REGULAR ARM
REINFORCEMENT
1/4" x 3/4" x 6" LONG
P/N: 100-R



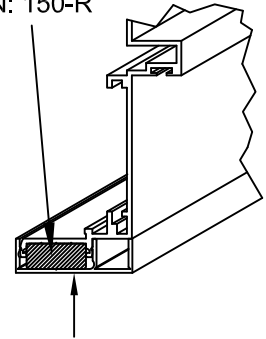
STANDARD TRIM
TRIM #100

REGULAR ARM
REINFORCEMENT
1/2" x 3/4" x 6" LONG
P/N: 125-R



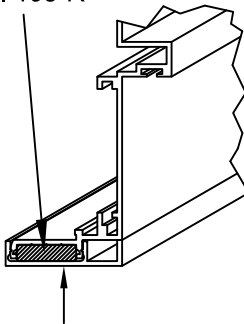
RAISED TRIM
TRIM #125

REGULAR ARM
REINFORCEMENT
11/32" x 3/4" x 6" LONG
P/N: 150-R



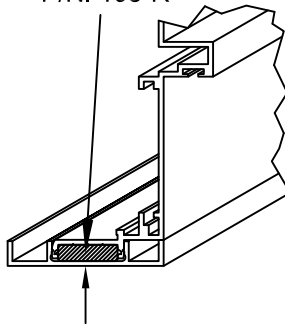
FLUSH TYPE TRIM
TRIM #150-1

REGULAR ARM
REINFORCEMENT
3/16" x 3/4" x 6" LONG
P/N: 103-R



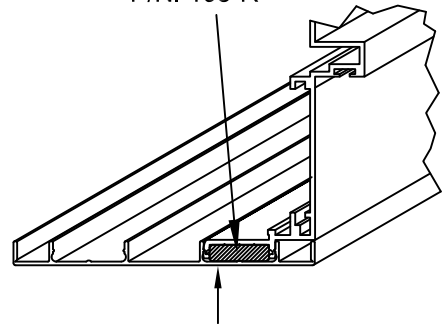
FLUSH TYPE TRIM
TRIM #103-1

REGULAR ARM
REINFORCEMENT
3/16" x 3/4" x 6" LONG
P/N: 103-R

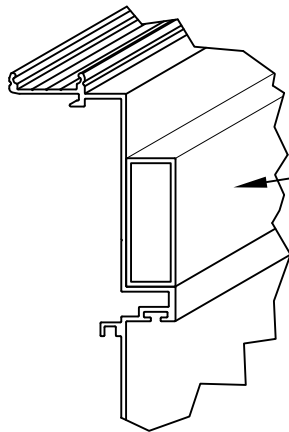


FLUSH TYPE TRIM
TRIM #103-2

REGULAR ARM
REINFORCEMENT
3/16" x 3/4" x 6" LONG
P/N: 103-R



FLUSH TYPE TRIM
TRIM #103-4

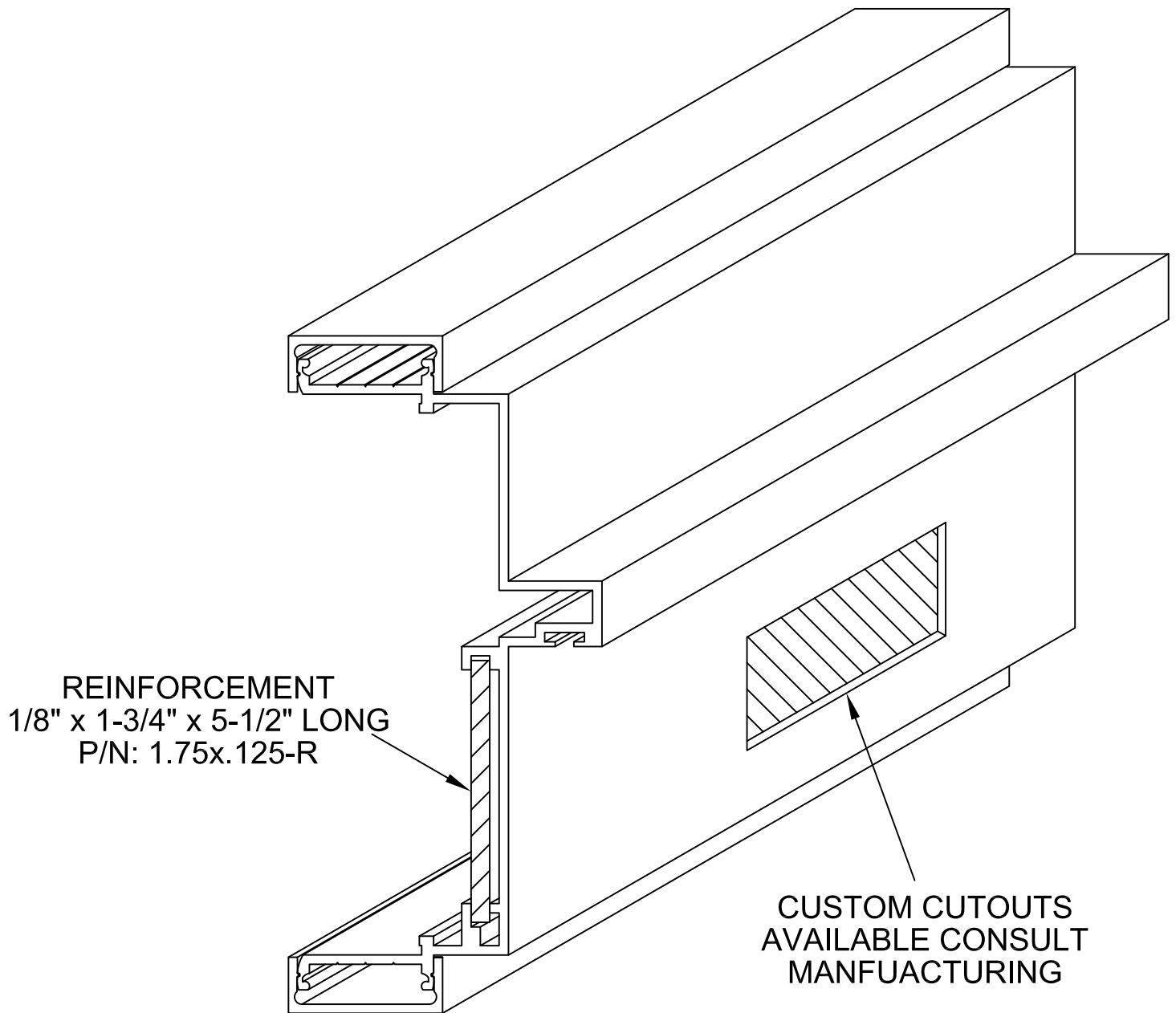


PARALLEL ARM
REINFORCEMENT
5/8" x 1-5/8" x 9" LONG
P/N: 600-1

**ALL REINFORCEMENT REQUIRES CUSTOMER / INSTALLER
TO FABRICATE MOUNTING / THROUGH HOLES**

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM AND WITH OUT REINFORCEMENT.

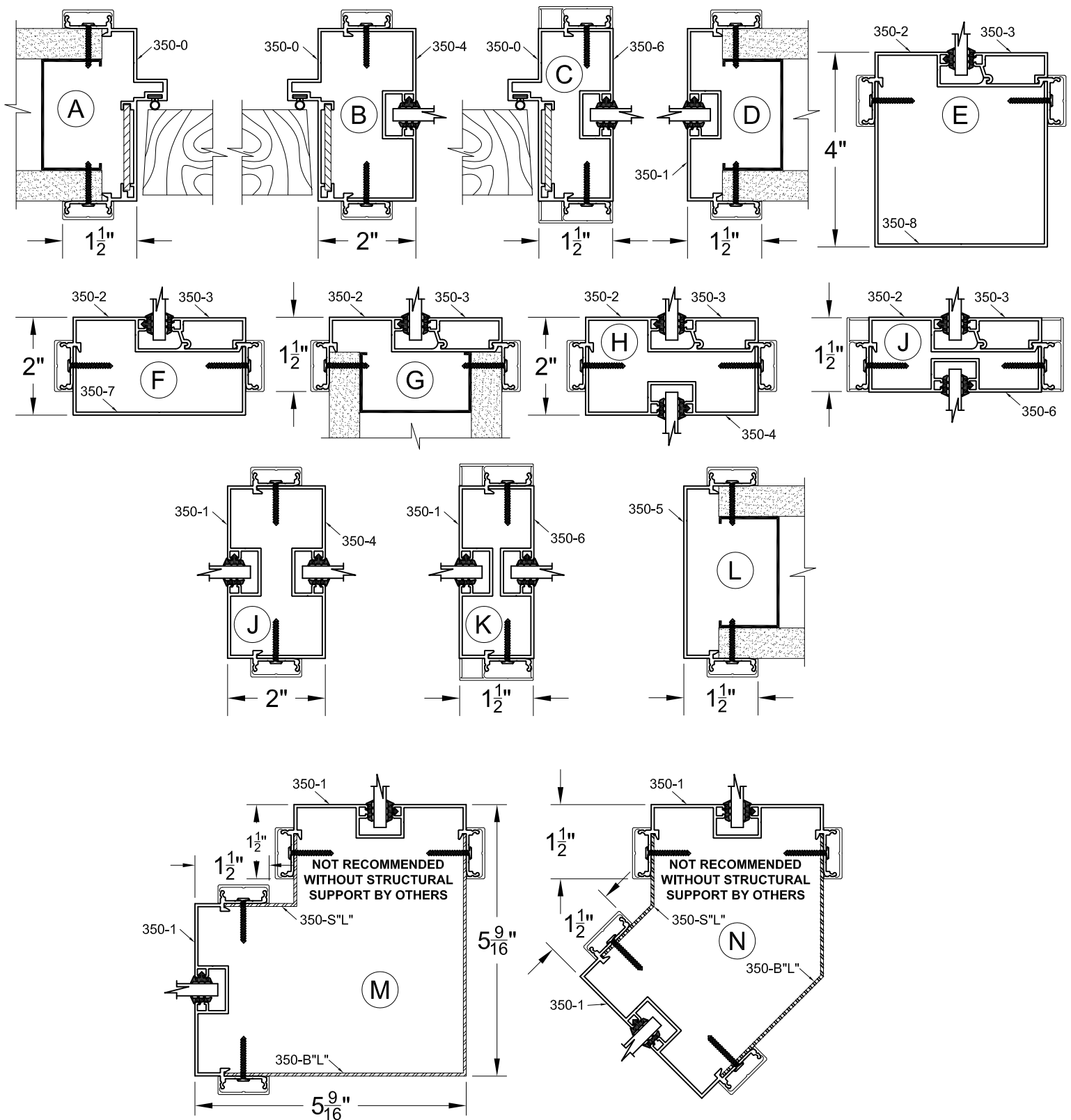
ILLUSTRATION OF CONCEALED ARM REINFORCEMENT



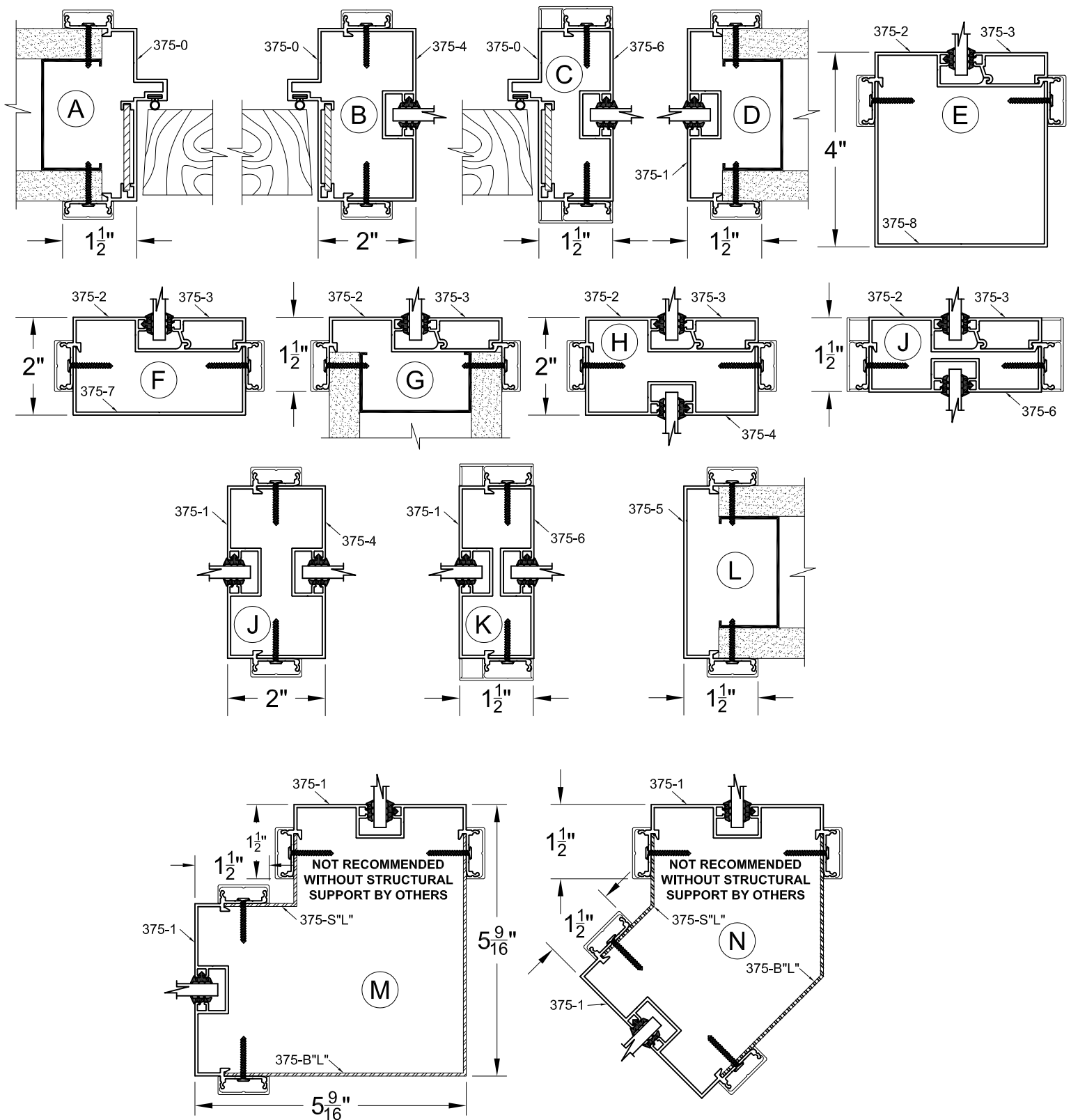
ALL REINFORCEMENT REQUIRES CUSTOMER / INSTALLER TO FABRICATE MOUNTING / THROUGH HOLES

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS
NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM AND WITH OUT REINFORCEMENT.

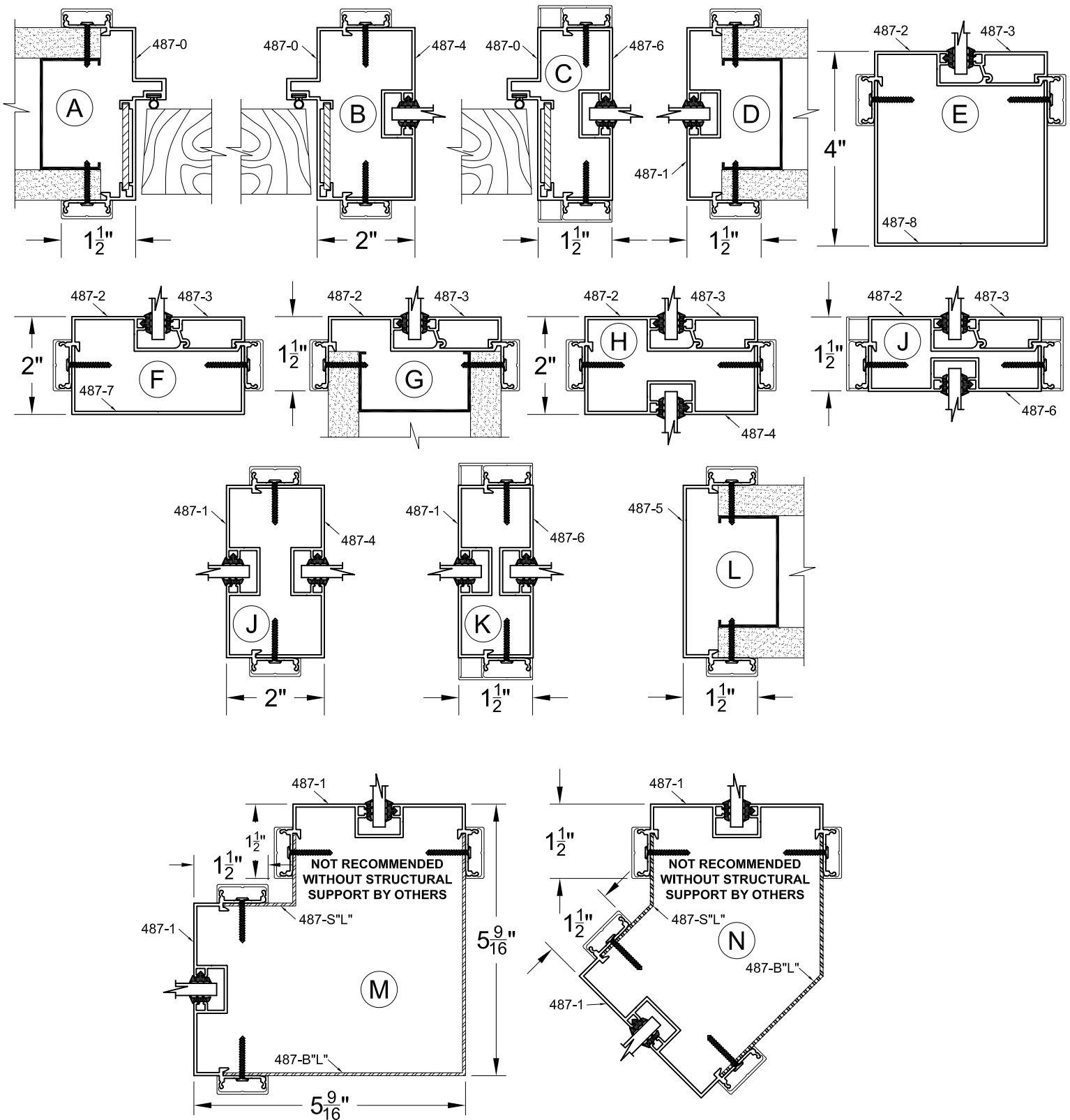
3-1/2 WALL-P/N



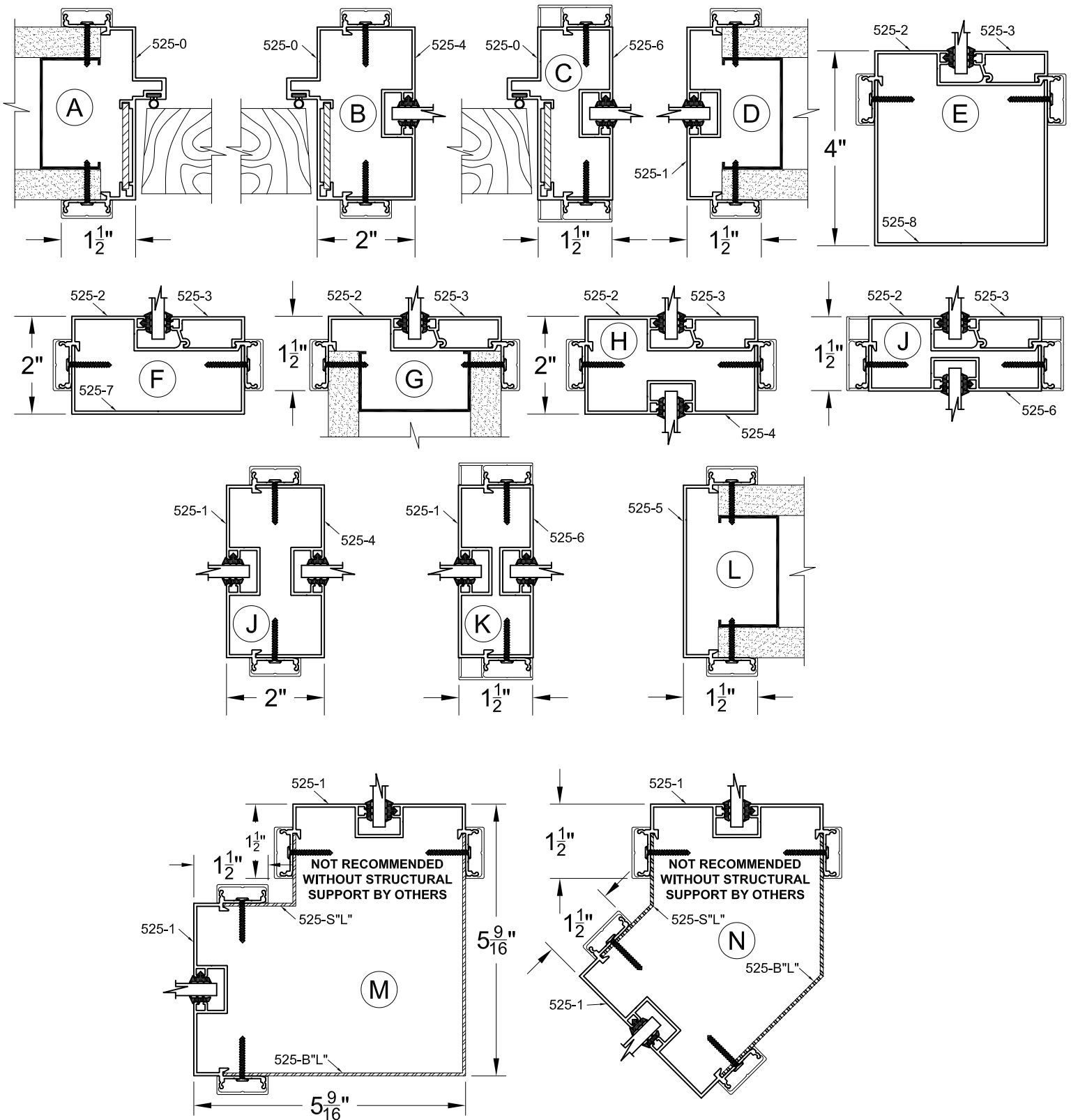
3-3/4 WALL-P/N



4-7/8 WALL-P/N



5-1/4 WALL-P/N



PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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OMEGA FRAME PREPS

STANDARD PREPS

ASA STRIKE (SEE PAGE 13)

4 1/2" x 4 1/2" ARCHITECTURAL HINGE (SEE PAGE 12)

CUSTOM PREPS ALL CUSTOM PREPS REQUIRE ENGINEERING REVIEW BEFORE SHOPS CAN BE PROCESSED

CONCEALED DOOR HOLDER / STOP

CONCEALED CLOSER - LCN 3130 (HOLE CUTOUT ONLY)

CONCEALED VERTICAL ROD

CONTINUOUS GEAR HINGE - FULL MORTISE ONLY

DEAD BOLT

ELECTRIC HINGE

ELECTRIC STRIKES

FLUSH BOLT

HEAVY WEIGHT HINGES

HINGES 5" x 4 1/2"

MAGNETIC CONTACT

MAGNETIC LOCK

PARALLEL ARM REINFORCEMENT

POWER TRANSFER

REGULAR ARM REINFORCEMENT

RIM EXIT DEVICE

ROLLER LATCH

"T" STRIKE

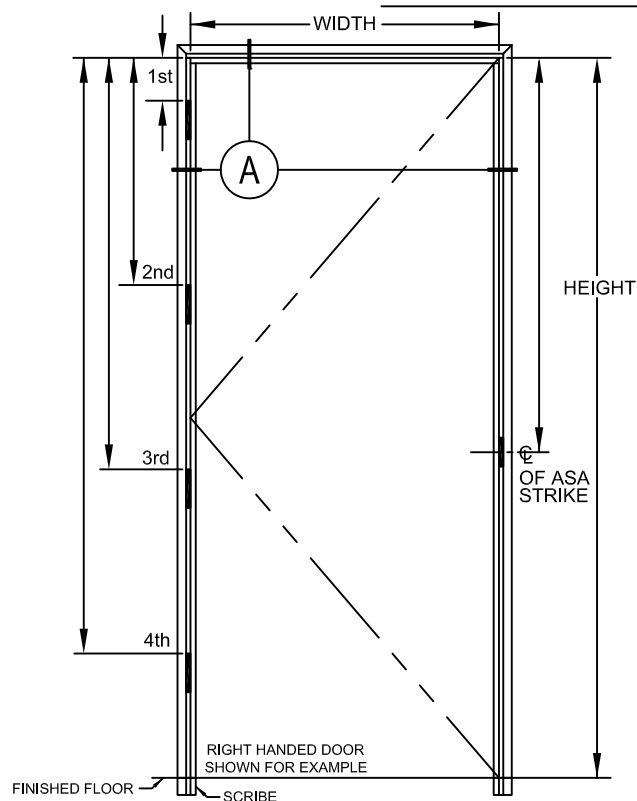
NOTE:

CUSTOMER TO PROVIDE TEMPLATES FOR ALL PREPS WHEN ORDERING FRAMES.

***CUSTOM PREPS WILL BE QUOTED BY OMEGA**

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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SINGLE DOOR FRAME



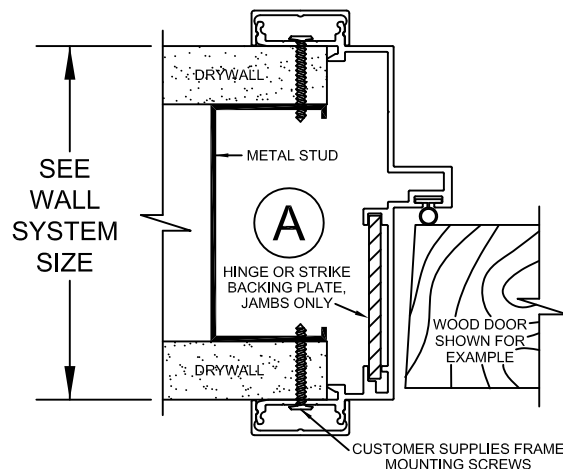
WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐ 612 (6-1/8") ☐ 725 (7-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐

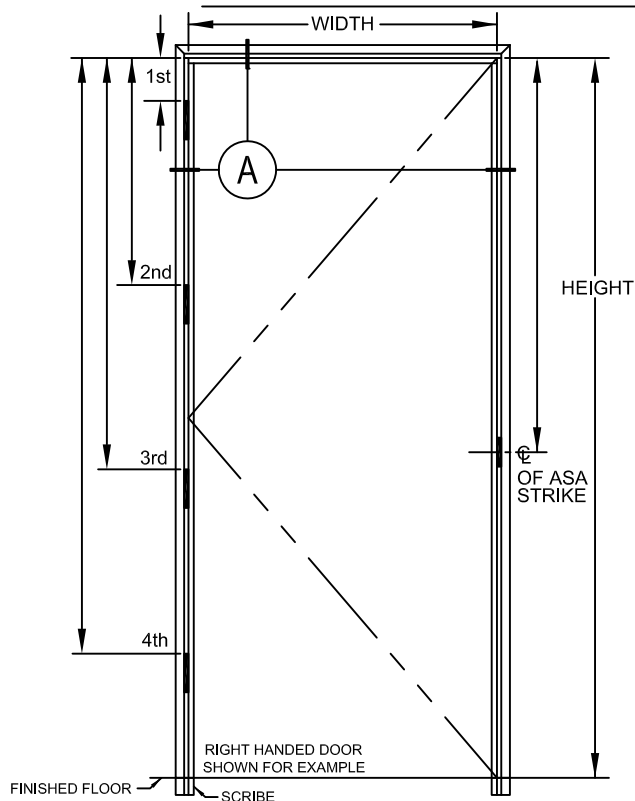


QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP
				HINGE LOCATIONS: 1st _____ 2nd _____ 3rd _____ 4th _____
				☒ ASA STRIKE _____
				STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL <input type="checkbox"/> -OR- MORTISE (SPECIFY MODEL) <input type="checkbox"/>
				ASA <input type="checkbox"/> 1-3/8 ASA <input type="checkbox"/> 1-1/2 ASA <input type="checkbox"/> 1-5/8 "T" <input type="checkbox"/> 1-3/8 "T" <input type="checkbox"/> 1-5/8 R.L. <input type="checkbox"/> 1-5/8
				SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/> 103-4 <input type="checkbox"/>
				TRIM STYLE SQUARE <input type="checkbox"/> MITER <input type="checkbox"/>
				SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
				GASKET STYLE & COLOR VINYL <input type="checkbox"/> GRAY <input type="checkbox"/> MOHAIR <input type="checkbox"/> GRAY <input type="checkbox"/> BLACK <input type="checkbox"/> BLACK <input type="checkbox"/>
				CLOSER REINFORCEMENT: REGULAR ARM <input type="checkbox"/> PARALLEL ARM <input type="checkbox"/>
				CUSTOM PREP. _____
NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)				

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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20 MIN RATED SINGLE DOOR FRAME



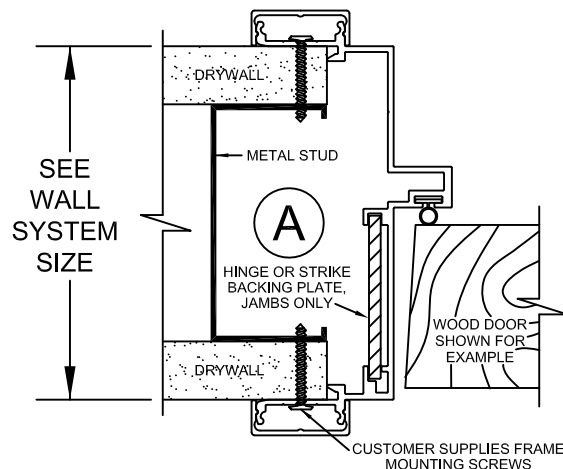
WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐ 612 (6-1/8") ☐ 725 (7-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐



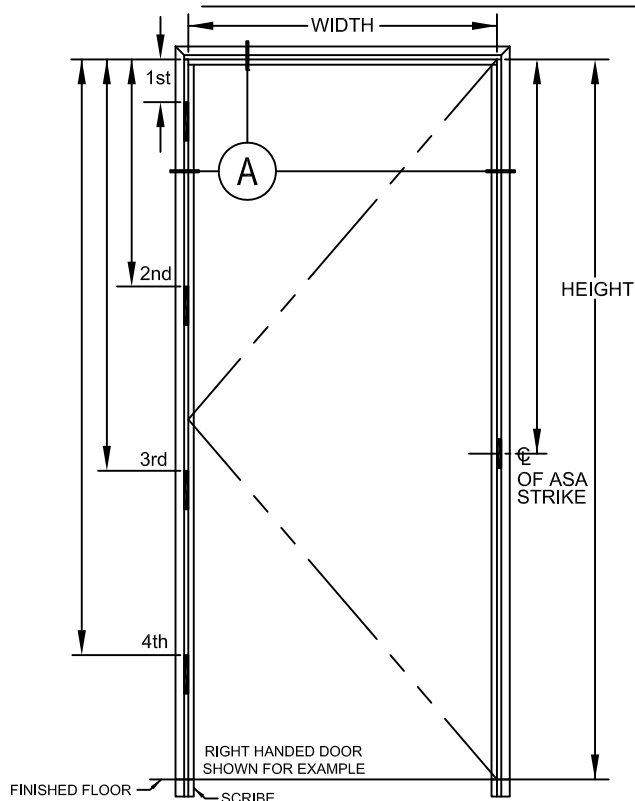
QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP
				HINGE LOCATIONS: 1st _____ 2nd _____ 3rd _____ 4th _____
				☒ ASA STRIKE _____
				STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)
				CYLINDRICAL <input type="checkbox"/> -OR- MORTISE (SPECIFY MODEL) <input type="checkbox"/>
				ASA <input type="checkbox"/> ASA <input type="checkbox"/> ASA <input type="checkbox"/> "T" <input type="checkbox"/> "T" <input type="checkbox"/> R.L. <input type="checkbox"/>
				1-3/8 <input type="checkbox"/> 1-1/2 <input type="checkbox"/> 1-5/8 <input type="checkbox"/> 1-3/8 <input type="checkbox"/> 1-5/8 <input type="checkbox"/> 1-5/8 <input type="checkbox"/>
				SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
				100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/> 103-4 <input type="checkbox"/>
				TRIM STYLE
				SQUARE <input type="checkbox"/> MITER <input type="checkbox"/>
				SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
				GASKET STYLE & COLOR
				VINYL <input type="checkbox"/> GRAY <input type="checkbox"/> MOHAIR <input type="checkbox"/> GRAY <input type="checkbox"/>
				BLACK <input type="checkbox"/> BLACK <input type="checkbox"/>
				CLOSER REINFORCEMENT:
				REGULAR ARM <input type="checkbox"/> PARALLEL ARM <input type="checkbox"/>
				CUSTOM PREP. _____

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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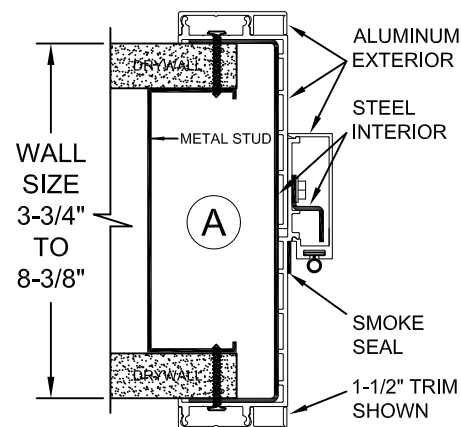
90 MIN RATED SINGLE DOOR FRAME



WALL SIZE: _____

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____



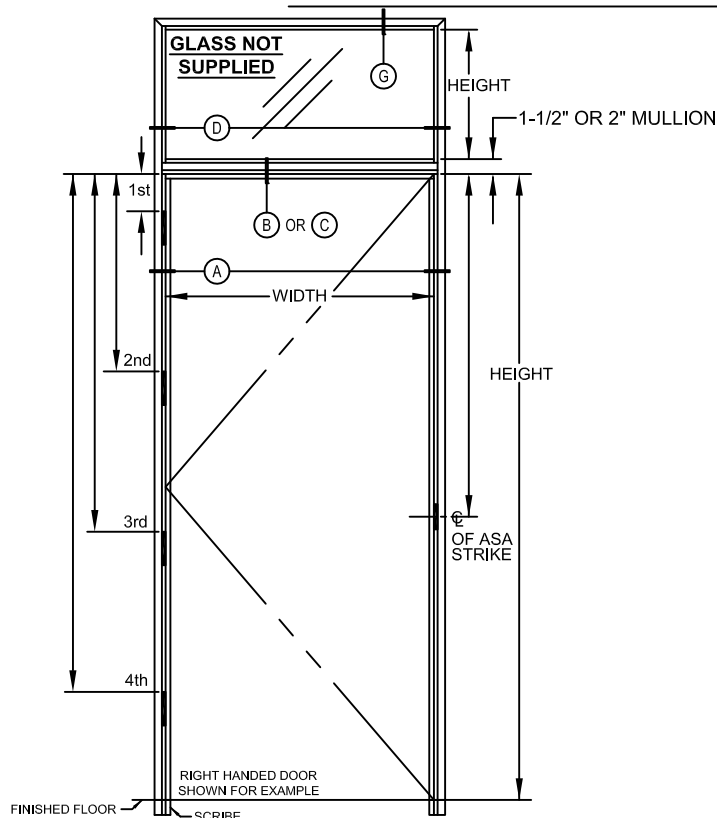
QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP
				HINGE LOCATIONS: 1st _____ 2nd _____ 3rd _____ 4th _____
				☿ ASA STRIKE _____
				STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)
				CYLINDRICAL <input type="checkbox"/> -OR- MORTISE (SPECIFY MODEL) <input type="checkbox"/>
				ASA <input type="checkbox"/> 1-3/8 ASA <input type="checkbox"/> 1-1/2 ASA <input type="checkbox"/> 1-5/8 "T" <input type="checkbox"/> 1-3/8 "T" <input type="checkbox"/> 1-5/8 R.L. <input type="checkbox"/> 1-5/8
				SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
				100 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/>
				TRIM STYLE
				SQUARE <input type="checkbox"/> MITER <input type="checkbox"/>
				SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
				GASKET STYLE & COLOR
				VINYL <input checked="" type="checkbox"/> BLACK <input type="checkbox"/>
				CLOSER REINFORCEMENT:
				REGULAR ARM <input type="checkbox"/> PARALLEL ARM <input type="checkbox"/>
				CUSTOM PREP. _____

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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SINGLE DOOR FRAME WITH TRANSOM



WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐

MULLION TYPE: 1-1/2" ☐ 2" ☐

GLAZING POCKET SIZE: 1/4" ☐ 3/8" ☐ 1/2" ☐

NOTE:

1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL).
2. 3/8" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS.
3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.

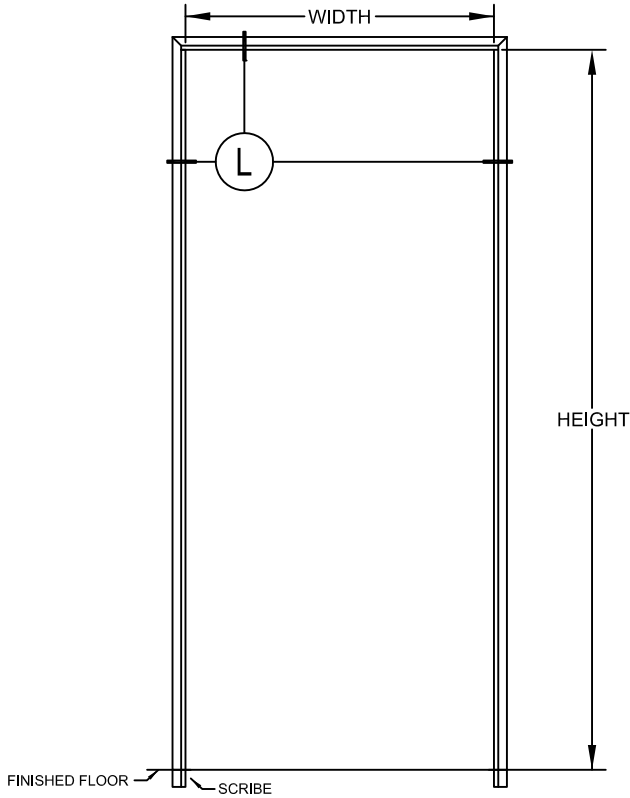
QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	WINDOW HEIGHT	HARDWARE SET-UP
					HINGE LOCATIONS: 1st _____ 2nd _____ 3rd _____ 4th _____
					ASA STRIKE _____
					STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)
					CYLINDRICAL <input type="checkbox"/> -OR- MORTISE (SPECIFY MODEL) <input type="checkbox"/>
					ASA <input type="checkbox"/> ASA <input type="checkbox"/> ASA <input type="checkbox"/> "T" <input type="checkbox"/> "T" <input type="checkbox"/> R.L. <input type="checkbox"/>
					1-3/8 <input type="checkbox"/> 1-1/2 <input type="checkbox"/> 1-5/8 <input type="checkbox"/> 1-3/8 <input type="checkbox"/> 1-5/8 <input type="checkbox"/> 1-5/8 <input type="checkbox"/>
					SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
					100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/>
					TRIM STYLE
					SQUARE <input type="checkbox"/> MITER <input type="checkbox"/>
					SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
					GASKET STYLE & COLOR
					VINYL <input type="checkbox"/> GRAY <input type="checkbox"/> MOHAIR <input type="checkbox"/> GRAY <input type="checkbox"/>
					BLACK <input type="checkbox"/> BLACK <input type="checkbox"/>
					CLOSER REINFORCEMENT:
					REGULAR ARM <input type="checkbox"/> PARALLEL ARM <input type="checkbox"/>
					CUSTOM PREP. _____

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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CASE OPENING FRAME (3 SIDES)



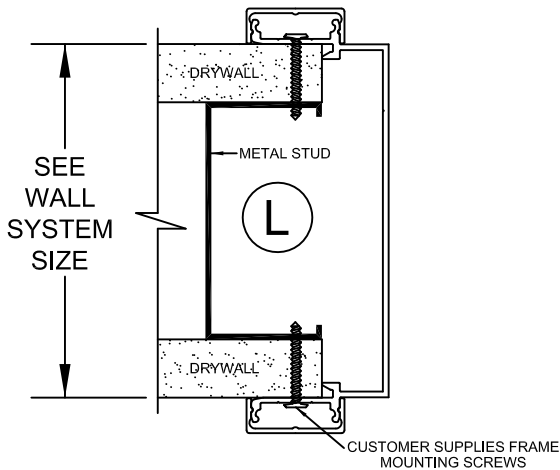
WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐



QTY.	MARK NO.	CASE OPENING SIZE WIDTH x HEIGHT	SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
			100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/> 103-4 <input type="checkbox"/>
			<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; margin: 0;">TRIM STYLE</p> <div style="display: flex; justify-content: space-around;"> SQUARE <input type="checkbox"/> MITER <input type="checkbox"/> </div> <div style="display: flex; justify-content: space-around;"> </div> </div>
NOTE:			

FOR CUSTOM PREP'S CONSULT MANUFACTURER



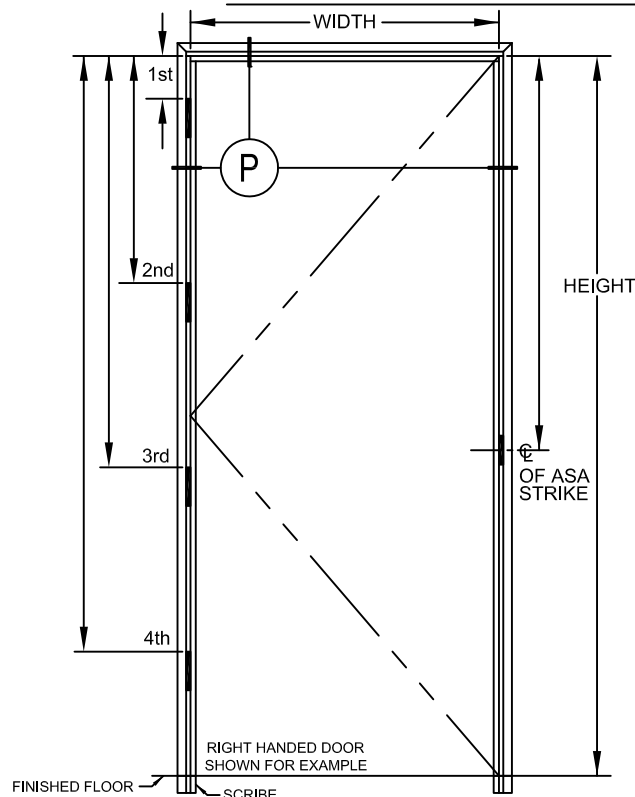
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 Decatur, MI 49045
 Phone: (800) 821-6531
 Fax: (800) 423-7610
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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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SINGLE DOOR FRAME ADJUSTABLE



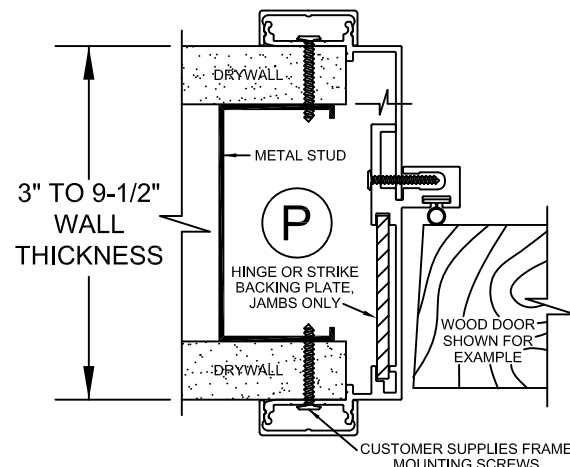
WALL SYSTEM:

ADJUSTABLE _____
(SPECIFY WALL THICKNESS)

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐



QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

HARDWARE SET-UP

HINGE LOCATIONS:

1st _____ 2nd _____ 3rd _____ 4th _____

☒ ASA STRIKE _____

STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)

CYLINDRICAL ☐ -OR- MORTISE (SPECIFY MODEL) ☐

ASA ☐ 1-3/8 ASA ☐ 1-1/2 ASA ☐ 1-5/8 "T" ☐ 1-3/8 "T" ☐ 1-5/8 R.L. ☐ 1-5/8

SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)

100 ☐ 125 ☐ 150-1 ☐ 103-1 ☐ 103-2 ☐ 103-4 ☐

TRIM STYLE

SQUARE ☐ MITER ☐

SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)

GASKET STYLE & COLOR

VINYL ☐ GRAY ☐ MOHAIR ☐ GRAY ☐
BLACK ☐ BLACK ☐

CLOSER REINFORCEMENT:

REGULAR ARM ☐ PARALLEL ARM ☐

CUSTOM PREP. _____

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



860 South Williams Street
Decatur, MI 49045

Phone: (800) 821-6531

Fax: (800) 423-7610

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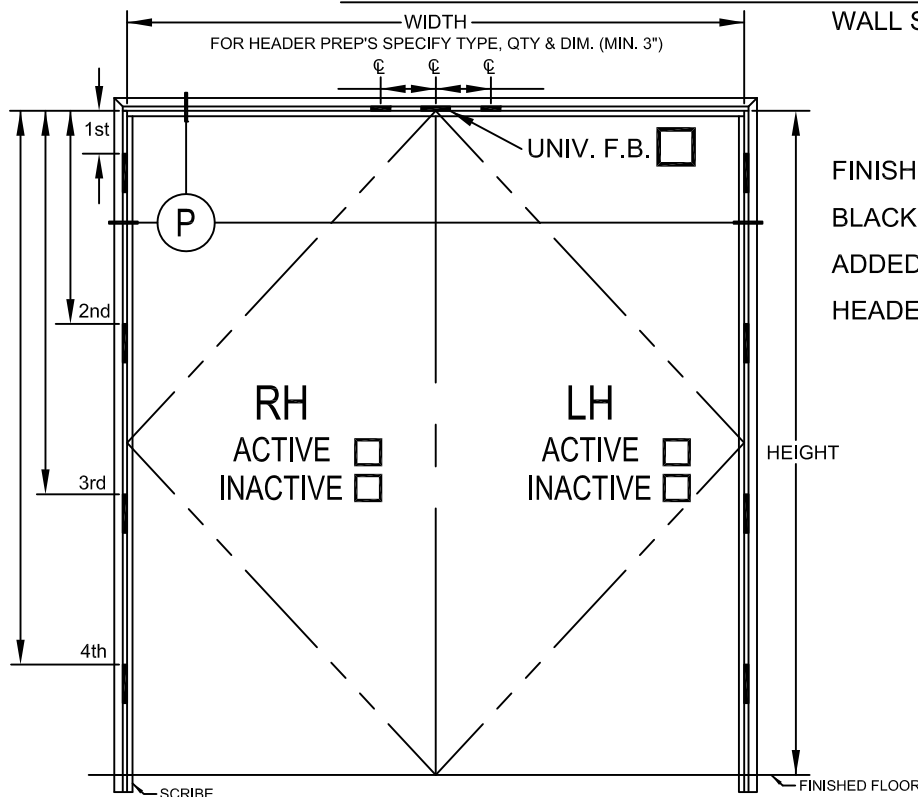
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ISSUED 09-13-15

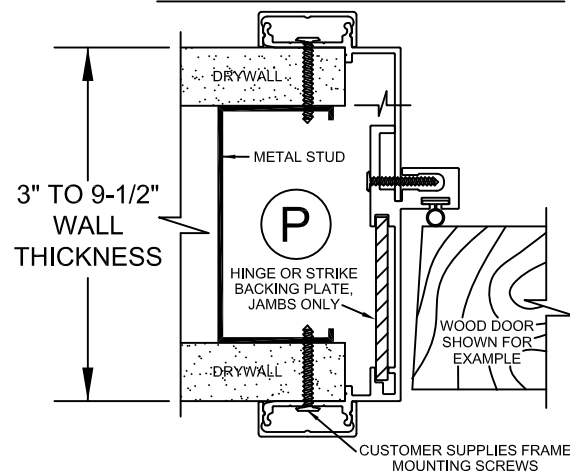
PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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PAIR DOOR FRAME ADJUSTABLE



WALL SYSTEM:
ADJUSTABLE _____
(SPECIFY WALL THICKNESS)

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐
 BLACK ANO. ☐ CUSTOM COLOR # _____
 ADDED LENGTH (SCRIBE) UP TO 2" ☐
 HEADER PREP INFO _____



QTY.	MARK NO.	DOOR SIZE WIDTH x HEIGHT	20 MIN. LABEL

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

HARDWARE SET-UP
 HINGE LOCATIONS:
 1st _____ 2nd _____ 3rd _____ 4th _____

SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
 100 ☐ 125 ☐ 150-1 ☐ 103-1 ☐ 103-2 ☐ 103-4 ☐

TRIM STYLE	
SQUARE <input type="checkbox"/>	MITER <input type="checkbox"/>

SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)

GASKET STYLE & COLOR			
VINYL	GRAY <input type="checkbox"/>	MOHAIR	GRAY <input type="checkbox"/>
	BLACK <input type="checkbox"/>		BLACK <input type="checkbox"/>

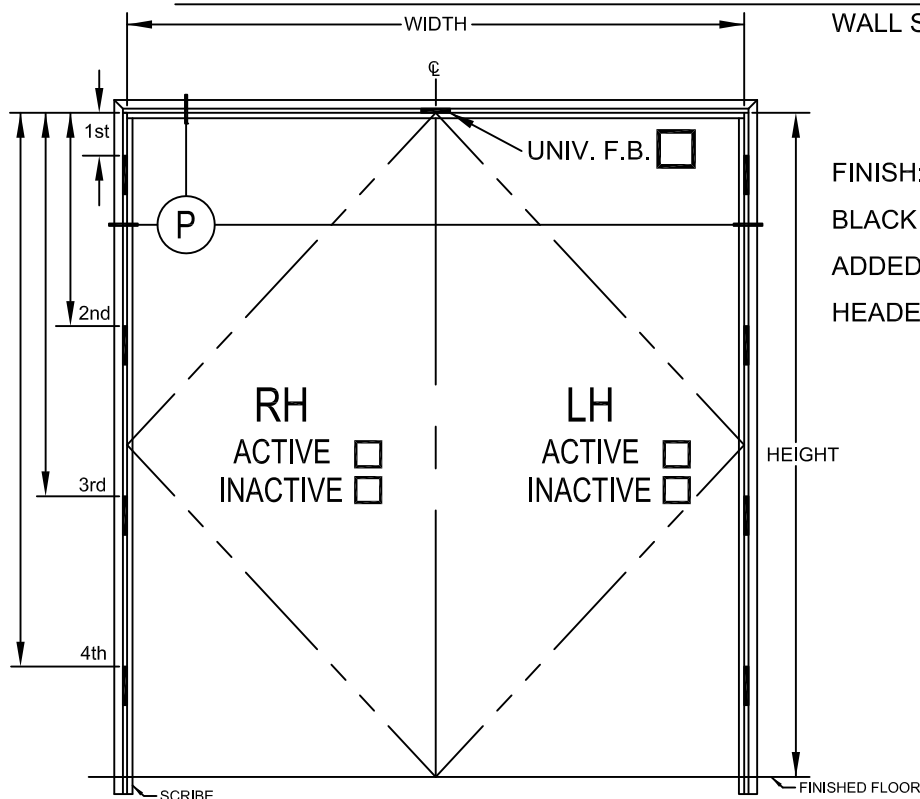
CLOSER REINFORCEMENT:
 REGULAR ARM ☐ PARALLEL ARM ☐

CUSTOM PREP. _____

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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20 MIN RATED PAIR DOOR FRAME ADJUSTABLE



WALL SYSTEM:

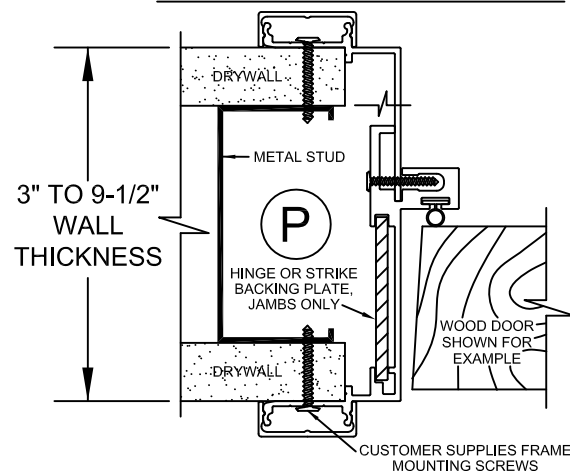
ADJUSTABLE _____
(SPECIFY WALL THICKNESS)

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐

HEADER PREP INFO _____



QTY.	MARK NO.	DOOR SIZE WIDTH x HEIGHT	20 MIN. LABEL

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

HARDWARE SET-UP

HINGE LOCATIONS:

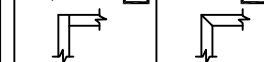
1st _____ 2nd _____ 3rd _____ 4th _____

SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)

100 ☐ 125 ☐ 150-1 ☐ 103-1 ☐ 103-2 ☐ 103-4 ☐

TRIM STYLE

SQUARE ☐ MITER ☐



SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)

GASKET STYLE & COLOR

VINYL	GRAY <input type="checkbox"/>	MOHAIR	GRAY <input type="checkbox"/>
	BLACK <input type="checkbox"/>		BLACK <input type="checkbox"/>

CLOSER REINFORCEMENT:

REGULAR ARM ☐ PARALLEL ARM ☐

CUSTOM PREP. _____

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



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Decatur, MI 49045

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Fax: (800) 423-7610

Email: Omega@special-lite.com

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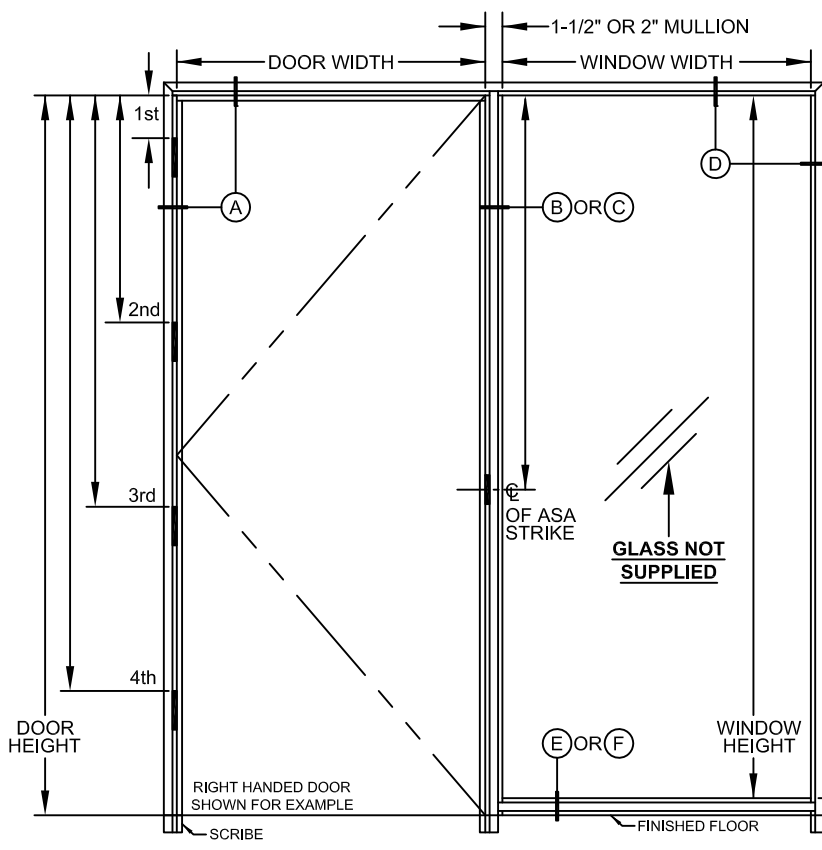
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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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SINGLE DOOR WITH FULL HEIGHT SIDELITE ONE SIDE



WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

ADDED LENGTH (SCRIBE) UP TO 2" ☐

MULLION TYPE: 1-1/2" ☐ 2" ☐

SILL STARTER: 2" ☐ 4" ☐

GLAZING POCKET SIZE: 1/4" ☐ 3/8" ☐ 1/2" ☐

NOTE:

1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL).
2. 3/8" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS.
3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.

SILL STARTER
2" OR 4"

QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR WIDTH x HEIGHT	WINDOW WIDTH x HEIGHT

NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)

HARDWARE SET-UP

HINGE LOCATIONS:

1st _____ 2nd _____ 3rd _____ 4th _____

☼ ASA STRIKE _____

STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)

CYLINDRICAL ☐ -OR- MORTISE (SPECIFY MODEL) ☐

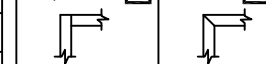
ASA ☐ ASA ☐ ASA ☐ "T" ☐ "T" ☐ R.L. ☐
 1-3/8 1-1/2 1-5/8 1-3/8 1-5/8 1-5/8

SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)

100 ☐ 125 ☐ 150-1 ☐ 103-1 ☐ 103-2 ☐ 103-4 ☐

TRIM STYLE

SQUARE ☐ MITER ☐



SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)

GASKET STYLE & COLOR

VINYL	GRAY <input type="checkbox"/>	MOHAIR	GRAY <input type="checkbox"/>
BLACK <input type="checkbox"/>	BLACK <input type="checkbox"/>		BLACK <input type="checkbox"/>

CLOSER REINFORCEMENT:

REGULAR ARM ☐ PARALLEL ARM ☐

CUSTOM PREP. _____

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



860 South Williams Street
 Decatur, MI 49045
 Phone: (800) 821-6531
 Fax: (800) 423-7610
 Email: Omega@special-lite.com
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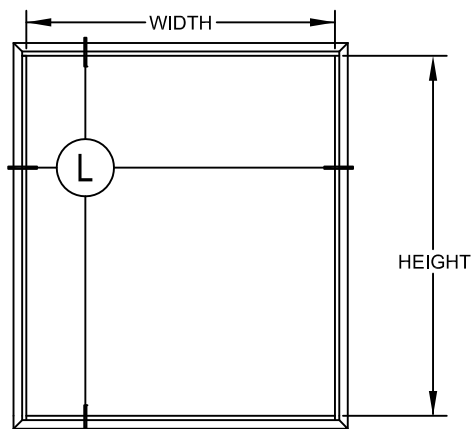
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SINGLE DOOR WITH PARTIAL SIDELITE ONE SIDE

WALL SYSTEM:

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
---------------	-----------	--------------------	----------

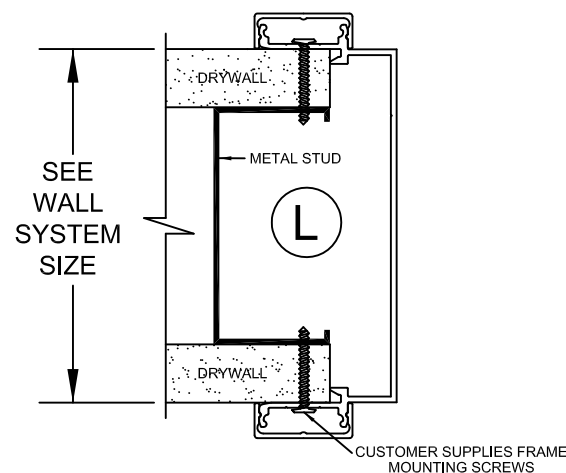
CASE OPENING FRAME (4 SIDES)



WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐
 BLACK ANO. ☐ CUSTOM COLOR # _____

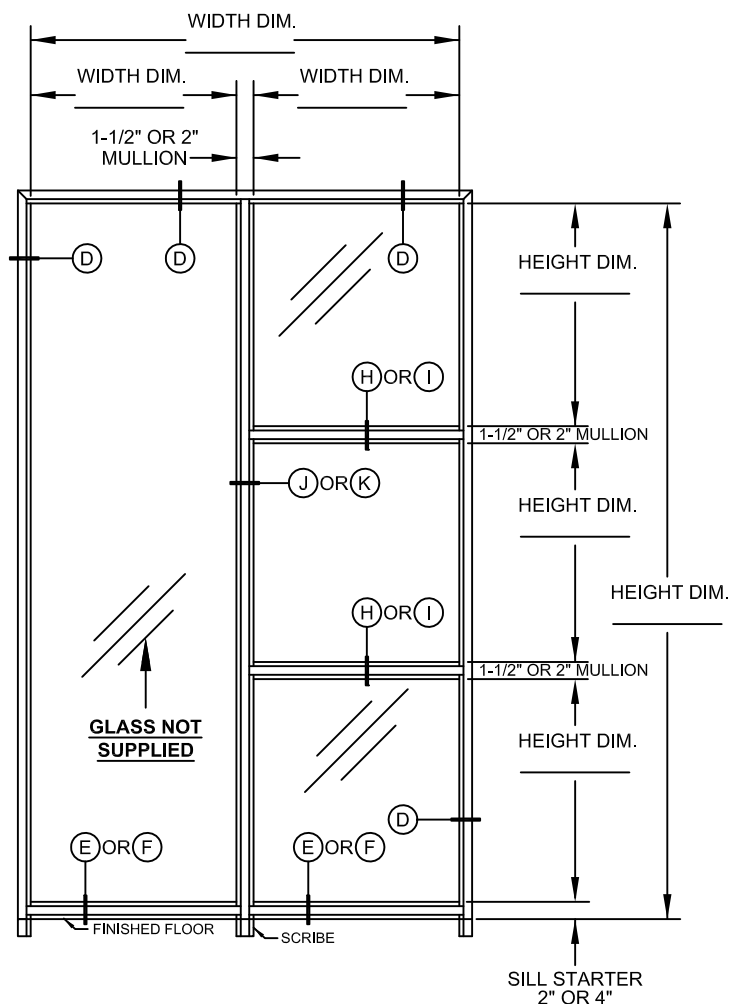


QTY.	MARK NO.	CASE OPENING SIZE WIDTH x HEIGHT	SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES)
			100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/>
			103-4 <input type="checkbox"/>
			<div style="border: 1px solid black; padding: 5px; text-align: center;"> TRIM STYLE SQUARE <input type="checkbox"/> MITER <input type="checkbox"/> </div>
NOTE:			

MANUFACTURER NOTE: MULLIONS EQUALLY SPACED IF ANY UNLESS OTHERWISE NOTED ON ORDER SHEET.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
---------------	-----------	--------------------	----------

BORROWED LITE FROM FLOOR (WINDOW FRAME)



WALL SYSTEM:

350 (3-1/2") ☐ 375 (3-3/4") ☐ 487 (4-7/8") ☐
 525 (5-1/4") ☐

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐

BLACK ANO. ☐ CUSTOM COLOR # _____

MULLION TYPE: 1-1/2" ☐ 2" ☐

SILL STARTER: 2" ☐ 4" ☐

GLAZING POCKET SIZE: 1/4" ☐ 3/8" ☐ 1/2" ☐

NOTE:

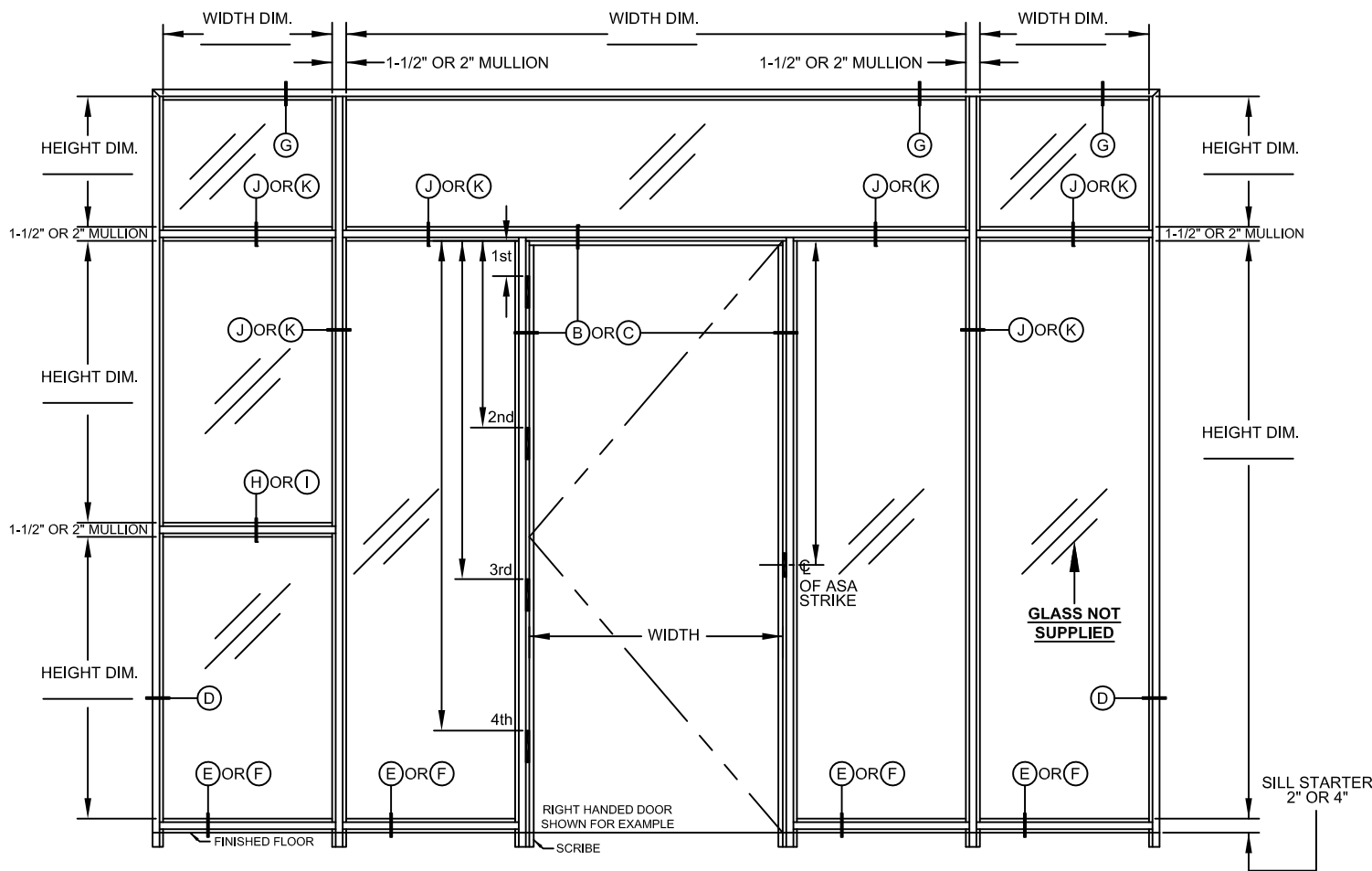
1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL).
2. 3/8" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS.
3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.

QTY.	MARK NO.	WINDOW SIZE WIDTH x HEIGHT	QTY OF HORIZONTAL MULLIONS	QTY OF VERTICAL MULLIONS	HARDWARE SET-UP						
					SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100 <input type="checkbox"/> 125 <input type="checkbox"/> 150-1 <input type="checkbox"/> 103-1 <input type="checkbox"/> 103-2 <input type="checkbox"/>						
					<table border="1"> <tr> <th colspan="2">TRIM STYLE</th> </tr> <tr> <td>SQUARE <input type="checkbox"/></td> <td>MITER <input type="checkbox"/></td> </tr> <tr> <td></td> <td></td> </tr> </table>	TRIM STYLE		SQUARE <input type="checkbox"/>	MITER <input type="checkbox"/>		
TRIM STYLE											
SQUARE <input type="checkbox"/>	MITER <input type="checkbox"/>										
					<table border="1"> <tr> <th colspan="2">GASKET COLOR</th> </tr> <tr> <td>VINYL </td> <td>GRAY <input type="checkbox"/></td> </tr> <tr> <td></td> <td>BLACK <input type="checkbox"/></td> </tr> </table>	GASKET COLOR		VINYL	GRAY <input type="checkbox"/>		BLACK <input type="checkbox"/>
GASKET COLOR											
VINYL	GRAY <input type="checkbox"/>										
	BLACK <input type="checkbox"/>										
NOTE:											

MANUFACTURER NOTE: MULLIONS EQUALLY SPACED IF ANY UNLESS OTHERWISE NOTED ON ORDER SHEET.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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DOOR FRAME WITH SIDELITE AND TRANSOM



WALL SYSTEM: 350 (3-1/2") <input type="checkbox"/> 375 (3-3/4") <input type="checkbox"/> 487 (4-7/8") <input type="checkbox"/> 525 (5-1/4") <input type="checkbox"/>				HARDWARE SET-UP																							
FINISH: CLEAR ANO. <input type="checkbox"/> STAT BRONZE ANO. <input type="checkbox"/> BLACK ANO. <input type="checkbox"/> CUSTOM COLOR # _____				HINGE LOCATIONS: 1st _____ 2nd _____ 3rd _____ 4th _____ ☿ ASA STRIKE _____																							
ADDED LENGTH (SCRIBE) UP TO 2" <input type="checkbox"/>				MULLION TYPE: 1-1/2" <input type="checkbox"/> 2" <input type="checkbox"/>																							
GLAZING POCKET SIZE: 1/4" <input type="checkbox"/> 3/8" <input type="checkbox"/> 1/2" <input type="checkbox"/>				SILL STARTER: 2" <input type="checkbox"/> 4" <input type="checkbox"/>																							
NOTE: 1. OMEGA LITES ARE DESIGNED FOR 1/2" THICK GLASS (PULL AND PUSH VINYL). 2. 3/8" GLASS CAN BE USED, BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS. 3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.				SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)																							
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">QTY.</th> <th style="width: 15%;">MARK NO.</th> <th style="width: 20%;">DOOR HANDING RH or LH</th> <th style="width: 55%;">DOOR SIZE WIDTH x HEIGHT</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>				QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT													<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: left; padding: 2px;">GASKET STYLE & COLOR</th> </tr> </thead> <tbody> <tr> <td style="width: 50%; padding: 2px;">VINYL </td> <td style="width: 50%; padding: 2px;">GRAY <input type="checkbox"/> BLACK <input type="checkbox"/></td> </tr> <tr> <td style="padding: 2px;">MOHAIR </td> <td style="padding: 2px;">GRAY <input type="checkbox"/> BLACK <input type="checkbox"/></td> </tr> </tbody> </table>		GASKET STYLE & COLOR		VINYL	GRAY <input type="checkbox"/> BLACK <input type="checkbox"/>	MOHAIR	GRAY <input type="checkbox"/> BLACK <input type="checkbox"/>
QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT																								
GASKET STYLE & COLOR																											
VINYL	GRAY <input type="checkbox"/> BLACK <input type="checkbox"/>																										
MOHAIR	GRAY <input type="checkbox"/> BLACK <input type="checkbox"/>																										
NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)				STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL <input type="checkbox"/> -OR- MORTISE MORTISE (SPECIFY MODEL) _____ ASA 1-3/8 <input type="checkbox"/> ASA 1-1/2 <input type="checkbox"/> ASA 1-5/8 <input type="checkbox"/> "T" 1-3/8 <input type="checkbox"/> "T" 1-5/8 <input type="checkbox"/> R.L. <input type="checkbox"/>																							
TRIM STYLE SQUARE <input type="checkbox"/> MITER <input type="checkbox"/>				CLOSER REINFORCEMENT: REGULAR ARM <input type="checkbox"/> PARALLEL ARM <input type="checkbox"/>																							
CUSTOM PREP. _____																											

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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POCKET FRAME

NOTES ON POCKET FRAMES / DOORS:

WHEN THE TRIM IS SNAPPED ON THE POCKET FRAME, YOU LOOSE 7/8" ON YOUR WIDTH OPENING.

NOTE ABOUT MATCHING HEIGHTS:
 3'0" x 7'0" DOOR FRAME O.D. = 85-1/2"
 3'0" x 7'0" POCKET FRAME O.D. = 84 3/4"

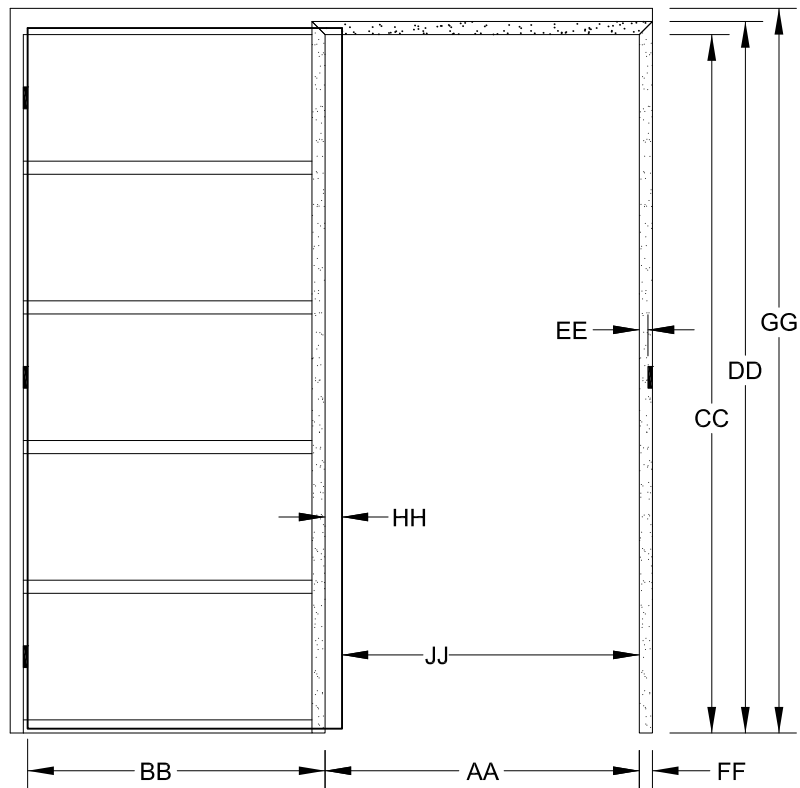
IF A CUSTOMER NEEDS TO MATCH HEIGHTS, THEN THE POCKET FRAME SHOULD BE 3/4" TALLER, MAKING THE POCKET FRAME 84 3/4"

DOOR INFO:
 DOOR SHOULD BE 1" + ANY BOTTOM CLEARANCE SHORTER THAN POCKET FRAME HEIGHT.

DOOR WILL GO UP APPROX. 1/4" PAST THE UNDERNEATH SIDE OF THE HEADER TRIM, WITH A LITTLE MORE ROOM FOR ADJUSTMENT.

EXAMPLE:
 36" x 36" x 84" POCKET FRAME / DOOR WOULD BE 36" x 83" MINUS ANY ADDITIONAL BOTTOM CLEARANCE.

ROUGH OPENING:
 WIDTH + WIDTH + 2 1/2"
 HEIGHT + 1 3/4"



NOTES:

1. THE FRAME AND POCKET ARE SHIPPED COMPLETELY ASSEMBLED (LESS DOOR AND PULL).
2. THE SNAP ON TRIM CAN BE REMOVED TO ALLOW FOR THE INSTALLATION OF A REPLACEMENT DOOR (i.e. DECOR CHANGE).
3. THE FLOOR ANCHOR AT THE POCKET OPENING ALLOWS FOR PRECISE SPACING OF THE POCKET OPENING.
4. NYLON FACED DOOR GUIDES ALLOWS FOR QUIET AND CONTINUAL FREE MOVEMENT OF THE DOOR INTO THE POCKET.
5. A COMPLETELY ASSEMBLED UNIT REDUCES INSTALLATION COST.
6. THE POCKET CAVITY IS COMPLETELY INCOMBUSTABLE.
7. THE SNAP-ON TRIM COMPLETES AN APPEALING LOOK, DESIGNED TO CLOSELY RESEMBLE OUR SWINGING DOOR FRAME.
8. WALLBOARDS ARE INSTALLED AFTER THE FRAME, ALLOWING ALL THE ROUGH WORK TO BE COMPLETED PRIOR TO THE INSTALLATION OF THE FINISH TRIM.
9. ALL PARTS ARE SHIPPED FROM ONE LOCATION.

WALL SYSTEM: 375 (3-3/4") <input type="checkbox"/> 487 (4-7/8") <input type="checkbox"/>	FINISH: CLEAR ANO. <input type="checkbox"/> STAT BRONZE ANO. <input type="checkbox"/>	TRIM: 2" WIDE ONLY
---	--	-----------------------

DETAIL AA	DETAIL BB	DETAIL CC	DETAIL DD	DETAIL EE	DETAIL FF	DETAIL GG
I.D. TRIM TO TRIM	TRIM TO BUMPER	FLOOR TO I.D. TRIM	FLOOR TO TRIM O.D.	TRIM TO BUMPER	TRIM PROFILE	FLOOR TO TOP OF TRACK
				3/8"	2"	
WIDTH I.D. MINUS 7/8"	POCKET I.D.	I.D. MINUS 1-1/4"	I.D. PLUS 3/4"	DOOR GOES IN 3/8"	WIDTH OF TRIM	I.D. PLUS 1-1/2"

DETAIL HH	DETAIL JJ	QTY.	POCKET	WIDTH	HEIGHT
DOOR WILL STICK OUT	DOOR EDGE TO TRIM				



860 South Williams Street
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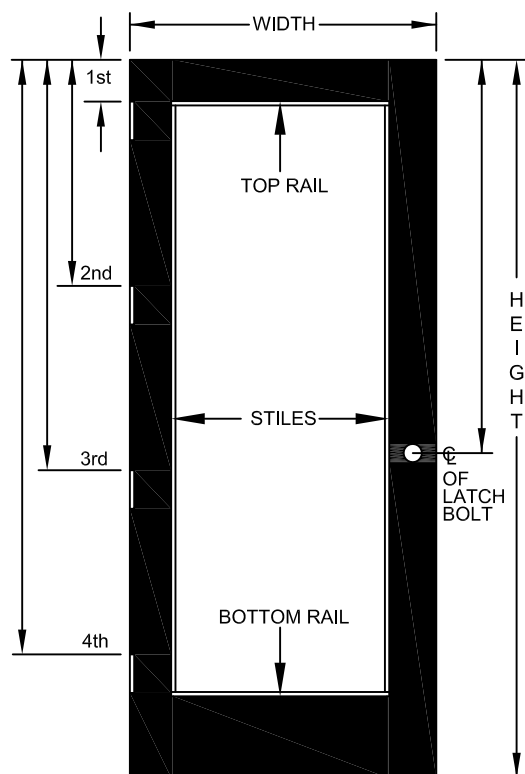
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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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SINGLE ALUMINUM DOOR



FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐ BLACK ANO. ☐

CUSTOM COLOR # _____

DOOR TYPE	TOP RAIL	LEFT & RIGHT STILE	BOTTOM RAIL
NARROW DOOR	2-1/2"	2-3/32"	3-7/16"
MEDIUM DOOR	3-7/16"	3-7/16"	6-7/16"
WIDE DOOR	4-13/16"	4-13/16"	6-7/16"
OPTION RAIL #1	-----	-----	8"
OPTION RAIL #2	-----	-----	9-1/2"

TOP RAIL SIZE: 2-1/2" ☐ 3-7/16" ☐ 4-13/16" ☐

STILE SIZE: 2-3/32" ☐ 3-7/16" ☐ 4-13/16" ☐

BOTTOM RAIL SIZE: 3-7/16" ☐ 6-7/16" ☐ 8" ☐ 9-1/2" ☐

GLASS THICKNESS: 1/4"

LOCK MANUFACTURER: _____

CUSTOMER MUST PROVIDE TEMPLATES FOR ALL HARDWARE

HINGE TYPE: 4-1/2" BUTT ☐ GEAR HINGE ☐

GEAR HINGE TYPE: _____

SPECIAL PREP.: _____

☐ STANDARD UNDERSIZE:
SUBTRACT 3/16" TOTAL WIDTH
SUBTRACT 1/8" FROM TOP OF DOOR
SUBTRACT 11/16" FROM BOTTOM OF DOOR

EXAMPLE:
3'0" x 7'0" (NOMINAL SIZE)
35-13/16" x 83-3/16" (ACTUAL SIZE)

☐ CUSTOM UNDERSIZE:
SUBTRACT _____ TOTAL WIDTH
SUBTRACT _____ FROM TOP OF DOOR
SUBTRACT _____ FROM BOTTOM OF DOOR

NOTES:

- HINGE PREPS STANDARD SQUARE CORNERED
4-1/2" x 4-1/2" x 0.134.
- FOR USE WITH 1/4" GLASS. (NOT SUPPLIED)

QTY.	MARK NO.	DOOR HANDING RH, LH, LHR, RHR	NOMINAL DOOR SIZE WIDTH x HEIGHT

NOTE:

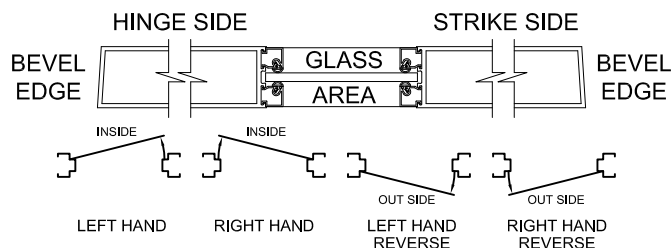
HARDWARE SET-UP

HINGE LOCATIONS (FROM TOP OF DOOR)

1st _____ 2nd _____ 3rd _____ 4th _____

☉ OF LOCK PREP _____

CLOSER REINFORCEMENT TYPE: _____

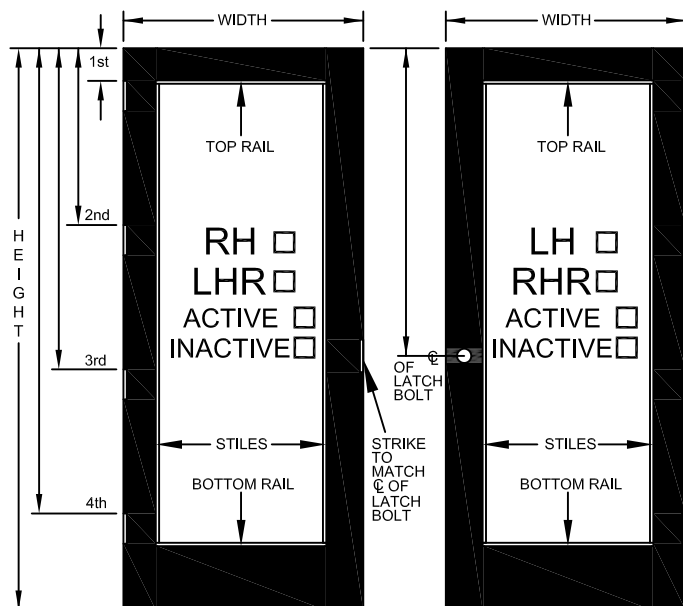


PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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PAIR ALUMINUM DOORS

FINISH: CLEAR ANO. ☐ STAT BRONZE ANO. ☐ BLACK ANO. ☐

CUSTOM COLOR # _____



DOOR TYPE	TOP RAIL	LEFT & RIGHT STILE	BOTTOM RAIL
NARROW DOOR	2-1/2"	2-3/32"	3-7/16"
MEDIUM DOOR	3-7/16"	3-7/16"	6-7/16"
WIDE DOOR	4-13/16"	4-13/16"	6-7/16"
OPTION RAIL #1	-----	-----	8"
OPTION RAIL #2	-----	-----	9-1/2"

TOP RAIL SIZE: 2-1/2" ☐ 3-7/16" ☐ 4-13/16" ☐

STILE SIZE: 2-3/32" ☐ 3-7/16" ☐ 4-13/16" ☐

BOTTOM RAIL SIZE: 3-7/16" ☐ 6-7/16" ☐ 8" ☐ 9-1/2" ☐

GLASS THICKNESS: 1/4"

LOCK MANUFACTURER: _____

CUSTOMER MUST PROVIDE TEMPLATES FOR ALL HARDWARE

☐ STANDARD UNDERSIZE (EACH DOOR):
 SUBTRACT 3/16" TOTAL WIDTH
 SUBTRACT 1/8" FROM TOP OF DOOR
 SUBTRACT 11/16" FROM BOTTOM OF DOOR

EXAMPLE:
 3'0" x 7'0" (NOMINAL SIZE)
 35-13/16" x 83-3/16" (ACTUAL SIZE)

☐ CUSTOM UNDERSIZE FOR EACH DOOR:
 SUBTRACT _____ TOTAL WIDTH
 SUBTRACT _____ FROM TOP OF DOOR
 SUBTRACT _____ FROM BOTTOM OF DOOR

STILE EDGES:
 HINGE SIDE ARE ALWAYS BEVELED
 LOCK SIDE STILE EDGE:

RADIUS EDGE ☐ BEVELED EDGE ☐

NOTES:

- HINGE PREPS STANDARD SQUARE CORNERED
 4-1/2" x 4-1/2" x 0.134.
- FOR USE WITH 1/4" GLASS. (NOT SUPPLIED)

QTY.	MARK NO.	DOOR HANDING RH/LH, LHR/RHR	NOMINAL DOOR SIZE WIDTH x HEIGHT

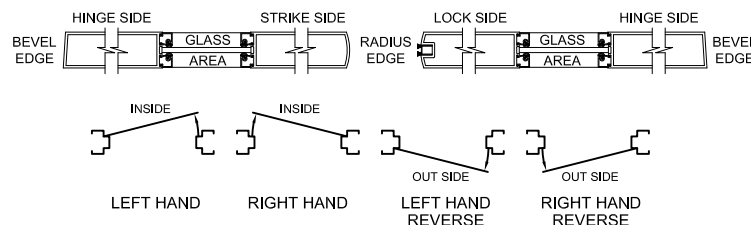
NOTE:

HARDWARE SET-UP

HINGE LOCATIONS (FROM TOP OF DOOR)

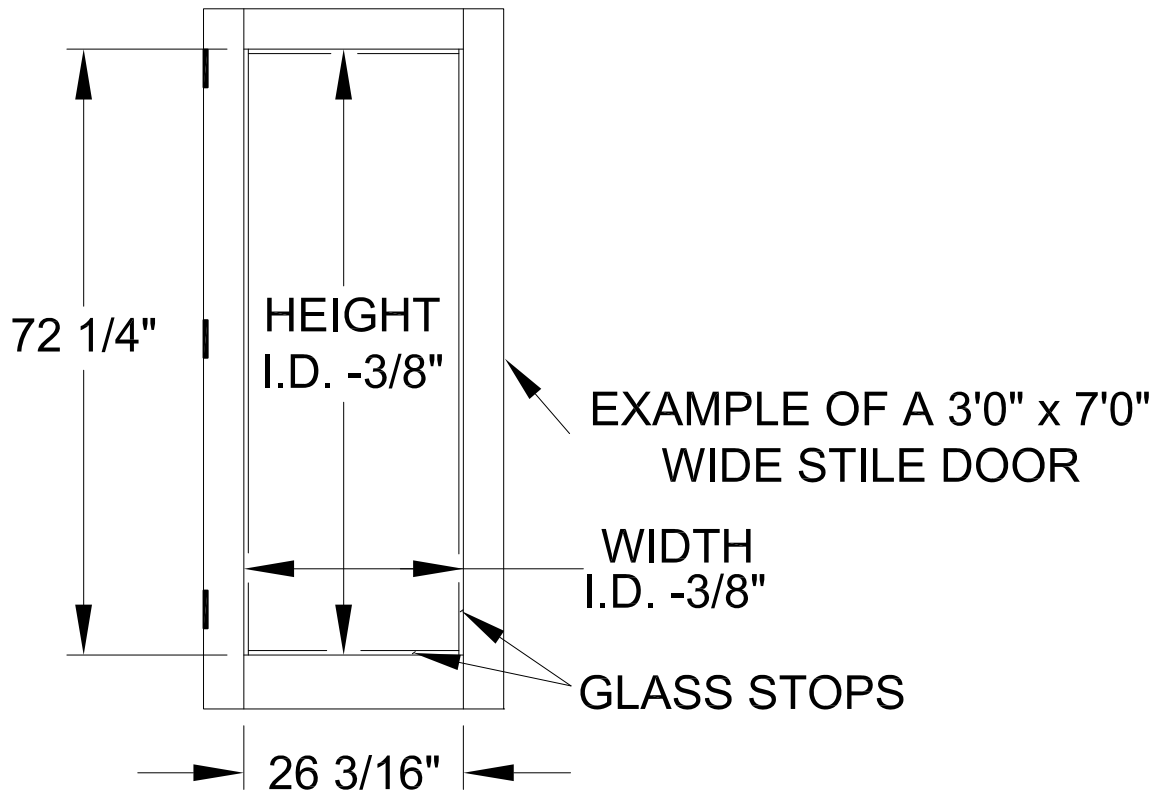
1st _____ 2nd _____ 3rd _____ 4th _____
 ☉ OF LOCK PREP _____

CLOSER REINFORCEMENT TYPE: _____



PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
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ALUMINUM DOOR GLASS SIZING



DOOR GLASS SIZING:

WIDTH I.D. WITH OUT GLASS STOPS - $\frac{3}{8}$ "

HEIGHT I.D. WITH OUT GLASS STOPS - $\frac{3}{8}$ "

EXAMPLE:

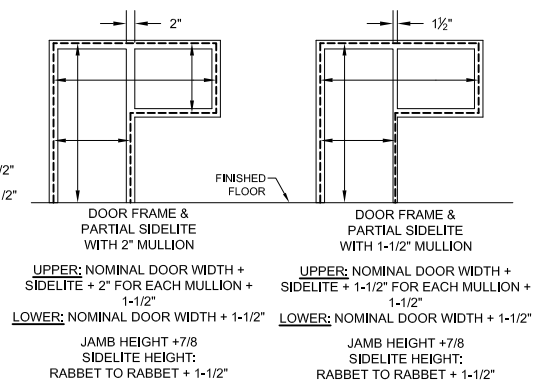
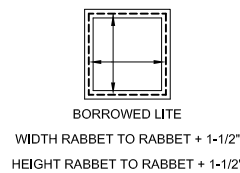
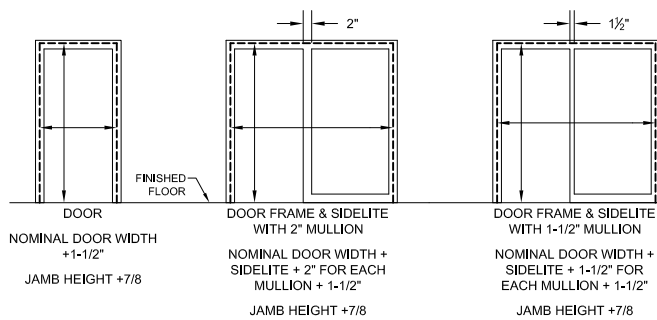
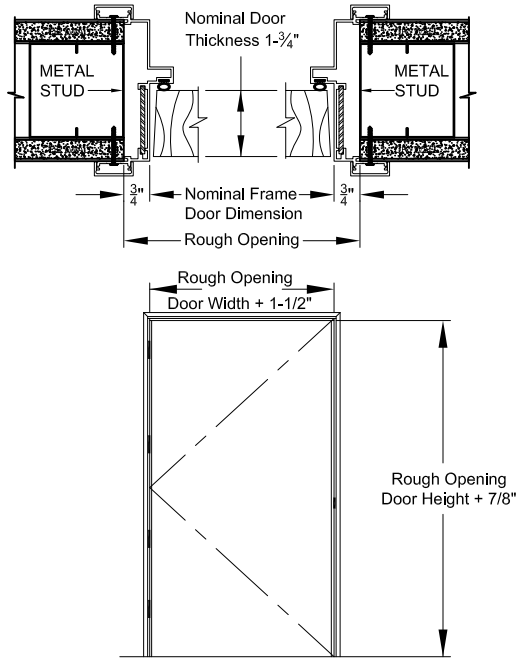
$26\text{-}3/16" - 3/8" = 25\text{-}13/16"$ TOTAL GLASS WIDTH

$72\text{-}1/4" - 3/8" = 71\text{-}7/8"$ TOTAL GLASS HEIGHT

ROUGH OPENING INSTRUCTIONS

DOOR FRAME ROUGH OPENING INSTRUCTIONS

1. FRAMES ARE FABRICATED TO EXACT WIDTH AND HEIGHT SPECIFIED AND NO CLEARANCE IS BUILT IN.
2. DOOR ROUGH OPENING SHOULD BE MINIMUM 1-1/2" (1-3/4" MAX) WIDER THAN THE DESIRED WIDTH AND MINIMUM 7/8" (1" MAX) HIGHER FOR THE HEIGHT.
3. DETERMINE THE HIGH SIDE OF THE FLOOR AND CUT JAMBS TO THE DESIRED HEIGHT IF NECESSARY.
TRIM HEADER VINYL 1-1/4" SHORTER THAN THE TOTAL LENGTH OF THE HEADER.
JAMB VINYL SHOULD BE 1/4"- 1/2" MAX. LONGER TO ALLOW FOR SHRINKAGE OVER TIME.

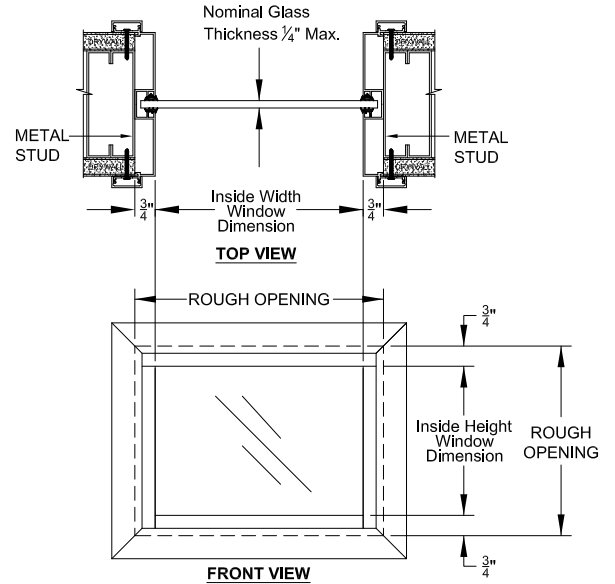


RECOMMENDED FASTENERS:

WOOD OR METAL STUD DRYWALL FASTENERS BY GENERAL CONTRACTOR
FOR METAL STUDS USE 'FINE THREAD' DRYWALL SCREWS
FOR WOOD STUDS USE 'COARSE THREAD' DRYWALL SCREWS

WINDOW FRAME ROUGH OPENING INSTRUCTIONS

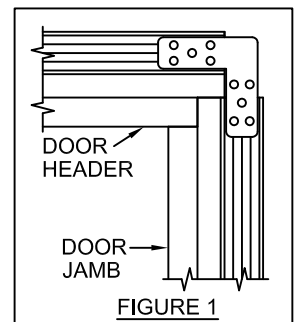
1. FRAMES ARE TO BE FABRICATED TO EXACT WIDTH AND HEIGHT SPECIFIED AND NO CLEARANCE IS BUILT IN.
2. WINDOW ROUGH OPENING SHOULD BE 1-1/2" (1-3/4" MAX) WIDER THAN THE DESIRED INSIDE WIDTH AND 1-1/2" (1-3/4" MAX) WIDER FOR THE INSIDE HEIGHT.



DASHED LINES INDICATE ROUGH OPENING

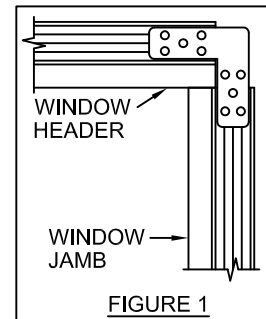
DOOR FRAME INSTALLATION INSTRUCTIONS

1. FRAMES ARE TO BE FABRICATED TO EXACT WIDTH SPECIFIED AND NO CLEARANCE IS BUILT IN.
2. ROUGH OPENING SHOULD BE 1-1/2" WIDER THAN THE DESIRED WIDTH, MIN. 7/8" OVER IN HEIGHT (DOOR FRAME MIN. 1-1/2" AND 1-3/4" MAX. WINDOW MIN. 1-1/2" AND 1-3/4" MAX).
3. DETERMINE THE HIGH SIDE OF THE FLOOR AND CUT JAMBS TO THE DESIRED HEIGHT IF SCRIBE IS INCLUDED. TRIM HEAD SEAL 1/2" SHORT, JAMB SHOULD BE 1/4"- 1/2" MAX. LONGER TO ALLOW FOR SHRINKAGE OVER TIME.
4. CHECK OPENING FOR PROPER SWING, THEN SLIP HEADER OVER THE WALL.
5. HOLD JAMBS AT AN ANGLE AND SLIP UPPER PORTION OVER THE WALL. PUSH UPWARD TO ENGAGE NOTCH WITH DOOR STOP ON HEADER, THEN PUSH THE REST OF JAMB OVER THE WALL. NOTE: WHEN INSTALLING JAMBS, PULL HEADER SEAL CLEAR OF JAMBS & JAMB SEALS CLEAR OF HEADER AND FLOOR.
6. SLIDE BUTT JAMB DOWN TO THE FINISHED FLOOR. IF THE CARPET IS TO BE LAID, THE BASE ON WHICH IT IS TO BE LAID SHALL BE CONSIDERED THE FINISH FLOOR. FOR OTHER FLOOR COVERINGS (TILE, ETC.) THE JAMB SHOULD REST ON REMOVABLE SPACERS ON THE SAME THICKNESS AS THE FLOORING TO BE USED.
7. PLUMB BUTT SIDE AND SECURE TO THE WALL, BACK UP INTO STUD.
8. (A) PULL HEADER DOWN AND INSTALL CORNER CLIPS AND SECURE HEADER TO WALL (FIG. 1).
(B) PULL STRIKE JAMB INTO POSITION AND ALIGN WITH CORNER CLIPS. SECURE TO WALL.
(C) SNAP-ON TRIM IS SUPPLIED OVER LENGTH TO ALLOW FOR FLOOR VARIATIONS. CUT TRIM TO REQUIRED LENGTH AND INSTALL. TRIM SHOULD FIT SNUGLY. IF THERE IS ANY TENDENCY TO RATTLE, GIVE FULL LENGTH A SLIGHT TWIST BEFORE INSTALLING.
9. USE A SQUARE TO ATTAIN A 90 DEGREE CORNER BETWEEN HEAD AND JAMBS. HEAD MUST BUTT-UP TO VERTICAL EDGE OF CORNER CLIP AND SET FLAT IN ALIGNMENT GROOVE.
10. ATTACH CORNER CLIPS
11. SECURE HEAD TO WALL
12. USE SAME PROCEDURE FOR STRIKE JAMB
13. **IMPORTANT** HINGE SIDE TRIM MUST BE INSTALLED BEFORE THE DOOR IS MOUNTED WITH HINGES.



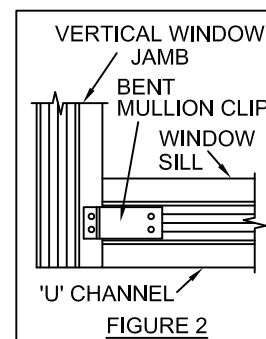
WINDOW FRAME INSTALLATION INSTRUCTIONS

1. SLIP WINDOW HEADER OVER WALL.
2. SLIP VERTICAL WINDOW JAMBS OVER WALL. BUTT TO HEADER, SET SQUARE AND PLUMB, AND SCREW TO WALL USING DRYWALL SCREWS OF SUFFICIENT LENGTH TO PENETRATE STUD.
3. PULL WINDOW HEADER DOWN TIGHT TO WINDOW JAMBS; USE A SQUARE TO CHECK THAT IT IS SET AT 90 DEGREES. CONNECT HEADER TO JAMBS WITH CORNER CLIPS (FIG. 1) USING #8 SELF-DRILLING SCREWS.
4. PROCEED TO SECTION 'A' OR 'B' BELOW DEPENDING ON FIELD CONDITIONS.



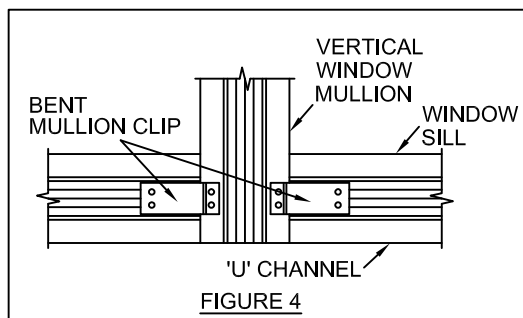
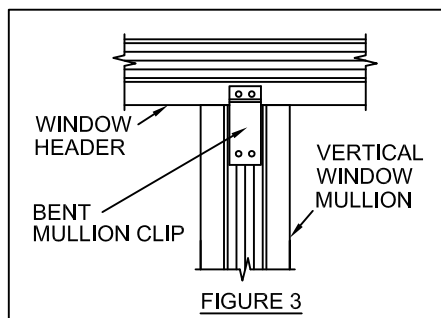
A. FOR FULL HEIGHT WINDOWS SUPPLIED WITH 'U' CHANNEL:

5. STARTING AT ONE SIDE, SHOOT SILL 'U' CHANNEL TO FLOOR WITH REDHEADS OR EQUIVALENT, TIGHT TO VERTICAL WINDOW JAMB. SLIP SILL OVER 'U' CHANNEL (REMOVEABLE STOP SHOULD BE ON SECURE SIDE OF ROOM), SCREW ON, AND ATTACH TO VERTICAL WINDOW JAMB USING STRAIGHT CLIP (FIG. 2)



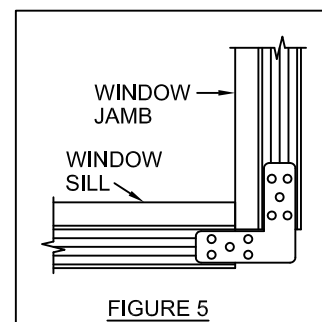
IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 6

6. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO HEADER AND SILL. ATTACH MULLION TO HEADER (FIG. 3) AND SILL (FIG. 4) USING BENT MULLION CLIPS. BE SURE TO SPACE CLIP AT LEAST 1/8 " FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. REPEAT STEPS 5 AND 6 FOR EACH MULLION.



B. FOR OPENINGS FRAMED AT BOTTOM WITH STUD/DRYWALL OR TRACK (BY OTHERS)

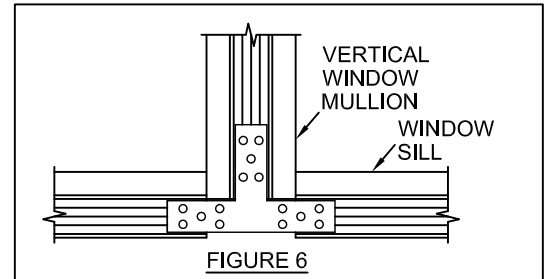
7. STARTING AT ONE SIDE, SET WINDOW SILL OVER WALL AT BOTTOM TIGHT TO WINDOW JAMB (REMOVEABLE SILL STOP SHOULD BE ON SECURE SIDE OF ROOM). SCREW ON, AND ATTACH TO WINDOW JAMB WITH CORNER CLIPS (FIG. 5) USING #8 SELF-DRILLING SCREWS.



WINDOW FRAME INSTALLATION INSTRUCTIONS CONTINUED

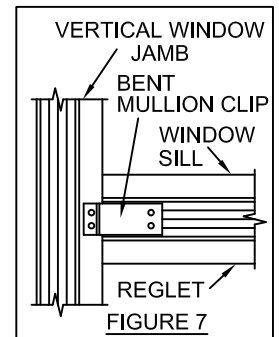
IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 8

8. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO WINDOW HEADER AND SILL. ATTACH MULLION TO WINDOW HEADER USING BENT MULLION CLIPS (FIG. 3). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. ATTACH MULLION TO SILL USING T-CLIPS (FIG. 6) USING #8 SELF-DRILLING SCREWS.



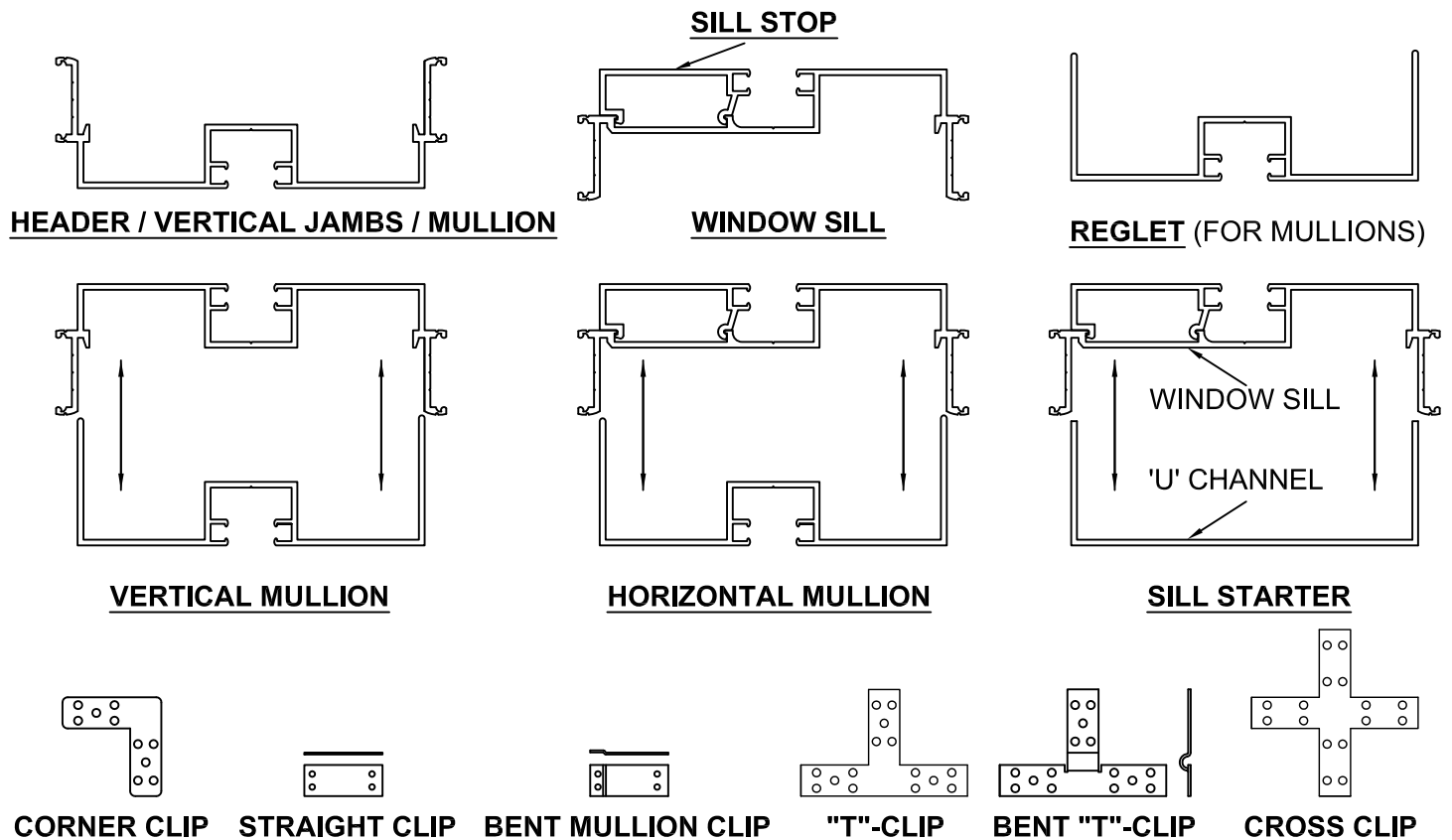
9. ATTACH SILL TO WINDOW JAMB AS IN STEP 7.

10. ASSEMBLE HORIZONTAL MULLIONS AND ATTACH TO VERTICAL JAMBS OR MULLIONS WITH MULLION CLIPS USING #8 SELF-DRILLING SCREWS (FIG. 7). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. (REMOVABLE SILL STOP SHOULD BE AT TOP AND ON SECURE SIDE OF ROOM.



11. SNAP ON TRIM TO COMPLETE INSTALLATION.

COMPONENT PROFILES



SIDELITE INSTALLATION INSTRUCTIONS

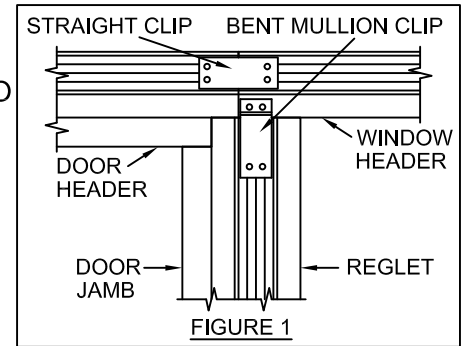
1. FOLLOW STEPS 1 THRU 13 OF DOOR FRAME INSTALLATION INSTRUCTIONS.

2. ASSEMBLE VERTICAL DOOR MULLION BY SLIPPING REGLET INTO DOOR JAMB AND SCREW TOGETHER USING #8 SELF-DRILLING SCREWS.

3. SET SIDELIGHT HEADER OVER WALL BUTTING IT UP AGAINST DOOR HEADER AND ATTACH TO DOOR HEADER USING STRAIGHT CLIPS WITH #8 SELF-DRILLING SCREWS (FIG. 1).

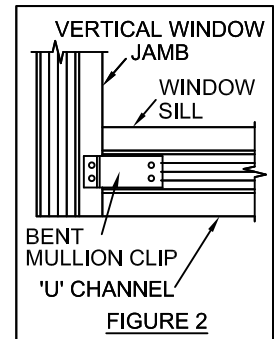
4. PLACE DOOR JAMB MULLION UNDER WINDOW HEADER, USE A SQUARE TO CHECK THAT IT IS SET AT 90 DEGREES FROM HEADERS. ATTACH DOOR JAMB MULLION TO WINDOW HEADER USING BENT MULLION CLIPS BY USING #8 SELF-DRILLING SCREWS (FIG. 1).

5. PROCEED TO SECTION 'A' OR 'B' BELOW DEPENDING ON FIELD CONDITIONS.



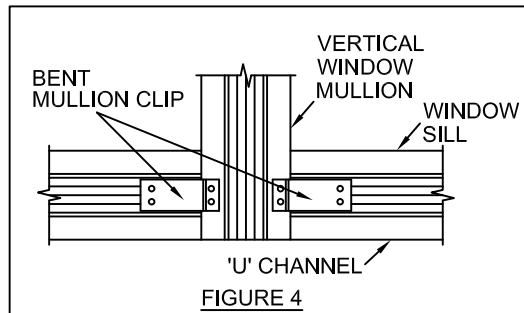
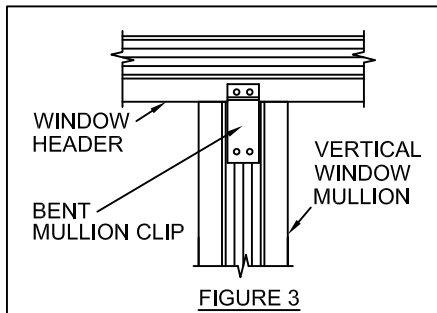
A. FOR FULL HEIGHT SIDELITES SUPPLIED WITH 'U' CHANNEL:

5. STARTING AT ONE SIDE, SHOOT SILL 'U' CHANNEL TO FLOOR WITH REDHEADS OR EQUIVALENT, TIGHT TO VERTICAL WINDOW JAMB. SLIP SILL OVER 'U' CHANNEL (REMOVEABLE STOP SHOULD BE ON SECURE SIDE OF ROOM), SCREW ON, AND ATTACH TO VERTICAL WINDOW JAMB USING BENT MULLION CLIP (FIG. 2)



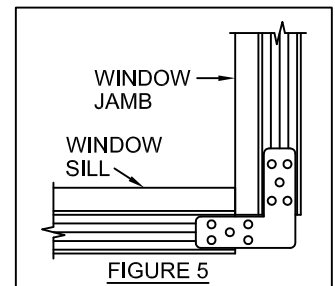
IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 6

6. ASSEMBLE VERTICAL MULLION(S). SET TIGHT TO HEADER AND SILL. ATTACH MULLION TO HEADER (FIG. 3) AND SILL (FIG. 4) USING MULLION CLIPS. BE SURE TO SPACE CLIP AT LEAST 1/8 " FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. REPEAT STEPS 5 AND 6 FOR EACH MULLION.



B. FOR OPENINGS FRAMED AT BOTTOM WITH STUD/DRYWALL OR TRACK (BY OTHERS)

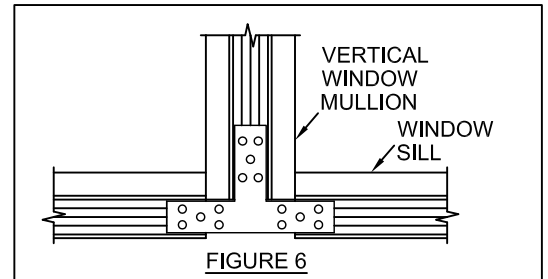
7. STARTING AT ONE SIDE, SET WINDOW SILL OVER WALL AT BOTTOM TIGHT TO WINDOW JAMB (REMOVEABLE SILL STOP SHOULD BE ON SECURE SIDE OF ROOM). SCREW ON, AND ATTACH TO WINDOW JAMB WITH CORNER CLIPS (FIG. 5) USING #8 SELF-DRILLING SCREWS.



SIDELITE INSTALLATION INSTRUCTIONS CONTINUED

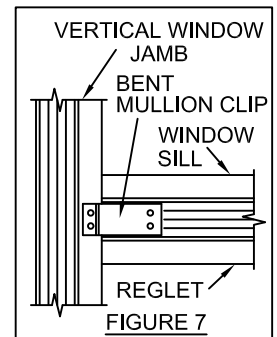
IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 8

8. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO WINDOW HEADER AND SILL. ATTACH MULLION TO WINDOW HEADER USING STRAIGHT CLIPS (FIG. 3). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. ATTACH MULLION TO SILL USING T-CLIPS (FIG. 6) USING #8 SELF-DRILLING SCREWS.



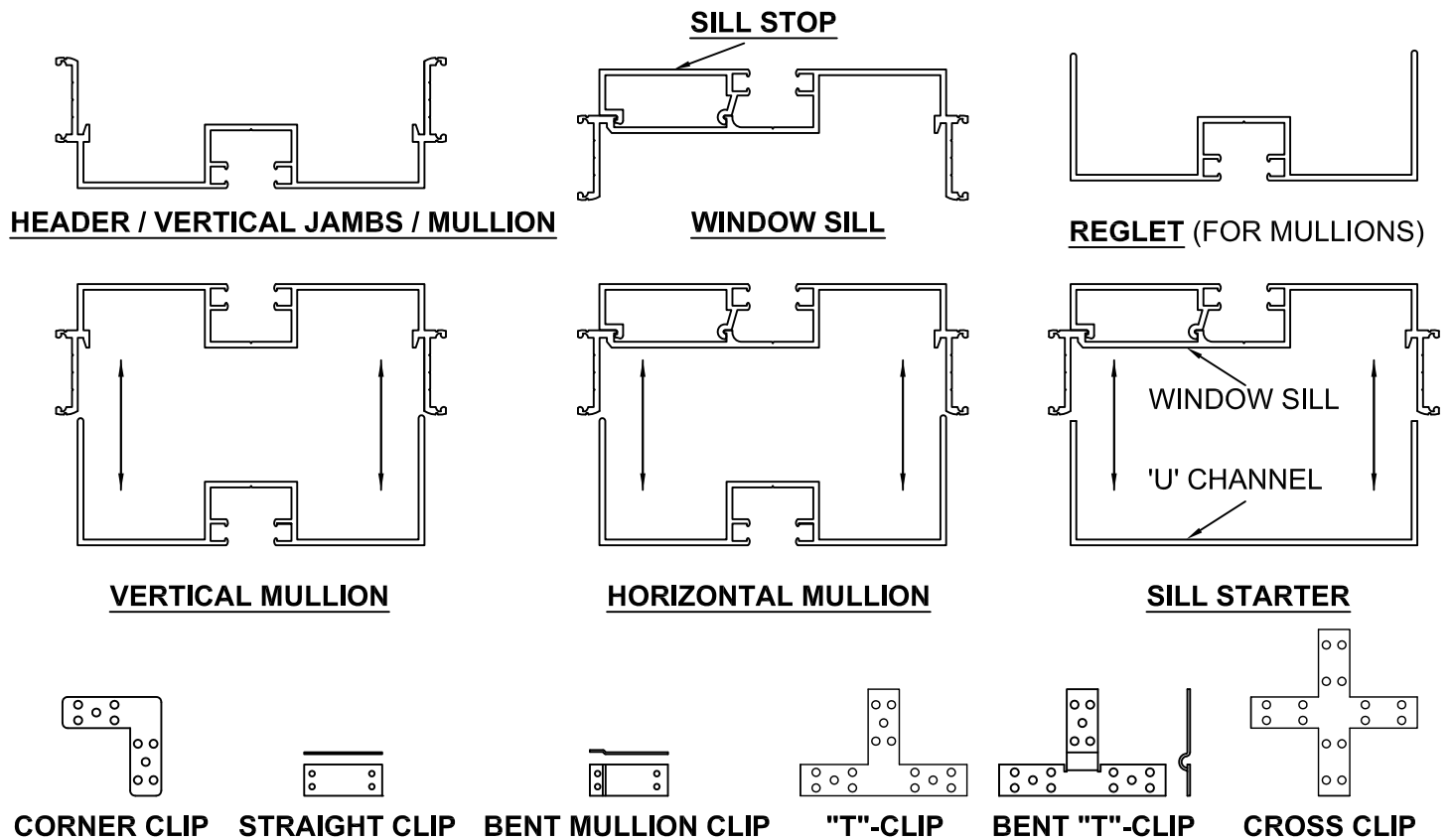
9. ATTACH SILL TO WINDOW JAMB AS IN STEP 7.

10. ASSEMBLE HORIZONTAL MULLIONS AND ATTACH TO VERTICAL JAMBS OR MULLIONS WITH BENT MULLION CLIPS USING #8 SELF-DRILLING SCREWS (FIG. 7). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. (REMOVABLE SILL STOP SHOULD BE AT TOP AND ON SECURE SIDE OF ROOM.



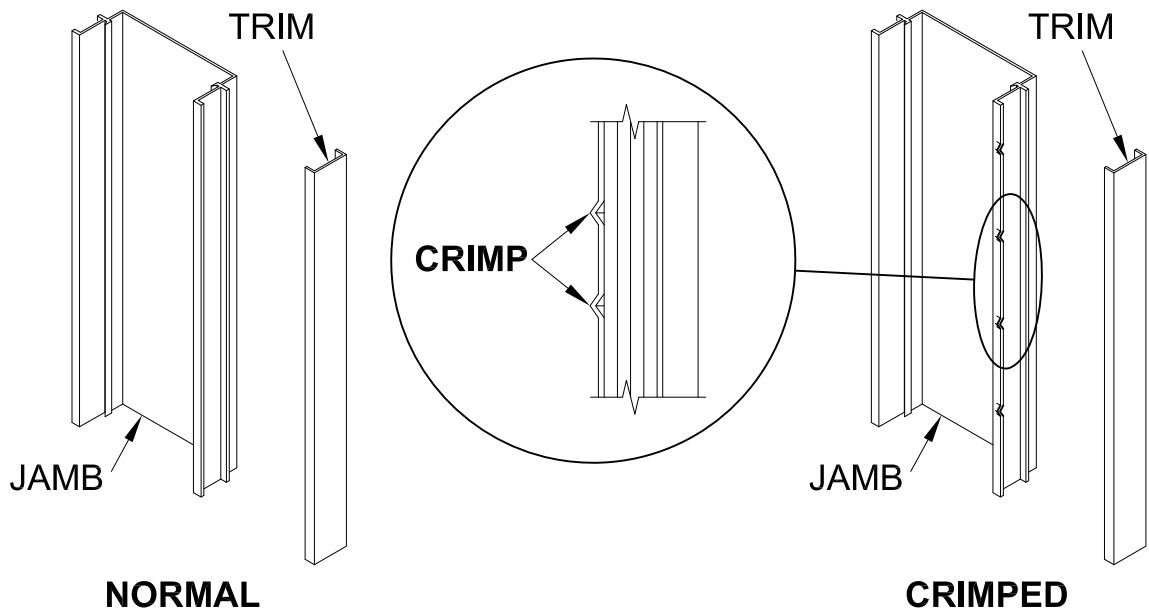
11. SNAP ON TRIM TO COMPLETE INSTALLATION.

COMPONENT PROFILES



INSTALLER ADVISORY

1. (IF) THE SPECIFIED FINISH FOR THIS ORDER IS CLEAR ANODIZED. DUE SOLELY TO THE ANODIZING PROCESS, THERE CAN BE A TENDENCY FOR A LOOSER FIT ON THE SNAP ON TRIMS. THIS IS A NORMAL OCCURRENCE AND IS NOT A MANUFACTURING DEFECT. THIS CONDITION MAY OCCUR RANDOMLY DURING THE INSTALLATION OF THE TRIMS. IF A LOOSE TRIM CONDITION IS ENCOUNTERED BY THE INSTALLER, IT MUST BE ADDRESSED IMMEDIATELY. OUR RECOMMENDED PROCEDURE IS TO CRIMP THE RECEIVING TAB ON THE JAMB COMPONENT SEVERAL TIMES ALONG THE LENGTH OF THE PART AND THEN RE-SNAPPING THE TRIM.
2. THIS PROCEDURE WILL NOT VOID THE PRODUCT WARRANTY HOWEVER CARE MUST BE TAKEN SO AS NOT TO DAMAGE THE FINISH.
3. EXPERIENCED INSTALLERS SHOULD BE AWARE OF THIS POTENTIAL WITH CLEAR ANODIZED FRAMES AND SHOULD ANTICIPATE THIS PROCEDURE AS A NORMAL PART OF THEIR SCOPE OF WORK.
4. NO BACKCHARGES WILL BE CONSIDERED FOR THIS PROCEDURE.



WINDOW GASKET / SIDELIGHT GASKET INSTALLATION INSTRUCTIONS

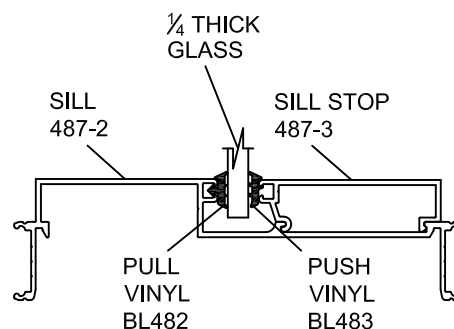
BEFORE INSTALLING THE WINDOW FRAME, YOU MUST INSTALL THE PULL VINYL (P/N BL-482) TO ONE SIDE OF EACH WINDOW EXTRUSION. TO INSTALL THE PULL VINYL YOU NEED TO PULL THE VINYL THROUGH THE LENGTH OF THE EXTRUSION, IT HELPS TO USE WATER, WATER KEEPS THE VINYL FROM STICKING TO THE EXTRUSION.

BEFORE INSTALLATION OF THE WINDOW EXTRUSIONS THAT HAVE THE PULL VINYL INSTALLED DETERMINE WHAT SIDE OF THE FRAME IS GOING TO BE THE OUTSIDE, BECAUSE NORMALLY THE EXTRUSION WITH THE PULL VINYL IS PLACED TOWARDS THE OUTSIDE.

BEFORE INSTALLING THE GLASS THE SILL STOP (P/N ***-3) MUST BE REMOVED. THIS IS FOR GLASS INSTALLATION CLEARANCE.

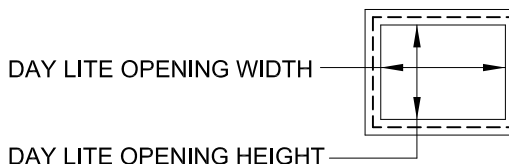
AFTER THE GLASS AND SILL STOP IS IN PLACE. CUT TO LENGTH AND INSTALL THE PUSH VINYL (P/N BL-483). TO ALL FOUR SIDES.

NOTE: ALL VINYL NEEDS TO BE CUT TO THE CORRECT LENGTH FOR EACH EXTRUSION.



GLAZING COORDINATION:

1. FIELD VERIFY ALL GLASS OPENING PRIOR TO ORDERING GLASS. DO NOT USE THESE SHOP DRAWINGS TO DETERMINE GLASS SIZE. THE GLAZER IS RESPONSIBLE FOR CORRECT GLASS DIMENSIONING. WE CANNOT BE RESPONSIBLE FOR INSTALLATION TOLERANCES AND FIELD CONDITIONS WHICH MAY CAUSE VARIANCES IN THE ENGINEERED GLASS OPENING.
2. MANUFACTURER'S SUGGESTED GUIDELINES FOR MAXIMUM GLASS SIZES ARE:
MAXIMUM GLASS WIDTH: MEASURE DAY LITE OPENING THEN ADD 1/2"
MAXIMUM GLASS HEIGHT: MEASURE DAY LITE OPENING THEN ADD 7/16"



3. FOR HORIZONTALLY DIVIDED LITES OF 5 FT. OR GREATER, IT IS THE RESPONSIBILITY OF THE GLAZER TO BLOCK THE GLASS TOP AND BOTTOM TO SUPPORT THE LOAD. FAILURE TO DO SO MAY CAUSE DEFLECTION OF ALUMINUM GLAZING FRAME MEMBERS.
4. OUR STANDARD VINYL BEAD IS DESIGN FOR 1/4" AND 3/8" CLEAR GLASS APPLICATIONS. SPECIAL APPLICATIONS SUCH AS THICKER GLASS OR PATTERNED ETCHED RIBBED GLASS MAY REQUIRE NON-STANDARD GLAZING WHICH WE ARE NOT RESPONSIBLE FOR ADDITIONAL COST. FOR 3/8" THICK GLASS INSTALL ONLY PUSH VINYL (P/N BL483) FOR 1/2" THICK GLASS WET BEAD ON BOTH SIDES REQUIRED.
5. THE VINYL GLAZING SYSTEM CONSISTS OF A PULL VINYL THAT IS INSTALLED PRIOR TO INSTALLING THE FRAME AND A WEDGE BEAD WHICH IS INSTALLED AFTER THE GLASS IS SET.

GLAZING ADVISORY:

1. WHEN INSTALLING WINDOW FRAME INSTALL THE PULL VINYL (P/N BL482) THAT NEEDS TO BE CUT TO THE CORRECT LENGTH FOR EACH EXTRUSION. THEN SLIDE THE PULL VINYL TO ONLY ONE SIDE THAT HAS BEEN CHOSEN KEEPING ALL THE PULL VINYL TO ONE SIDE AFTER ITS ALL BEEN ASSEMBLED. AFTER THE WINDOW HAS BEEN INSTALLED AND THE SILL STOP (P/N 487-3) IS IN PLACE, CUT PUSH VINYL (P/N BL483) TO CORRECT LENGTH AND INSTALL PUSH VINYL.