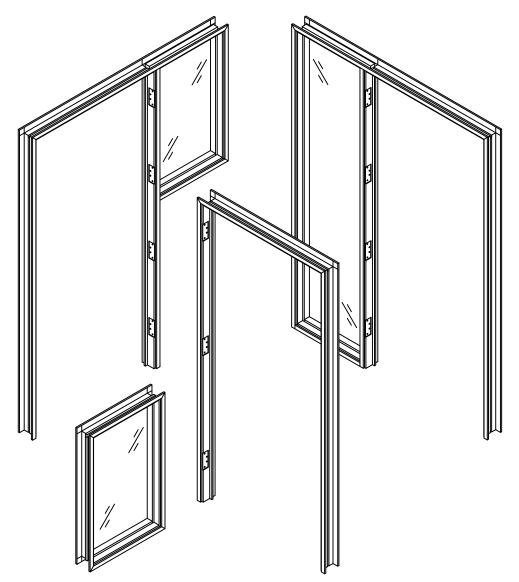


Aluminum Interior Frames



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29	SINGLE DOOR FRAME ADJUSTABLE - ORDER FORM
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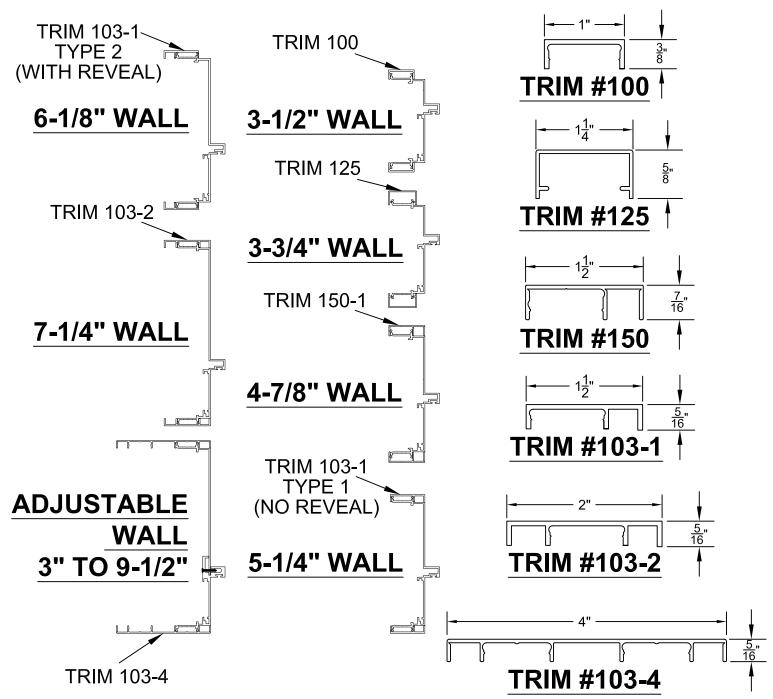
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ILLUSTRATION OF VARIOUS PROFILES WITH TRIMS

OMEGA OFFERS CUSTOMERS UNLIMITED DESIGN POSSIBILITIES WITH 1", 1-1/4", 1-1/2", 2" & 4" WIDE TRIM PROFILES THAT CAN BE MIXED AND MATCHED ON DIFFERENT DOOR FRAMES AND LITE SYSTEMS



ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH TYPE TRIM #150-1, #103-1 OR #103-2

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.



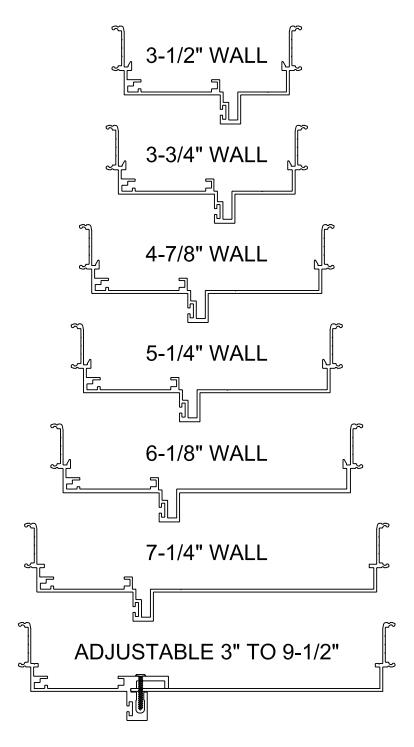
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ILLUSTRATION OF VARIOUS WALL PROFILES

OMEGA OFFERS CUSTOMERS UNLIMITED DESIGN POSSIBILITIES WITH 1", 1-1/4", 1-1/2", 2" & 4" WIDE TRIM PROFILES THAT CAN BE MIXED AND MATCHED ON DIFFERENT DOOR FRAMES AND LITE SYSTEMS



THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

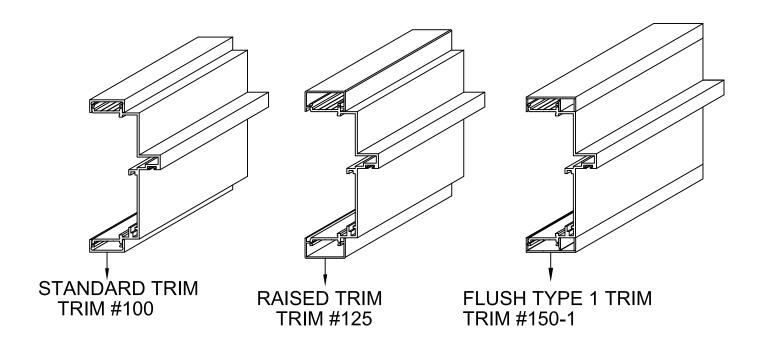


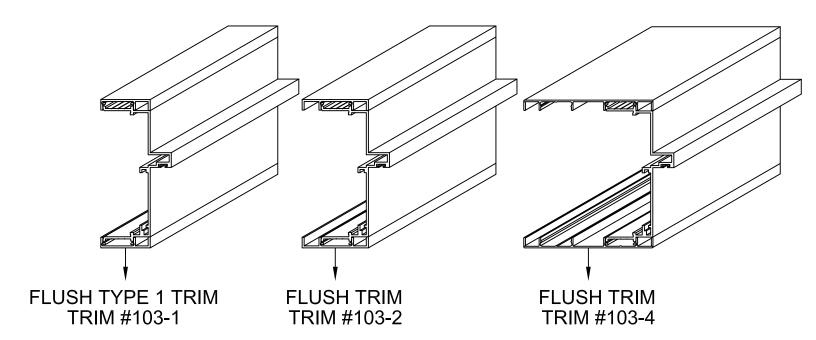
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ILLUSTRATION OF DOOR FRAME WITH VARIOUS TRIMS





ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH TYPE TRIM #150-1, #103-1, #103-2 OR #103-4

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.



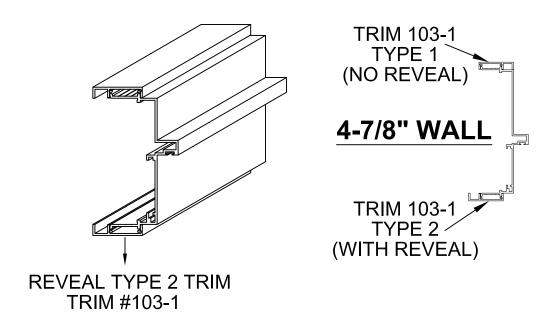
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ILLUSTRATION OF DOOR FRAME WITH VARIOUS TRIMS



NOTE ONLY A SINGLE DOOR FRAME WITH TRIM 103-1 OR 150-1 WITH TYPE 2

ON DOOR FRAMES USE EXTENDED ASA LIP STRIKE REQUIRED WHEN USING FLUSH TYPE TRIM #150-1, #103-1, #103-2 OR #103-4

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM.

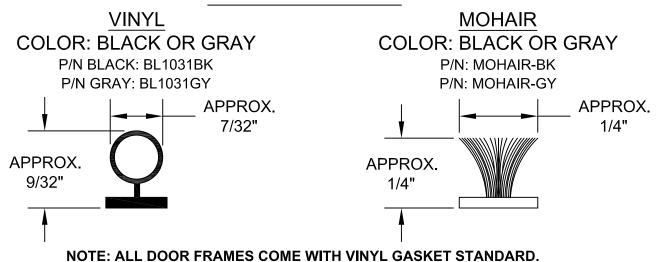


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ILLUSTRATION OF DOOR / WINDOW GASKET & MOUNTING CLIPS DOOR GASKET



WINDOW GASKET

COLOR: BLACK OR GRAY

P/N: BLACK BL482BK P/N: GRAY BL482GY

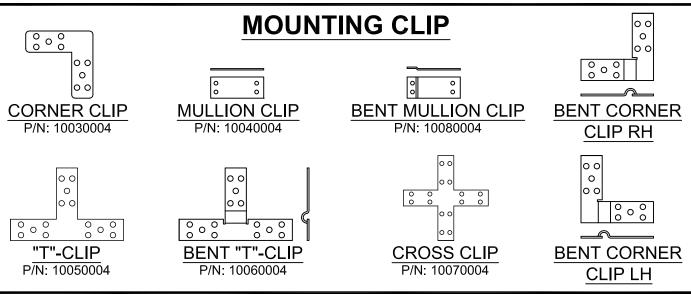




P/N: BLACK BL483BK P/N: GRAY BL483GY

NOTE:

- 1. OMEGA LITES ARE DESIGNED FOR $\frac{1}{4}$ " THICK GLASS (PULL AND PUSH VINYL).
- 2. 3" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS.
- 3. ADDITIONAL COST, $\frac{1}{2}$ " GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.





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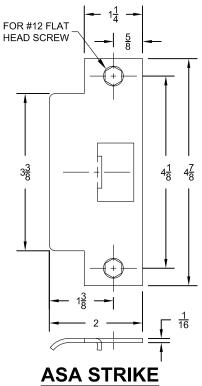
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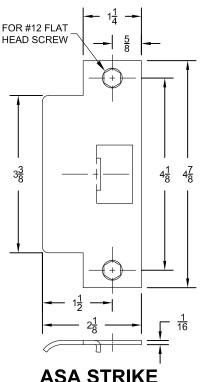
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ILLUSTRATION OF OPTIONAL STANDARD & EXTENDED DOOR STRIKES



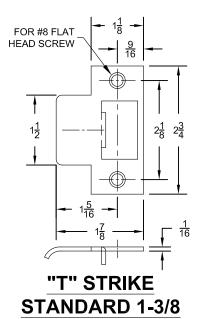


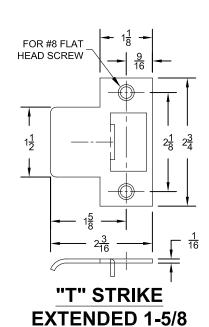
FOR #12 FLAT **HEAD SCREW** $4\frac{7}{8}$

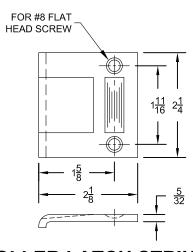
STANDARD 1-3/8

ASA STRIKE EXTENDED 1-1/2

ASA STRIKE EXTENDED 1-5/8







ROLLER LATCH STRIKE EXTENDED 1-5/8

ALL STRIKES AVAILABLE IN A VARIETY OF FINISHES

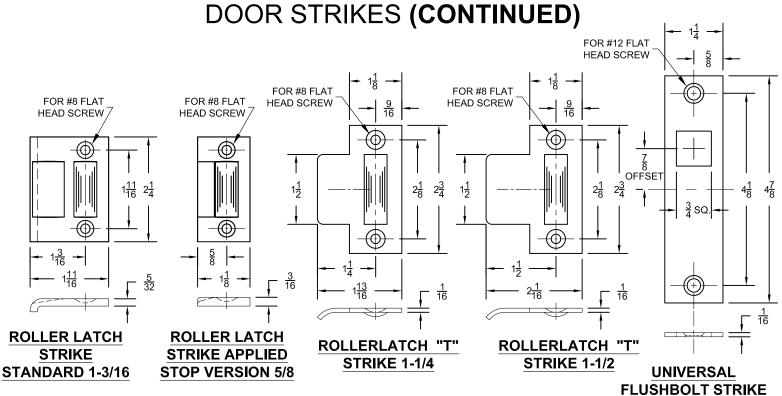


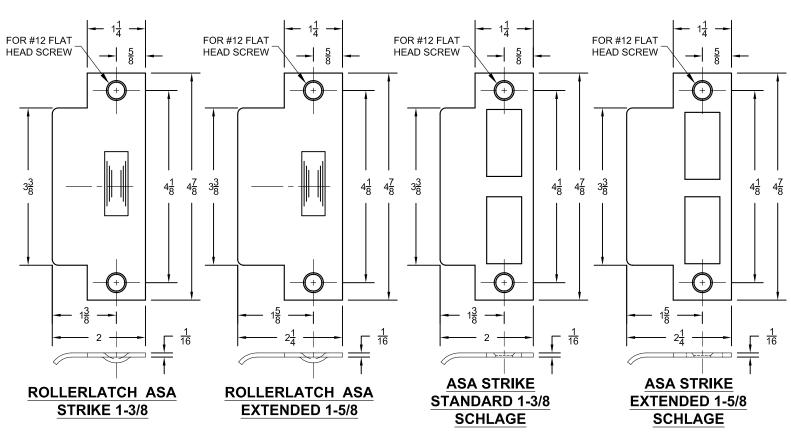
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ILLUSTRATION OF OPTIONAL STANDARD & EXTENDED









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DESCRIPTION Commercial Clear Anodize	ALUMINUM ASSOCIATION FINISH DESIGNATION AA-M10-C22-A21/A31
Commercial Grade A.A.M.A. Manual 603.5	Paint Specification
Commercial Stat Bronze Anodize	AA-M10-C22-A24/A44
Commercial Black Anodize	AA-M10-C22-A24/A44
Special Custom Color Paint	Paint Specification

ALL EXTRUSIONS ARE FROM 6063-T5 MATERIAL

FIRE RATINGS AVAILABLE:

20 MINUTE DOOR FRAME: 4'-0" X 10'-0" AT SINGLES

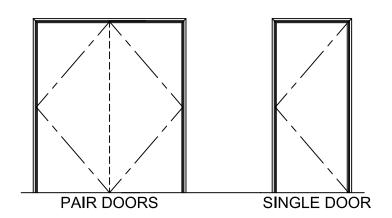
20 MINUTE DOOR FRAME: 8'-0" X 10'-0" AT PAIRS

20 MINUTE POSITIVE PRESSURE DOOR FRAME: 4'-0" X 9'-0" AT SINGLES

20 MINUTE POSITIVE PRESSURE DOOR FRAME: 8'-0" X 9'-0" AT PAIRS

90 MINUTE POSITIVE PRESSURE DOOR FRAME: 3'-0" X 9'-0" AT SINGLES

90 MINUTE POSITIVE PRESSURE DOOR FRAME: 6'-0" X 9'-0" AT PAIRS





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STANDARD BUTT LOCATIONS 4-1/2" X 4-1/2" BUTTS 1 PAIR (2 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")
1st	TOP	5"	5"	5"	5"	5"
3rd	воттом	65-1/2"	66-1/2"	67-1/2"	68-1/2"	69-1/2"
Œ	STRIKE	42"	43"	44"	45"	46"

STANDARD BUTT LOCATIONS 4-1/2" X 4-1/2" BUTTS 1-1/2 PAIR (3 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")	85"(7'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	35-1/4"	35-3/4"	36-1/4"	36-3/4"	37-1/4"	37-3/4"
3rd	воттом	65-1/2"	66-1/2"	67-1/2"	68-1/2"	69-1/2"	70-1/2"
<u>C</u>	STRIKE	42"	43"	44"	45"	46"	47"

J	JH	86"(7'-2")	87"(7'-3")	88"(7'-4")	89"(7'-5")	90"(7'-6")	91"(7'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	38-1/4"	38-3/4"	39-1/4"	39-3/4"	40-1/4"	40-3/4"
3rd	воттом	71-1/2"	72-1/2"	73-1/2"	74-1/2'	75-1/2"	76-1/2"
<u>C</u>	STRIKE	48"	49"	50"	51"	52"	53"

J	JH	92"(7'-8")	93"(7'-9")	94"(7'-10")	95"(7'-11")	96"(8'-0")	97"(8'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	41-1/4"	41-3/4"	42-1/4"	42-3/4"	43-1/4"	43-3/4"
3rd	воттом	77-1/2"	78-1/2"	79-1/2"	80-1/2"	81-1/2"	82-1/2"
Q	STRIKE	54"	55"	56"	57"	58'	59"

J	JH	98"(8'-2")	99"(8'-3")	100"(8'-4")	101"(8'-5")	102"(8'-6")	103"(8'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	44-1/4"	44-3/4"	45-1/4"	45-3/4"	46-1/4"	46-3/4"
3rd	воттом	83-1/2"	84-1/2"	85-1/2"	86-1/2"	87-1/2"	88-1/2"
<u>C</u>	STRIKE	60"	61"	62"	63"	64"	65"

J	JH	104"(8'-8")	105"(8'-9")	106"(8'-10")	107"(8'-11")	108"(9'-0")	109"(9'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	MIDDLE	47-1/4"	47-3/4"	48-1/4"	48-3/4"	49-1/4"	49-3/4"
3rd	воттом	89-1/2"	90-1/2"	91-1/2"	92-1/2"	93-1/2"	94-1/2"
Q	STRIKE	66"	67"	68"	69"	70"	71"

CUSTOM BUTT LOCATIONS ARE AVAILABLE AT NO EXTRA CHARGE



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STANDARD BUTT LOCATIONS 4-1/2" X 4-1/2" BUTTS 2 PAIR (4 HINGES)

J	JH	80"(6'-8")	81"(6'-9")	82"(6'-10")	83"(6'-11")	84"(7'-0")	85"(7'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	25-1/4"	25-1/2"	25-7/8"	26-1/4"	26-1/2"	26-7/8'
3rd	BOTTOM MIDDLE	45-1/2"	46"	46-3/4'	47-1/2"	48"	48-3/4"
4th	воттом	65-3/4"	66-1/2"	67-5/8"	68-3/4"	69-1/2"	70-5/8"
Q	STRIKE	42"	43"	44"	45"	46"	47"

J	JH	86"(7'-2")	87"(7'-3")	88"(7'-4")	89"(7'-5")	90"(7'-6")	91"(7'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	27-1/4"	27-1/2"	27-7/8"	28-1/4"	28-1/2"	28-7/8"
3rd	BOTTOM MIDDLE	49-1/2"	50"	50-3/4"	51-1/2"	52"	52-3/4"
4th	BOTTOM	71-3/4"	72-1/2"	73-5/8"	74-3/4"	75-1/2"	76-5/8"
<u>C</u>	STRIKE	48"	49"	50"	51"	52"	53"

J	JH	92"(7'-8")	93"(7'-9")	94"(7'-10")	95"(7'-11")	96"(8'-0")	97"(8'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	29-1/4"	29-1/2"	29-7/8"	30-1/4"	30-1/2"	30-7/8"
3rd	BOTTOM MIDDLE	53-1/2"	54"	54-3/4"	55-1/2"	56"	56-3/4"
4th	BOTTOM	77-3/4"	78-1/2"	79-5/8"	80-3/4"	81-1/2"	82-5/8'
<u>Q</u>	STRIKE	54"	55"	56"	57"	58"	59"

J	JH	98"(8'-2")	99"(8'-3")	100"(8'-4")	101"(8'-5")	102"(8'-6")	103"(8'-7")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	31-1/4"	31-1/2"	31-7/8"	32-1/4"	32-1/2"	32-7/8"
3rd	BOTTOM MIDDLE	57-1/2"	58"	58-3/4"	59-1/2"	60"	60-3/4"
4th	BOTTOM	83-3/4"	84-1/2"	85-5/8"	86-3/4"	87 1/2	88-5/8"
<u>C</u>	STRIKE	60"	61"	62"	63"	64"	65"

J	JH	104"(8'-8")	105"(8'-9")	106"(8'-10")	107"(8'-11")	108"(9'-0")	109"(9'-1")
1st	TOP	5"	5"	5"	5"	5"	5"
2nd	TOP MIDDLE	33-1/4"	33-1/2"	33-7/8"	34-1/4"	34-1/2"	34-7/8"
3rd	BOTTOM MIDDLE	61-1/2"	62"	62-3/4"	63-1/2"	64"	64-3/4"
4th	BOTTOM	89-3/4"	90-1/2"	91-5/8"	92-3/4"	93-1/2"	94-5/8"
<u>C</u>	STRIKE	66"	67"	68"	69"	70"	71"

80" DUTCH

1st = 5"

2nd = 30-1/2"

SPLIT = 40"

3rd = 45"

4th = 65-1/2"

C = 44"

84" DUTCH

1st = 5"

2nd = 32-1/2"

SPLIT = 42"

3rd = 47"

4th = 69-1/2"

C = 46"

CUSTOM BUTT LOCATIONS ARE AVAILABLE AT NO EXTRA CHARGE



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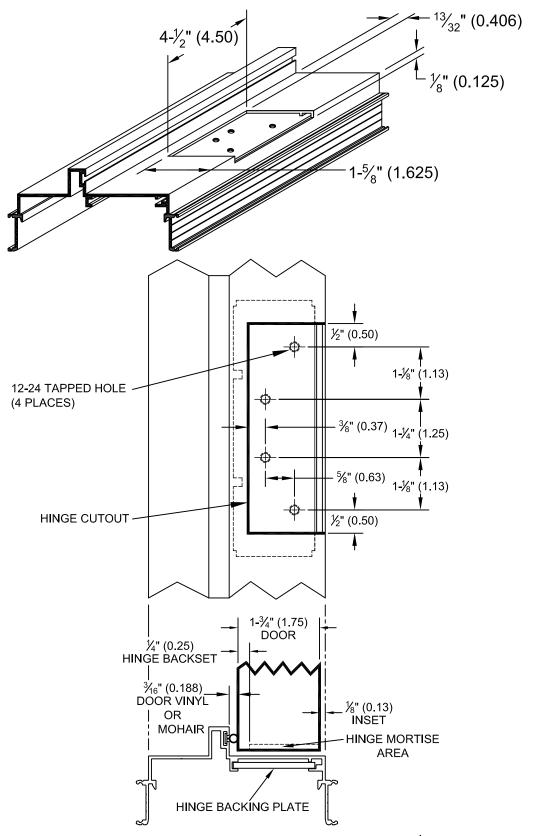
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HINGE OFFSET DIMENSIONS



NOTE: ALL DIMENSIONS ARE NOMINAL +/- $\frac{1}{64}$ (0.015)



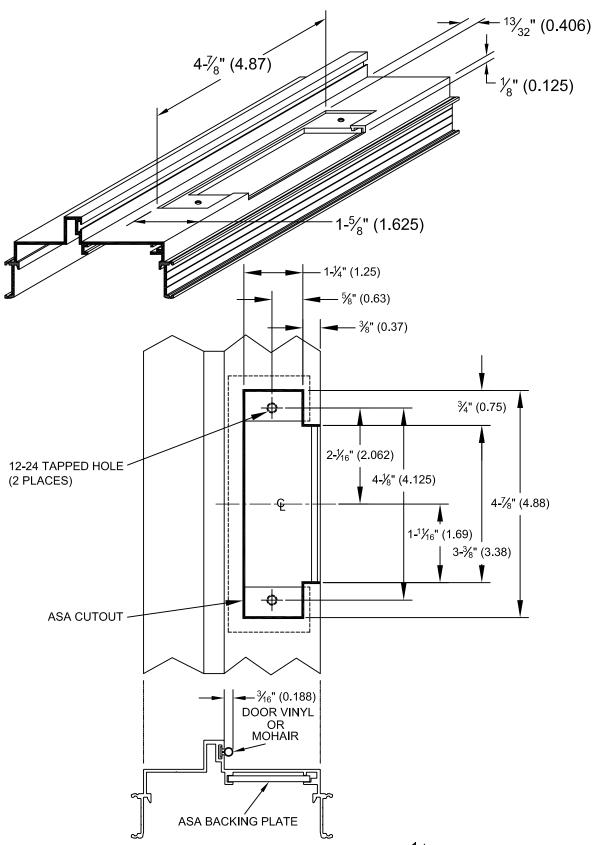
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ASA STRIKE OFFSET DIMENSIONS



NOTE: ALL DIMENSIONS ARE NOMINAL +/- 1/64 (0.015)



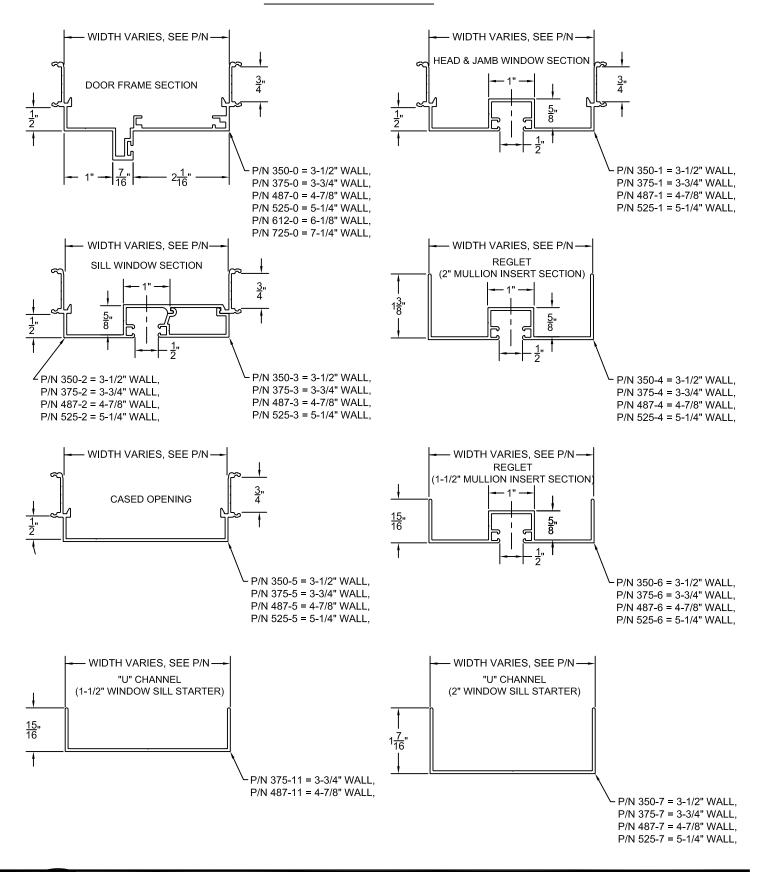
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WALL SYSTEM





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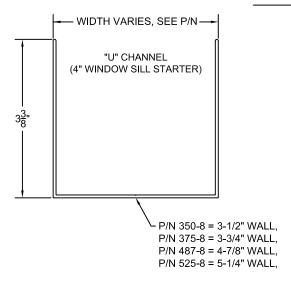
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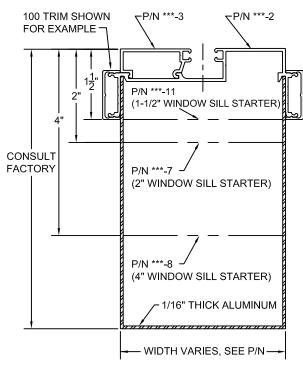
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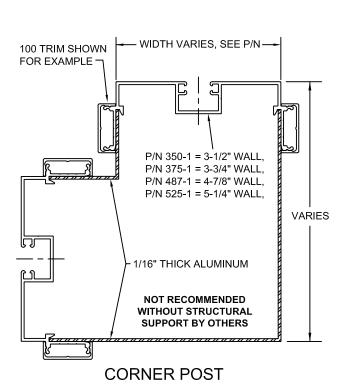
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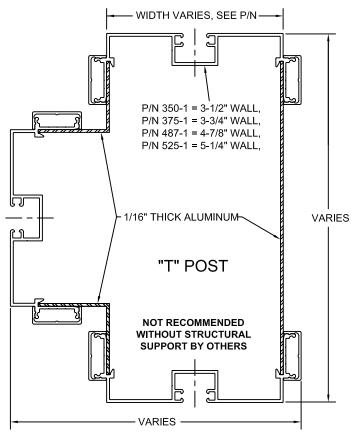
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WALL SYSTEM









AVAILABLE ON ALL WALL SIZES & FINISHES CALL FOR QUOTE



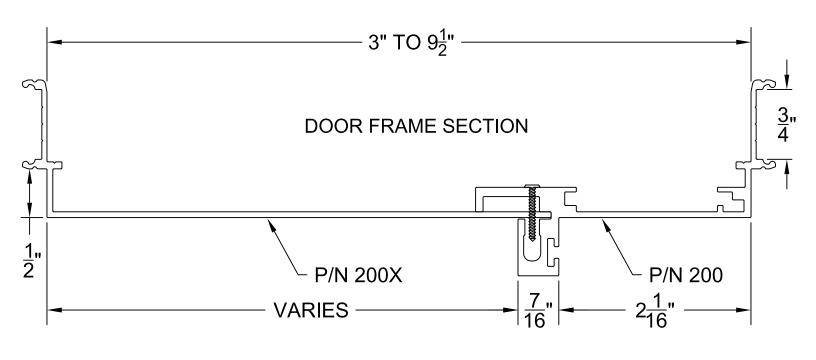
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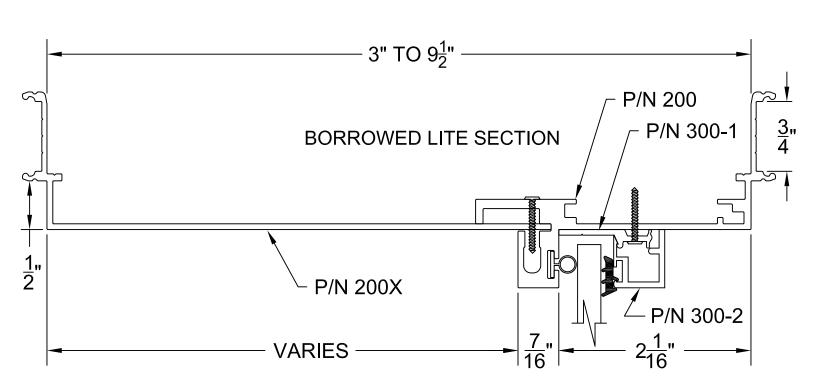
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3" TO 9-1/2" ADJUSTABLE WALL SYSTEM



3" TO 9-1/2" ADJUSTABLE LITE SYSTEM





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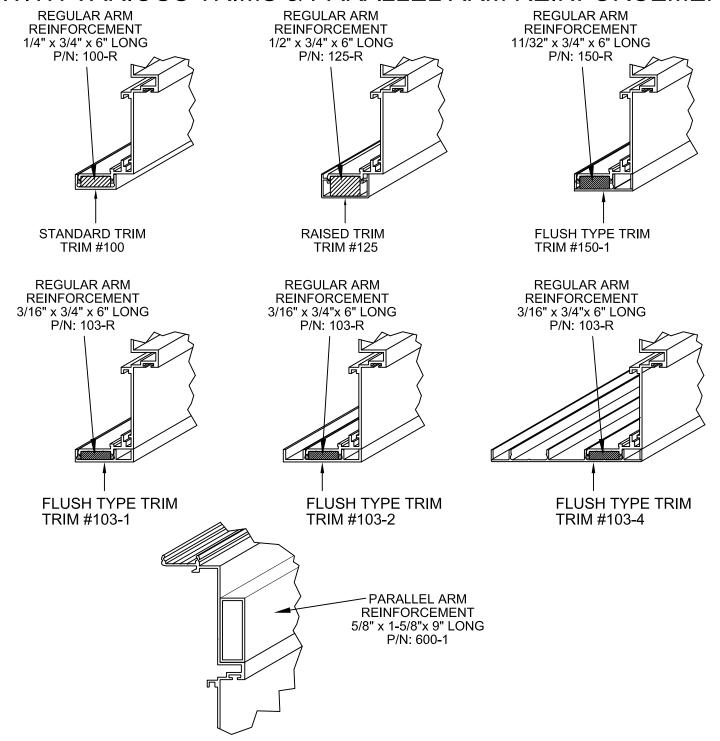
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PAGE 16

ILLUSTRATION OF REGULAR ARM REINFORCEMENT WITH VARIOUS TRIMS & PARALLEL ARM REINFORCEMENT



ALL REINFORCEMENT REQUIRES CUSTOMER / INSTALLER TO FABRICATE MOUNTING / THROUGH HOLES

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM AND WITH OUT REINFORCEMENT.



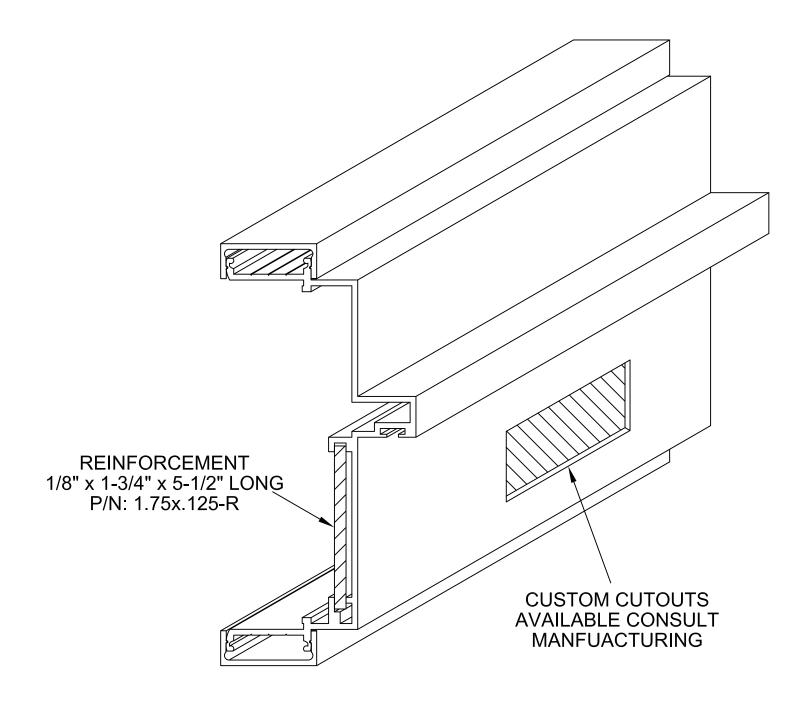
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ILLUSTRATION OF CONCEALED ARM REINFORCEMENT



ALL REINFORCEMENT REQUIRES CUSTOMER / INSTALLER TO FABRICATE MOUNTING / THROUGH HOLES

THE FOLLOWING WALL THICKNESS AND TRIM STYLES ARE READILY AVAILABLE TO FIT YOUR NEEDS NOTE: ALL FRAMES ARE QUOTED WITH STANDARD #100 TRIM AND WITH OUT REINFORCEMENT.



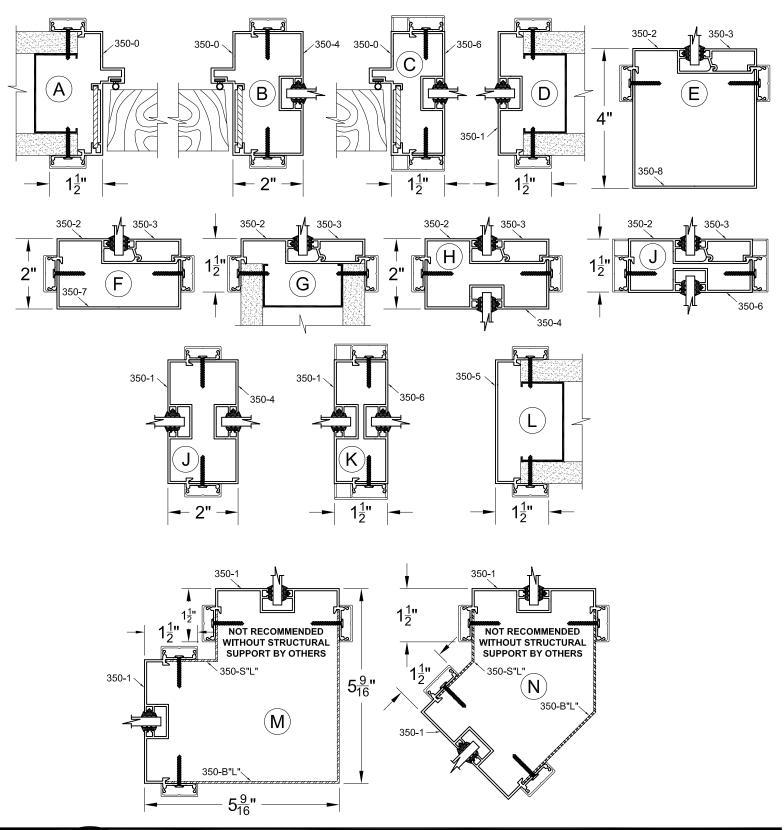
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3-1/2 WALL-P/N



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Door Frame Products Inc.

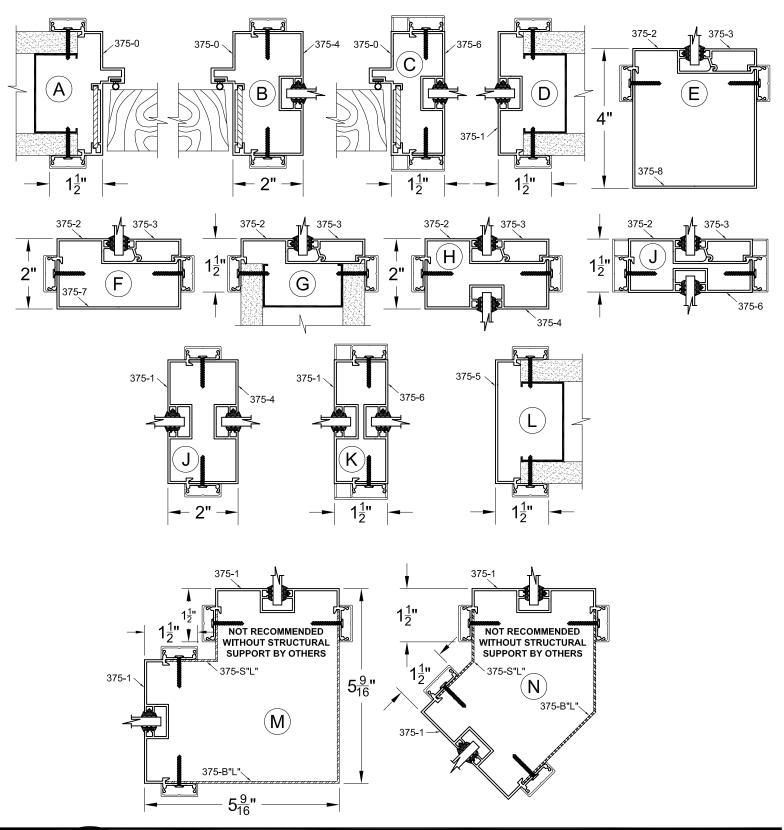
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3-3/4 WALL-P/N





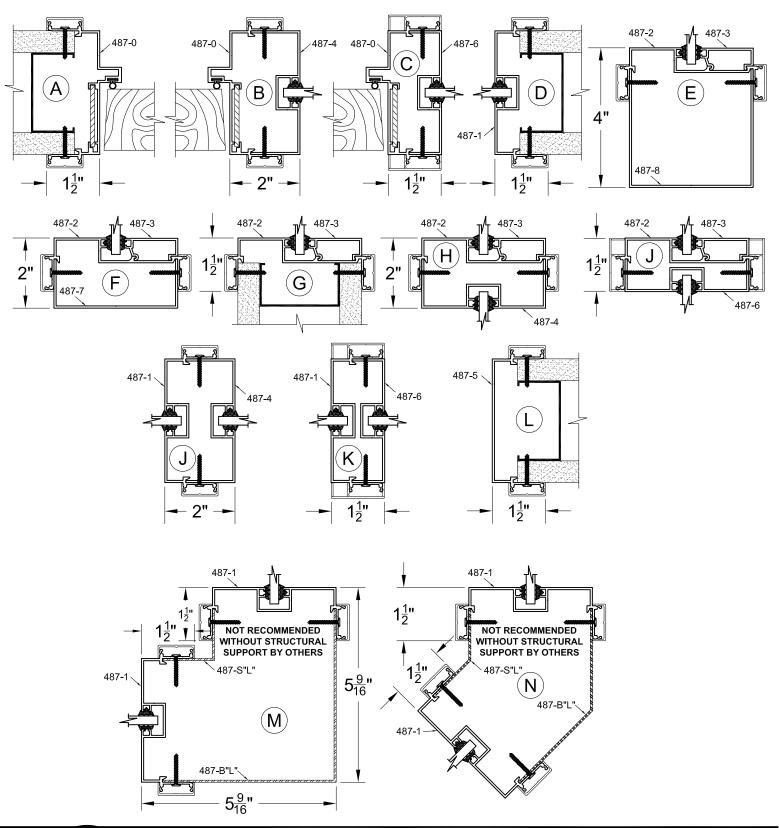
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4-7/8 WALL-P/N





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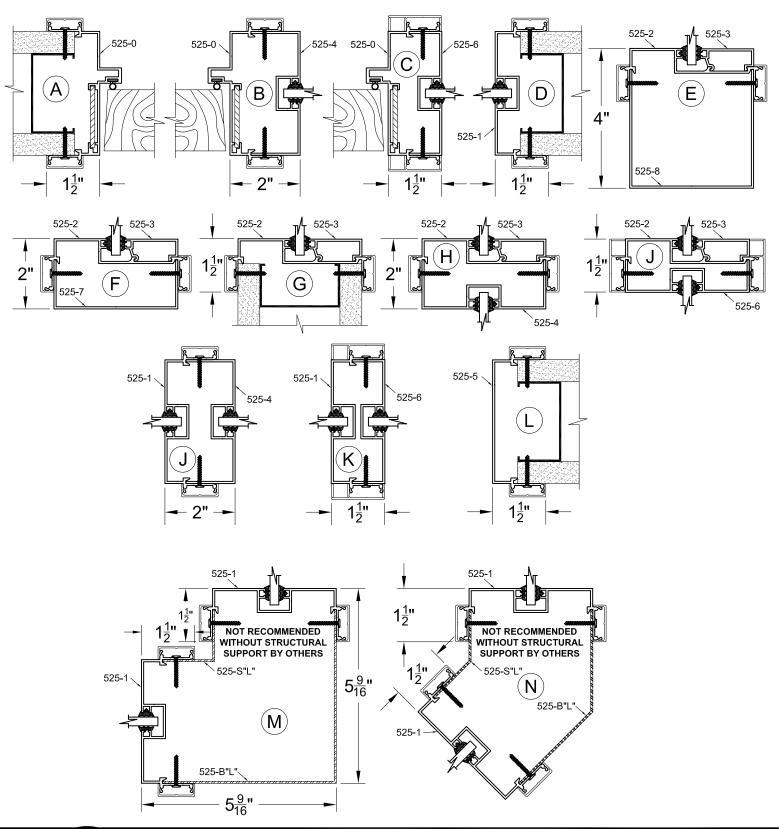
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5-1/4 WALL-P/N





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PAGE 22

PROJECT NAME: CUSTOMER: PURCHASE ORDER NO. CONTACT:

OMEGA FRAME PREPS

STANDARD PREPS

ASA STRIKE (SEE PAGE 13)

 $4\frac{1}{2}$ " x $4\frac{1}{2}$ " ARCHITECTURAL HINGE (SEE PAGE 12)

CUSTOM PREPS ALL CUSTOM PREPS REQUIRE ENGINEERING REVIEW BEFORE SHOPS CAN BE PROCESSED

CONCEALED DOOR HOLDER / STOP

CONCEALED CLOSER - LCN 3130 (HOLE CUTOUT ONLY)

CONCEALED VERTICAL ROD

CONTINUOUS GEAR HINGE - FULL MORTISE ONLY

DEAD BOLT

ELECTRIC HINGE

ELECTRIC STRIKES

FLUSH BOLT

HEAVY WEIGHT HINGES

HINGES 5" x 4 1/2"

MAGNETIC CONTACT

MAGNETIC LOCK

PARALLEL ARM REINFORCEMENT

POWER TRANSFER

REGULAR ARM REINFORCEMENT

RIM EXIT DEVICE

ROLLER LATCH

"T" STRIKE

NOTE:

CUSTOMER TO PROVIDE TEMPLATES FOR ALL PREPS WHEN ORDERING FRAMES.

*CUSTOM PREPS WILL BE QUOTED BY OMEGA



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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO. CONTACT:
FINOJEOT INAIVIE.	OUSTOWER.	FUNCTIAGE ORDER NO. CONTACT.
	SINGLE DOC	DR FRAME
↓ ∨	VIDTH -	<u> </u>
1st A		WALL SYSTEM: 350 (3-1/2") 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") 612 (6-1/8") 725 (7-1/4")
 	HEIGHT	FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR #
3rd 4th RIGHT HANDED I SHOWN FOR EXX	OF ASA STRIKE	ADDED LENGTH (SCRIBE) UP TO 2" SEE WALL SYSTEM SIZE HINGE OR STRIKE BACKING PLATE. JAMBS ONLY WOOD DOOR-SHOWN FOR EXAMPLE CUSTOMER SUPPLIES FRAME MOUNTING SCREWS
QTY. MARK NO. HANDING	DOOR SIZE	HARDWARE SET-UP
RH or LH	WIDTH x HEIGHT	HINGE LOCATIONS: 1st 2nd 3rd 4th
		© ASA STRIKE STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL OR- MORTISE (SPECIFY MODEL) ASA ASA ASA STRIKE 1-3/8 1-5/8 1-5/8 1-5/8
		SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
		SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.) GASKET STYLE & COLOR
NOTE: (PROVIDE TEMPLATE WI	TH ANY SPECIAL PREP)	CLOSER REINFORCEMENT: REGULAR ARM D PARALLEL ARM D



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CUSTOM PREP.

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PROJECT NAME: CUSTOMER:		PURCHASE ORDER NO. CONTACT:
20 M	IN RATED SING	SLE DOOR FRAME_
	VIDTH —	
1st A		WALL SYSTEM: 350 (3-1/2") 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") 612 (6-1/8") 725 (7-1/4")
		FINISH: CLEAR ANO. STAT BRONZE ANO.
	/ <u> </u>	BLACK ANO. CUSTOM COLOR #
	HEIGHT	ADDED LENGTH (SCRIBE) UP TO 2"
3rd 4th	OF ASA STRIKE	SEE WALL SYSTEM SIZE HINGE OR STRIKE BACKING PLATE, JAMBS ONLY WOOD DOOR- SHOWN FOR
RIGHT HANDED SHOWN FOR EX		DRYWALL [®]
FINISHED FLOOR - SCRIBE	Ш	CUSTOMER SUPPLIES FRAME MOUNTING SCREWS
QTY. MARK NO. DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP HINGE LOCATIONS:
TATOLET		1st 2nd 3rd 4th
		© ASA STRIKE STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES)
		CYLINDRICAL -OR- MORTISE (SPECIFY MODEL)
		ASA ASA ASA "T" "T" R.L. 1-3/8 1-5/8 1-5/8 1
		SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
		TRIM STYLE
		SQUARE MITER D
		SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
NOTE: (PROVIDE TEMPLATE W	ITH ANY SPECIAL PREDI	GASKET STYLE & COLOR GRAY GRAY GRAY GRAY
TOTAL (I NOVIDE TEIMI EATE W	initial of Loral Filer)	VINYL Q GRAY MOHAIR W GRAY BLACK
		CLOSER REINFORCEMENT: REGULAR ARM ☐ PARALLEL ARM ☐



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CUSTOM PREP.

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PURCHASE ORDER NO. CONTACT: PROJECT NAME: CUSTOMER: 90 MIN RATED SINGLE DOOR FRAME WALL SIZE: FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR# 2nd HEIGHT ALUMINUM **EXTERIOR** STEEL 3rd INTERIOR OF ASA STRIKE METAL STUD WALL SIZE 3-3/4" TO 8-3/8" 4th SMOKE **SEAL** 1-1/2" TRIM SHOWN RIGHT HANDED DOOR SHOWN FOR EXAMPLE FINISHED FLOOR -7

	1			T
QTY.	MARK NO.	DOOR HANDING RH or LH	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP HINGE LOCATIONS:
				1st 2nd 3rd 4th
				Ç ASA STRIKE
				STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL -OR- MORTISE (SPECIFY MODEL)
				ASA ASA ASA TITE TO THE TO TH
				SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100 103-1 103-2
				TRIM STYLE
				- SQUARE MITER
				SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
				GASKET STYLE & COLOR
NOTE:	NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)		ITH ANY SPECIAL PREP)	VINYL Q BLACK
				CLOSER REINFORCEMENT: REGULAR ARM ☐ PARALLEL ARM ☐
				CUSTOM PREP.

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



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PAGE 26

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PAGE 27

PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO. CONTACT:
CA	SE OPENING FI	RAME (3 SIDES)
L	VIDTH —	WALL SYSTEM: 350 (3-1/2")
FINISHED FLOOR — SCRIBE	HEIGHT	SEE WALL SYSTEM SIZE CUSTOMER SUPPLIES FRAME MOUNTING SCREWS
QTY. MARK NO.	CASE OPENING SIZE WIDTH x HEIGHT	SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
		TRIM STYLE SQUARE MITER

FOR CUSTOM PREP'S CONSULT MANUFACTURER

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PURCHASE ORDER NO. CONTACT: PROJECT NAME: CUSTOMER: SINGLE DOOR FRAME ADJUSTABLE WALL SYSTEM: **ADJUSTABLE** (SPECIFY WALL THICKNESS) FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR# 2nd HEIGHT ADDED LENGTH (SCRIBE) UP TO 2" DRYWALL 3rd OF ASA STRIKE METAL STUD 3" TO 9-1/2" WALL **THICKNESS** HINGE OR STRIKE BACKING PLATE, JAMBS ONLY 4th พด่ดก ก้ดดห DRYWALL RIGHT HANDED DOOR SHOWN FOR EXAMPLE CUSTOMER SUPPLIES FRAME MOUNTING SCREWS FINISHED FLOOR -7 DOOR HARDWARE SET-UP DOOR SIZE QTY. MARK NO. HANDING WIDTH x HEIGHT HINGE LOCATIONS: RH or LH 2nd 3rd **Q** ASA STRIKE STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL -OR- MORTISE (SPECIFY MODEL) ASA ASA 1-1/2 1-5/8 R.L. 1-5/8 1-3/8 1-3/8 1-5/8 SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100 125 150-1 103-1 103-2 103-4 TRIM STYLE SQUARE | MITER |

SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.) **GASKET STYLE & COLOR** GRAY 🔲 GRAY 🔲 NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP) MOHAIR W BLACK \square BLACK \square CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM CUSTOM PREP.

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



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PROJECT NAME: CUSTOMER:		PURCHASE ORDER NO. CONTACT:
	PAIR DOOF VIDTH— CIFY TYPE, QTY & DIM. (MIN. 3") UNIV. F.B. LH ACTIVE INACTIVE I	WALL SYSTEM: 350 (3-1/2")
4th scribe		
QTY. MARK NO.	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP
	WIDTH X HEIGHT	HINGE LOCATIONS: 1st 2nd 3rd 4th
		SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
NOTE: (PROVIDE TEMPLATE WI	TH ANY SPECIAL PREP)	GASKET STYLE & COLOR VINYL Q GRAY MOHAIR GRAY BLACK BLACK BLACK BLACK BLACK CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM PARALLEL ARM BLACK BLACK
		CUSTOM PREP.



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PROJECT NAME: CUSTOMER:		PURCHASE ORDER NO. CONTACT:		
20 MIN RATED PAIR DOOR FRAME				
V	/IDTH ─────	WALL SYSTEM:		
	<u>e</u>	350 (3-1/2") 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") 612 (6-1/8") 725 (7-1/4")		
1 1st	UNIV. F.B.	012 (0-1/0)		
	ONIV.T.B.	FINISH: CLEAR ANO. STAT BRONZE ANO.		
 (A)		BLACK ANO. CUSTOM COLOR #		
		ADDED LENGTH (SCRIBE) UP TO 2"		
<u> </u>		HEADER PREP INFO		
/	`\	[] [] [] [] [] [] [] [] [] []		
/ RH	LH \	O O DRYWAEL CO		
ACTIVE IN ACTIVE I	ACTIVE	HEIGHT		
V 3rd NACTIVE □	INACTIVE 🗆 🖊	SEE		
	/	WALL J I A STEP .		
		SYSTEM A HINGE OR STRIKE		
<u> </u>		HINGE OR STRIKE BACKING PLATE, JAMBS ONLY		
· \	,	wood book SHOWN FOR EXAMPLE		
SCRIBE		MOUNTING SCREWS		
QTY. MARK NO.	DOOR SIZE WIDTH x HEIGHT	HARDWARE SET-UP HINGE LOCATIONS:		
	WIBTHTXTILLIGHT	1st 2nd 3rd 4th 4th		
		Ç ASA STRIKE		
		CDECIAL TRIM: (CEE DAGE NO. 2 FOR CIZES)		
		SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100		
		TRIM STYLE		
		SQUARE MITER		
		SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.) GASKET STYLE & COLOR		
NOTE: (PROVIDE TEMPLATE WI	_	VINYL Q GRAY MOHAIR W GRAY		
	: -: -: · · · · · · · · · · · · · · ·	BLACK BLACK		
		CLOSER REINFORCEMENT: REGULAR ARM ☐ PARALLEL ARM ☐		
		DARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE		



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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:
	MIN RATED PAII	R DOOR FRAME WALL SYSTEM: WALL SIZE:	
RH ACTIVE INACTIVE INACTIVE WARK NO.	UNIV. F.B. LH ACTIVE INACTIVE INACTIVE WIDTH x HEIGHT	FINISH: CLEAR ANO. S BLACK ANO. CUSTOM CO HEADER PREP INFO WALL SIZE 3-3/4" TO 8-3/8" HARDWARE SET HINGE LOCATIONS: 1st 2nd 3rd	ALUMINUM EXTERIOR STEEL INTERIOR SMOKE SEAL 1-1/2" TRIM SHOWN
NOTE: (PROVIDE TEMPLATE WI	, and the second	Q ASA STRIKE SPECIAL TRIM: (SEE PAGE NO. 2 FOR 100	SIZES) 103-2



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PROJECT NAME:	CUSTOMER:		PURCHASE ORDER NO.	CONTACT:
D.A				
	IR DOOR FF	KAME	E ADJUSTABLE WALL SYSTEM:	
FOR HEADER PREP'S SP	ECIFY TYPE, QTY & DIM. (MIN. 3") © © ——————————————————————————————		ADJUSTABLE (SPECIFY WALL THICK	(NESS)
RH ACTIVE INACTIVE INACTIVE MARK NO.	LH ACTIVE [INACTIVE [OOOR SIZE WIDTH x HEIGHT	- /	BLACK ANO. CUSTOM CO ADDED LENGTH (SCRIBE) UP HEADER PREP INFO HEIGHT 3" TO 9-1/2" WALL THICKNESS	AL STUD OR STRIKE IG PLATE, S ONLY WOOD DOOR SHOWN FOR EXAMPLE CUSTOMER SUPPLIES FRAME MOUNTING SCREWS
NOTE: (PROVIDE TEMPLATE W	ITH ANY SPECIAL PR	REP)	SPECIAL TRIM: (SEE PAGE NO. 2 FOR 100	NO. 4 FOR REF.)
			REGULAR ARM PARALLEL ARM CUSTOM PREP.	
UFACTURER NOTE: ALL FRAME	S ARE QUOTED WITH	ARD WEIGHT 4-1/2" HINGES AND 4-	7/8" ASA STRIKE	



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PROJECT NAME:	CUSTOMER:		PURCHASE ORDER NO. CONTACT:
· · · · · · · · · · · · · · · · · · ·		<u>oor</u>	FRAME ADJUSTABLE
	WIDTH —	_	WALL SYSTEM: ADJUSTABLE
<u> </u>	<u> </u>		(SPECIFY WALL THICKNESS)
RH ACTIVE INACTIVE I	LH ACTIVE [INACTIVE [- /	FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR # ADDED LENGTH (SCRIBE) UP TO 2" HEADER PREP INFO DRWALL THICKNESS HINGS OR STRIKE BACKING PLATE, JAMBS ONLY WOOD DOOR SHOWN FOR EXAMPLE
QTY. MARK NO.	DOOR SIZE WIDTH x HEIGHT	20 MIN. LABEL	HARDWARE SET-UP HINGE LOCATIONS:
			1st 2nd 3rd 4th
			SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
			_ J J J J J J J J J J J J J J J J J
			GASKET STYLE & COLOR
NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP)			VINYL Q GRAY MOHAIR BLACK BLACK BLACK CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM CUSTOM PREP.
LUFACTURER NOTE: ALL FRAME	S ARE QUOTED WITH	ARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE	



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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO. CONTACT:
SINGLE DOOR	WITH FULL HE	IGHT SIDELITE ONE SIDE
DOOR WIDTH 2nd A 4th DOOR HEIGHT	BORC BORC BORC WINDOW WIDTH BORC BORC WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW HEIGH	WALL SYSTEM: 350 (3-1/2") 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR # ADDED LENGTH (SCRIBE) UP TO 2" MULLION TYPE: 1-1/2" 2" SILL STARTER: 2" 4" NOTE: 1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL). 2. %" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS. 3. ADDITIONAL COST, 1/2" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.
RIGHT HANDED DOOR SHOWN FOR EXAMPLE SCRIBE	FINISHED FLOOR	
QTY. MARK NO. HANDING WIDTH	OOR WINDOW	HARDWARE SET-UP
RH or LH WIDTH	1 x HEIGHT WIDTH x HEIGHT	HINGE LOCATIONS: 1st 2nd 3rd 4th
		φ ASA STRIKE
		STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL . OR- MORTISE (SPECIFY MODEL)
		ASA
		─ SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) _ 100
		TRIM STYLE SQUARE MITER
		SPECIAL DOOR GASKET: (SEE PAGE NO. 4 FOR REF.)
		GASKET STYLE & COLOR GRAY GRAY GRAY GRAY
NOTE: (PROVIDE TEMPLATE WIT	H ANY SPECIAL PREP)	VINYL Q GRAY MOHAIR W GRAY BLACK BLACK BLACK
		CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM CUSTOM PREP. DARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE



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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO. CONTACT:
FROJECT NAIVIE.	CUSTOWER.	FUNCTIASE UNDER NO. CONTACT:
		IAL CIDELITE ONE CIDE
SINGLE DO	1.1	IAL SIDELITE ONE SIDE
DOOR WIDTH 2nd 2nd 2nd Ath DOOR HEIGHT RIGHT HANDED DOOR SHOWN FOR EXAMPLE	B OR C GLASS NOT SUPPLIED OF ASA STRIKE WINDON HEIGHT	WALL SYSTEM: 350 (3-1/2") 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR # ADDED LENGTH (SCRIBE) UP TO 2" MULLION TYPE: 1-1/2" 2" MULLION TYPE: 1-1/2" 2" NOTE: 1. OMEGA LITES ARE DESIGNED FOR ¼" THICK GLASS (PULL AND PUSH VINYL). 2. ¾" GLASS CAN BE USED. BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS. 3. ADDITIONAL COST, ½" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE GASKET TABS, USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS.
QTY. MARK NO. HANDING _{WID}	DOOR WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW WINDOW	HARDWARE SET-UP HINGE LOCATIONS:
RH or LH	WB III A III	1st 2nd 3rd 4th
NOTE: (PROVIDE TEMPLATE WI	TH ANY SPECIAL PREP)	© ASA STRIKE STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) CYLINDRICAL
		CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



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CUSTOM PREP.

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PROJEC ⁻	T NAME:	CUSTOMER:	PUR	CHASE ORI	DER NO.	CONTA	CT:
	BOR	ROWED LITE	E (WIND	OW FRAI	ME)		
	D G G	ASS NOT UPPLIED	3 5 F E GHT N C N 1 2 2	MULLION TYPE: 1- GLAZING POCKET OTE: . OMEGA LITES ARE DI AND PUSH VINYL) %" GLASS CAN BE US TO SECURE THE GLA	CUSTOM CO 1/2"	TAT BRONZ LOR # 3/8" THICK GLASS SILY THE PUSH	1/2" (PULL VINYL
	METAL ST	DRYWALL SEE WALL SYSTEM SIZE CUSTOMER SUPPLIES FRAME MOUNTING SCREWS	3	ADDITIONAL COST, 1/2 MILLING OUT ONE SII PUSH VINYL OR THE	DE OF THE GASH	(ET TABS, USE	ONLY THE
QTY. MARK	(NO. WINDOW S WIDTH x HE		QTY OF VERTICAL MULLIONS	SPECIAL TRIM: (SE 100	EE PAGE NO. 2] 150-1	2 FOR SIZES) 103-1	03-2
				TRIM STYLE SQUARE MIT			
NOTE:				GASKET COL			

MANUFACTURER NOTE: MULLIONS EQUALLY SPACED IF ANY UNLESS OTHERWISE NOTED ON ORDER SHEET.



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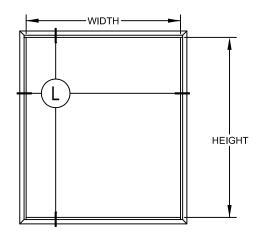
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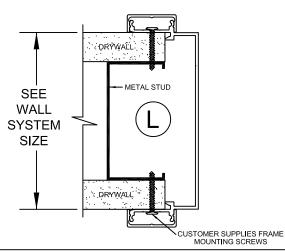
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PROJECT NAME:	CUSTOMER:	PURCHASE ORDER NO.	CONTACT:

CASE OPENING FRAME (4 SIDES)



WALL SYSTEM: 350 (3-1/2") 525 (5-1/4")	375 (3-3/4")	487 (4-7/8")
FINISH: CLEAR AND	D. STAT BI	RONZE ANO.



			MOUNTING SCREWS
QTY.	MARK NO.	CASE OPENING SIZE WIDTH x HEIGHT	SPECIAL TRIM: (SEE PAGE NO. 2 FOR SIZES) 100
			103-4
			TRIM STYLE SQUARE MITER
NOTE:			

MANUFACTURER NOTE: MULLIONS EQUALLY SPACED IF ANY UNLESS OTHERWISE NOTED ON ORDER SHEET.



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PROJ	JECT NA	AME:	CU	STOMER:		PUR	CHASE (ORDER N	o. cc	NTACT:
	BOR	ROWE	D LI	TE FROI	M FL	001	R (WINE	OOW FF	RAME)
						WA	ALL SYSTEM:			
,		WIDTH DIM.		1			0 (3-1/2") 5 (5-1/4")	375 (3-3/	(4")	487 (4-7/8")
-	WIDTH DIN	 /I. , , V	IDTH DIM							
-	1-1/2" OR						NISH: CLEAR	_ —		RONZE ANO.
	MULLIO		1				ACK ANO.	CUSTOM		
					<u> </u>		JLLION TYPE		² " []	
#	—(D) (Ď 🏻 /	/// @	HEIGH	т ЫМ.		L STARTER:		l	
		/						(ET SIZE: 1/4	3/8	3" 1/2"
			(Н)ОР	₍₁₎ ∥		1. 0		E DESIGNED FOR	R¼" THICK G	GLASS (PULL
			-	1-1/2" OR 2" N	MULLION	2. 3	AND PUSH VINYL %" GLASS CAN B	E USED. BUT USI	ONLY THE	PUSH VINYL
			00R(K)	1	<u></u>	3. /		T, ½" GLASS CAN		
			,011(1)	HEIGH	T DIM.					S, USE ONLY THE ECURE THE GLASS.
		, III								
			HOF	(U)	HEIGHT	DIM. ——				
				1-1/2" OR 2" N	MULLION					
	 GLASS N	от		´ 						
	SUPPLIE			HEIGH	T DIM.					
			(0	5 . #						
	E OR F		OR(F)							
	EINIQUED E	1000		<u> </u>						
Ш	FINISHED F	LOOR SCR	BE	Ш ф	A DTED					
				SILL STA 2" OF	ARTER R 4"					
						-				
QTY.	MARK NO.	WINDOW		QTY OF HORIZONTAL	QTY (VERTI		SPECIAL TRI	HARDWAR IM: (SEE PAGE		_
		WIDTH x H	EIGHI	MULLIONS	MULLI			5 150-1		'
-			+				TRIM S	TYLE		
							SQUARE	MITER		

MANUFACTURER NOTE: MULLIONS EQUALLY SPACED IF ANY UNLESS OTHERWISE NOTED ON ORDER SHEET.



NOTE:

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BLACK 🔲

GASKET COLOR

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PROJECT NAME: CUSTOMER: PURCHASE ORDER NO. | CONTACT: DOOR FRAME WITH SIDELITE AND TRANSOM WIDTH DIM. WIDTH DIM. WIDTH DIM. -1-1/2" OR 2" MULLION 1-1/2" OR 2" MULLION (G) HEIGHT DIM. HEIGHT DIM. (J)or(K) (J)or(K)(J)or(K)(J)OR(K)OR 2" MULLION 1-1/2" OR 2" MULLION (J)or(K)(J)OR(K)HEIGHT DIM. 12nd HEIGHT DIM. (H)OR(I)1-1/2" OR 2" MULLION

> OF ASA STRIKE

> > (E)OR(F)

SUPPLIED

(E)OR(F)

(D)

3rd

4th

(E)OR(F)

HARDWARE SET-UP WALL SYSTEM: HINGE LOCATIONS: 375 (3-3/4") 487 (4-7/8") 525 (5-1/4") 350 (3-1/2") € ASA STRIKE 3rd 2nd 4th FINISH: CLEAR ANO. STAT BRONZE ANO. SPECIAL DOOR GASKET: MULLION TYPE: 1-1/2" 2" 2" (SEE PAGE NO. 4 FOR REF.) BLACK ANO. CUSTOM COLOR # SILL STARTER: 2" 4" 4 ADDED LENGTH (SCRIBE) UP TO 2" SPECIAL TRIM: GRAY 🔲 (SEE PAGE NO. 2 FOR SIZES) VINYL GLAZING POCKET SIZE: 1/4" 3/8" 1/2" BLACK 🔲 100 125 🔲 150-1 NOTE: GRAY 🔲 1. OMEGA LITES ARE DESIGNED FOR 1/4" THICK GLASS (PULL AND PUSH VINYL). 103-1 103-2 2. %" GLASS CAN BE USED, BUT USE ONLY THE PUSH VINYL TO SECURE THE GLASS,
3, ADDITIONAL COST, %" GLASS CAN BE USED, THIS REQUIRES MILLING OUT ONE SIDE OF THE BLACK 🔲 TRIM STYLE STRIKE PLATE: (SEE PAGE NO. 5 OR 6 FOR SIZES) GASKET TABS. USE ONLY THE PUSH VINYL OR THE USE OF WET BEAD TO SECURE THE GLASS SQUARE MITER CYLINDRICAL -OR-MORTISE DOOR HANDING RH or LH DOOR SIZE MORTISE (SPECIFY MODEL) QTY. MARK NO. WIDTH x HEIGHT ASA ASA ASA ASA TITI TITI R.L. 1-3/8 1-5/8 1-5/8 CLOSER REINFORCEMENT: REGULAR ARM PARALLEL ARM NOTE: (PROVIDE TEMPLATE WITH ANY SPECIAL PREP) CUSTOM PREP.

WIDTH

RIGHT HANDED DOOR

MANUFACTURER NOTE: ALL FRAMES ARE QUOTED WITH STANDARD WEIGHT 4-1/2" HINGES AND 4-7/8" ASA STRIKE UNLESS OTHERWISE NOTED ON ORDER SHEET. FOR CUSTOM PREP'S CONSULT MANUFACTURER.



HEIGHT DIM.

(E)OR(F)

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SILL STARTER 2" OR 4"

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PROJECT NAME: CUSTOMER: PURCHASE ORDER NO. CONTACT:

POCKET FRAME

NOTES ON POCKET FRAMES / DOORS:

WHEN THE TRIM IS SNAPPED ON THE POCKET FRAME, YOU LOOSE 7/8" ON YOUR WIDTH OPENING.

NOTE ABOUT MATCHING HEIGHTS: 3'0" x 7'0" DOOR FRAME O.D. = 85-1/2" 3'0" x 7'0" POCKET FRAME O.D. = 84 3/4"

IF A CUSTOMER NEEDS TO MATCH HEIGHTS, THEN THE POCKET FRAME SHOULD BE 3/4" TALLER, MAKING THE POCKET FRAME 84 3/4"

DOOR INFO:

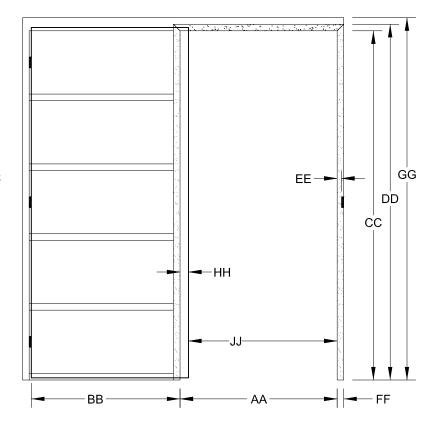
DOOR SHOULD BE 1" + ANY BOTTOM CLEARANCE SHORTER THAN POCKET FRAME HEIGHT.

DOOR WILL GO UP APPROX. 1/4" PAST THE UNDERNEATH SIDE OF THE HEADER TRIM, WITH A LITTLE MORE ROOM FOR ADJUSTMENT.

EXAMPLE:

36" x 36" x 84" POCKET FRAME / DOOR WOULD BE 36" x 83" MINUS ANY ADDITIONAL BOTTOM CLEARANCE.

ROUGH OPENING: WIDTH + WIDTH + 2½" HEIGHT + 1¾"



NOTES:

- 1. THE FRAME AND POCKET ARE SHIPPED COMPLETELY ASSEMBLED (LESS DOOR AND PULL).
- 2. THE SNAP ON TRIM CAN BE REMOVED TO ALLOW FOR THE INSTALLATION OF A REPLACEMENT DOOR (i.e. DECOR CHANGE).
- 3. THE FLOOR ANCHOR AT THE POCKET OPENING ALLOWS FOR PRECISE SPACING OF THE POCKET OPENING.
- 4. NYLON FACED DOOR GUIDES ALLOWS FOR QUIET AND CONTINUAL FREE MOVEMENT OF THE DOOR INTO THE POCKET.
- 5. A COMPLETELY ASSEMBLED UNIT REDUCES INSTALLATION COST.
- 6. THE POCKET CAVITY IS COMPLETELY INCOMBUSTABLE.
- 7. THE SNAP-ON TRIM COMPLETES AN APPEALING LOOK, DESIGNED TO CLOSELY RESEMBLE OUR SWINGING DOOR FRAME.
- 8. WALLBOARDS ARE INSTALLED AFTER THE FRAME, ALLOWING ALL THE ROUGH WORK TO BE COMPLETED PRIOR TO THE INSTALLATION OF THE FINISH TRIM.
- 9. ALL PARTS ARE SHIPPED FROM ONE LOCATION.

WALL SYSTEM:		FINISH:		TRIM:		
375 (3-3/4")	487 (4-7/8")	CLEAR ANO. S	TAT BRONZE ANO.	2" WIDE ONLY		
DETAIL AA	DETAIL BB	DETAIL CC	DETAIL DD	DETAIL EE	DETAIL FF	DETAIL GO

DETAIL AA	DETAIL BB	DETAIL CC	DETAIL DD	DETAIL EE	DETAIL FF	DETAIL GG
I.D. TRIM TO TRIM	TRIM TO BUMPER	FLOOR TO I.D. TRIM	FLOOR TO TRIM O.D.	TRIM TO BUMPER	TRIM PROFILE	FLOOR TO TOP OF TRACK
				3/8"	2"	
WIDTH I.D. MINUS 7/8"	POCKET I.D.	I.D. MINUS 1-1/4"	I.D. PLUS 3/4"	DOOR GOES IN 3/8"	WIDTH OF TRIM	I.D. PLUS 1-1/2"

DETAIL HH	DETAIL JJ	QTY.	POCKET	WIDTH	HEIGHT
DOOR WILL STICK OUT	DOOR EDGE TO TRIM				



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SINGLE ALUMINUM DOOR FINISH: CLEAR ANO. STAT BRONZE ANO. BLACK ANO. CUSTOM COLOR #	 				
CUSTOM COLOR #	7				
	J				
DOOR TYPE TOP RAIL LEFT & RIGHT STILE BOTTOM RA					
NARROW DOOR 2-1/2" 2-3/32" 3-7/16"	\exists				
TOP RAIL MEDIUM DOOR 3-7/16" 3-7/16" 6-7/16"	\exists				
WIDE DOOR 4-13/16" 4-13/16" 6-7/16"	\exists				
8"					
OPTION RAIL #2 9-1/2"					
G H TOP RAIL SIZE: 2-1/2" 3-7/16" 4-13/16"					
STILES STILES STILES STILE SIZE: 2-3/32" 3-7/16" 4-13/16"					
OF LATCH BOLT BOTTOM RAIL SIZE: 3-7/16" 6-7/16" 8" 9-1/2"					
GLASS THICKNESS: 1/4"					
BOTTOM RAIL LOCK MANUFACTURER:					
CUSTOMER MUST PROVIDE TEMPLATES FOR ALL HARDWARE					
HINGE TYPE:4-1/2" BUTT GEAR HINGE					
STANDARD UNDERSIZE: SUBTRACT 3/16" TOTAL WIDTH GEAR HINGE TYPE:					
SUBTRACT 1/8" FROM TOP OF DOOR SUBTRACT 11/16" FROM BOTTOM OF DOOR SPECIAL PREP.:	_				
EXAMPLE: 3'0" x 7'0" (NOMINAL SIZE)	_				
35-13/16" x 83-3/16" (ACTUAL SIZE) NOTES:	_				
CUSTOM UNDERSIZE: SUBTRACT TOTAL WIDTH 1. HINGE PREPS STANDARD SQUARE CORNERED					
SUBTRACT FROM TOP OF DOOR 4-1/2" x 4-1/2" x 0.134. SUBTRACT FROM BOTTOM OF DOOR 2. FOR USE WITH 1/4" GLASS. (NOT SUPPLIED)					
DOOR HARDWARE SET-UP					
QTY. MARK NO. HANDING NOMINAL DOOR SIZE RH, LH, WIDTH x HEIGHT					
LHR, RHR HINGE LOCATIONS (FROM TOP OF DOOR)					
1st 2nd 3rd 4th					
© OF LOCK PREP					
CLOSER REINFORCEMENT TYPE:	-				
HINGE SIDE STRIKE SIDE					
NOTE: BEVEL EDGE BEVEL EDGE					
INSIDE INSIDE					
J C J C J OUT SIDE					



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LEFT HAND

RIGHT HAND

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RIGHT HAND REVERSE

LEFT HAND REVERSE

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PROJECT NAME:	CUSTOMER:	PURCH	HASE OF	RDER NO.	CONTACT:
	PAIR ALU	MINUM DC	ORS		
↓ width — - 		FINISH: CLEAR AN	IO. STA	Γ BRONZE ANO.	BLACK ANO.
1 st		DOOR TYPE	TOP RAIL	LEFT & RIGHT S	STILE BOTTOM RAIL
TOP RAIL	TOP RAIL	NARROW DOOR	2-1/2"	2-3/32"	3-7/16"
		MEDIUM DOOR WIDE DOOR	3-7/16" 4-13/16"	3-7/16" 4-13/16"	6-7/16"
V2nd RH □	LH 🗆 🔲	OPTION RAIL #1			8"
LHR 🗆	RHR □	OPTION RAIL #2			9-1/2"
ACTIVE INACTIVE	ACTIVE INACTIVE	TOP RAIL SIZE: 2-	1/2" 3-7	7/16" 4-13/16'	·
LATC		STILE SIZE: 2-3/32			ĭ
STILES STRIKE TO MATCH	→ STILES	BOTTOM RAIL SIZ	E: 3-7/16"	6-7/16" 8	" 9-1/2"
BOTTOM RAIL Q OF LATCH BOLT	BOTTOM RAIL	GLASS THICKNES	S: 1/4"		
		LOCK MANUFACT		FEMAL ATEO FOR	D ALL UADDWARE
STANDARD UNDERSIZE (EACH DOOF SUBTRACT 3/16" TOTAL WIDTH	():	CUSTOMER MUST	PROVIDE	IEMPLATES FOR	R ALL HARDWARE
SUBTRACT 1/8" FROM TOP OF DOOR SUBTRACT 11/16" FROM BOTTOM OF	DOOR	HINGE TYPE:4-1/2	" BUTT 🗍	GEAR HINGE	٦
EXAMPLE: 3'0" x 7'0" (NOMINAL SIZE) 35-13/16" x 83-3/16" (ACTUAL SIZE)		GEAR HINGE TYPI	E <u>:</u>	-	
CUSTOM UNDERSIZE FOR EACH DOO	DR:	SPECIAL PREP.:			
SUBTRACT TOTAL WIDTH SUBTRACT FROM TOP OF DO SUBTRACT FROM BOTTOM O					
STILE EDGES:	- DOOR	NOTES:			
HINGE SIDE ARE ALWAYS BEVELED LOCK SIDE STILE EDGE:		1. HINGE PREPS ST. 4-1/2" x 4-1/2" x 0.1		UARE CORNERED	
RADIUS EDGE BEVELED EDGE		2. FOR USE WITH 1/	•		
QTY. MARK NO. HANDING RH/LH,	NOMINAL DOOR SI	ZE -	HARDWARE	SET-UP	
LHR/RHR	WIDTH x HEIGHT	— HINGE LOCATIO	NS (FROM T	OP OF DOOR)	
			•	3rd4th _	
		© OF LOCK PR	EP	-	
		CLOSER REINFO	ORCEMENT 1	TYPE:	
		HINGE SIDE	STRIKE S	IDE LOCK SIDE	HINGE SIDE
NOTE:		BEVEL EDGE	GLASS AREA	RADIUS EDGE	GLASS BEVEL EDGE
		INSIDE	INSIDE	∕ ∟ '.	~ <u>~</u>
		, ,	<i>ل</i> يا	OUT SIDE	OUT SIDE
		LEFT HAN	ND RIGHT HA	ND LEFT HAND REVERSE	RIGHT HAND REVERSE
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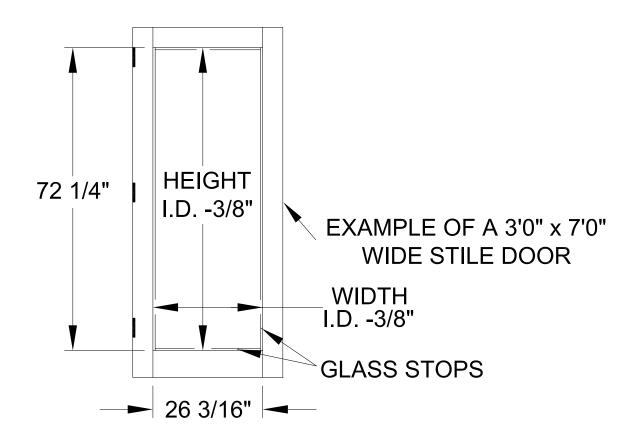
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PROJECT NAME: CUSTOMER: PURCHASE ORDER NO. CONTACT:

ALUMINUM DOOR GLASS SIZING



DOOR GLASS SIZING:

WIDTH I.D. WITH OUT GLASS STOPS - $\frac{3}{8}$ " HEIGHT I.D. WITH OUT GLASS STOPS - $\frac{3}{8}$ "

EXAMPLE:

26-3/16" - 3/8" = 25-13/16" TOTAL GLASS WIDTH 72-1/4" - 3/8" = 71-7/8" TOTAL GLASS HEIGHT



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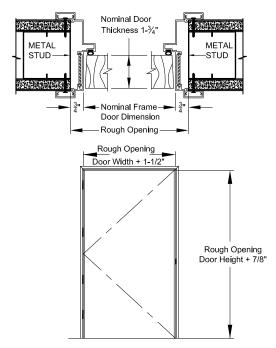
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ROUGH OPENING INSTRUCTIONS

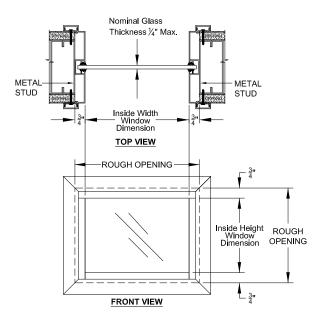
DOOR FRAME ROUGH OPENING INSTRUCTIONS

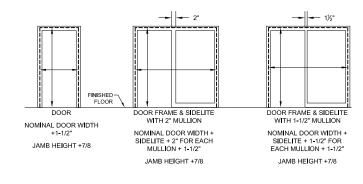
- 1. FRAMES ARE FABRICATED TO EXACT WIDTH AND HEIGHT SPECIFIED AND NO CLEARANCE IS BUILT IN.
- 2. DOOR ROUGH OPENING SHOULD BE MINIMUM 1-1/2" (1-3/4" MAX) WIDER THAN THE DESIRED WIDTH AND MINIMUN 7/8" (1" MAX) HIGHER FOR THE HEIGHT.
- 3. DETERMINE THE HIGH SIDE OF THE FLOOR AND CUT JAMBS TO THE DESIRED HEIGHT IF NECESSARY.
- TRIM HEADER VINYL 1-1/4" SHORTER THAN THE TOTAL LENGTH OF THE HEADER. JAMB VINYL SHOULD BE 1/4"- 1/2" MAX. LONGER TO ALLOW FOR SHRINKAGE OVER TIME

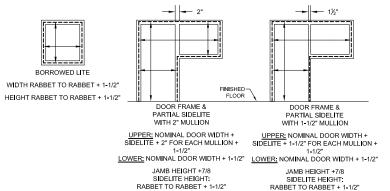


WINDOW FRAME ROUGH OPENING INSTRUCTIONS

- 1. FRAMES ARE TO BE FABRICATED TO EXACT WIDTH AND HEIGHT SPECIFIED AND NO CLEARANCE IS BUILT IN.
- 2. WINDOW ROUGH OPENING SHOULD BE 1-1/2" (1-3/4" MAX) WIDER THAN THE DESIRED INSIDE WIDTH AND 1-1/2" (1-3/4" MAX) WIDER FOR THE INSIDE HEIGHT.







RECOMMENDED FASTENERS:

WOOD OR METAL STUD DRYWALL FASTENERS BY GENERAL CONTRACTOR FOR METAL STUDS USE 'FINE THREAD' DRYWALL SCREWS FOR WOOD STUDS USE 'COARSE THREAD' DRYWALL SCREWS

DASHED LINES INDICATE ROUGH OPENING



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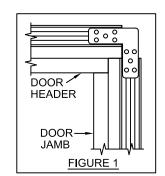
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DOOR FRAME INSTALLATION INSTRUCTIONS

- 1. FRAMES ARE TO BE FABRICATED TO EXACT WIDTH SPECIFIED AND NO CLEARANCE IS BUILT IN.
- 2. ROUGH OPENING SHOULD BE 1-1/2" WIDER THAN THE DESIRED WIDTH, MIN. 7/8" OVER IN HEIGHT (DOOR FRAME MIN. 1-1/2" AND 1-3/4" MAX. WINDOW MIN. 1-1/2" AND 1-3/4" MAX).
- 3. DETERMINE THE HIGH SIDE OF THE FLOOR AND CUT JAMBS TO THE DESIRED HEIGHT IF SCRIBE IS INCLUDED. TRIM HEAD SEAL 1/2" SHORT, JAMB SHOULD BE 1/4"- 1/2" MAX. LONGER TO ALLOW FOR SHRINKAGE OVER TIME.
- 4. CHECK OPENING FOR PROPER SWING, THEN SLIP HEADER OVER THE WALL.
- 5. HOLD JAMBS AT AN ANGLE AND SLIP UPPER PORTION OVER THE WALL. PUSH UPWARD TO ENGAGE NOTCH WITH DOOR STOP ON HEADER, THEN PUSH THE REST OF JAMB OVER THE WALL. NOTE: WHEN INSTALLING JAMBS, PULL HEADER SEAL CLEAR OF JAMBS & JAMB SEALS CLEAR OF HEADER AND FLOOR.
- 6. SLIDE BUTT JAMB DOWN TO THE FINISHED FLOOR. IF THE CARPET IS TO BE LAID, THE BASE ON WHICH IT IS TO BE LAID SHALL BE CONSIDERED THE FINISH FLOOR. FOR OTHER FLOOR COVERINGS (TILE, ETC.) THE JAMB SHOULD REST ON REMOVABLE SPACERS ON THE SAME THICKNESS AS THE FLOORING TO BE USED.
- 7. PLUMB BUTT SIDE AND SECURE TO THE WALL, BACK UP INTO STUD.
- 8. (A) PULL HEADER DOWN AND INSTALL CORNER CLIPS AND SECURE HEADER TO WALL (FIG. 1).
 - (B) PULL STRIKE JAMB INTO POSITION AND ALIGN WITH CORNER CLIPS. SECURE TO WALL.
 - (C) SNAP-ON TRIM IS SUPPLIED OVER LENGTH TO ALLOW FOR FLOOR VARIATIONS. CUT TRIM TO REQUIRED LENGTH AND INSTALL. TRIM SHOULD FIT SNUGLY. IF THERE IS ANY TENDENCY TO RATTLE, GIVE FULL LENGTH A SLIGHT TWIST BEFORE INSTALLING.
- 9. USE A SQUARE TO ATTAIN A 90 DEGREE CORNER BETWEEN HEAD AND JAMBS. HEAD MUST BUTT-UP TO VERTICAL EDGE OF CORNER CLIP AND SET FLAT IN ALIGNMENT GROOVE.
- 10. ATTACH CORNER CLIPS
- 11. SECURE HEAD TO WALL
- 12. USE SAME PROCEDURE FOR STRIKE JAMB
- 13. <u>IMPORTANT</u> HINGE SIDE TRIM MUST BE INSTALLED BEFORE THE DOOR IS MOUNTED WITH HINGES.





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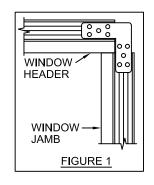
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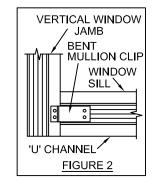
WINDOW FRAME INSTALLATION INSTRUCTIONS

- 1. SLIP WINDOW HEADER OVER WALL.
- 2. SLIP VERTICAL WINDOW JAMBS OVER WALL. BUTT TO HEADER, SET SQUARE AND PLUMB, AND SCREW TO WALL USING DRYWALL SCREWS OF SUFFICIENT LENGTH TO PENETRATE STUD.
- 3. PULL WINDOW HEADER DOWN TIGHT TO WINDOW JAMBS; USE A SQUARE TO CHECK THAT IT IS SET AT 90 DEGREES. CONNECT HEADER TO JAMBS WITH CORNER CLIPS (FIG. 1) USING #8 SELF-DRILLING SCREWS.
- 4. PROCEED TO SECTION 'A' OR 'B' BELOW DEPENDING ON FIELD CONDITIONS.



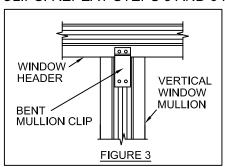
A. FOR FULL HEIGHT WINDOWS SUPPLIED WITH 'U' CHANNEL:

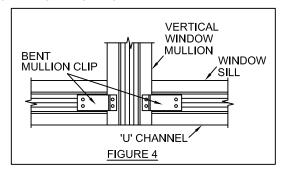
5. STARTING AT ONE SIDE, SHOOT SILL 'U' CHANNEL TO FLOOR WITH REDHEADS OR EQUIVALENT, TIGHT TO VERTICAL WINDOW JAMB. SLIP SILL OVER 'U' CHANNEL (REMOVEABLE STOP SHOULD BE ON SECURE SIDE OF ROOM), SCREW ON, AND ATTACH TO VERTICAL WINDOW JAMB USING STRAIGHT CLIP (FIG. 2)



IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 6

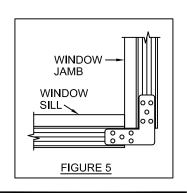
6. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO HEADER AND SILL. ATTACH MULLION TO HEADER (FIG. 3) AND SILL (FIG. 4) USING BENT MULLION CLIPS. BE SURE TO SPACE CLIP AT LEAST 1/8 " FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. REPEAT STEPS 5 AND 6 FOR EACH MULLION.





B. FOR OPENINGS FRAMED AT BOTTOM WITH STUD/DRYWALL OR TRACK (BY OTHERS)

7. STARTING AT ONE SIDE, SET WINDOW SILL OVER WALL AT BOTTOM TIGHT TO WINDOW JAMB (REMOVEABLE SILL STOP SHOULD BE ON SECURE SIDE OF ROOM). SCREW ON, AND ATTACH TO WINDOW JAMB WITH CORNER CLIPS (FIG. 5) USING #8 SELF-DRILLING SCREWS.





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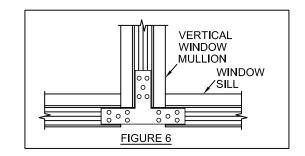
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WINDOW FRAME INSTALLATION INSTRUCTIONS CONTINUED

IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 8

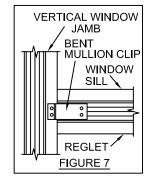
8. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO WINDOW HEADER AND SILL. ATTACH MULLION TO WINDOW HEADER USING BENT MULLION CLIPS (FIG. 3). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECIVER TO AVOID NOTCHING TRIM AROUND CLIPS. ATTACH MULLION TO SILL USING T-CLIPS (FIG. 6) USING #8 SELF-DRILLING SCREWS.

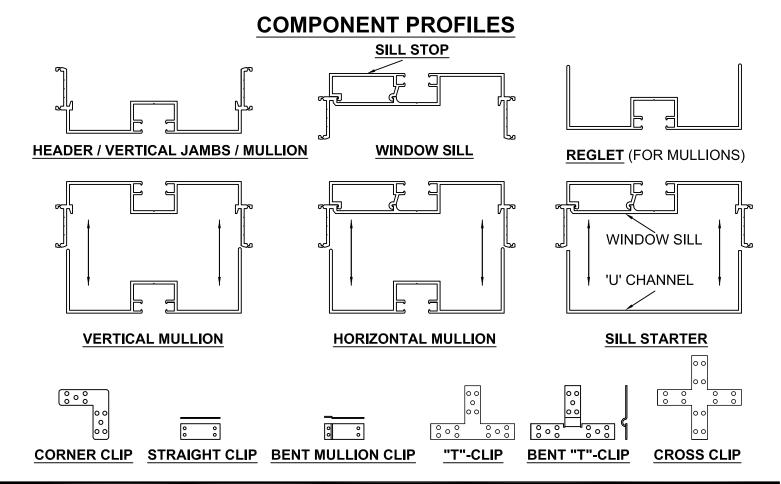


9. ATTACH SILL TO WINDOW JAMB AS IN STEP 7.

10. ASSEMBLE HORIZONTAL MULLIONS AND ATTACH TO VERTICAL JAMBS OR MULLIONS WITH MULLION CLIPS USING #8 SELF-DRILLING SCREWS (FIG. 7). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. (REMOVABLE SILL STOP SHOULD BE AT TOP AND ON SECURE SIDE OF ROOM.

11. SNAP ON TRIM TO COMPLETE INSTALLATION.







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SIDELITE INSTALLATION INSTRUCTIONS

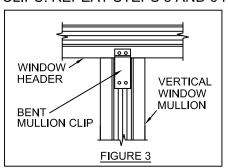
- 1. FOLLOW STEPS 1 THRU 13 OF DOOR FRAME INSTALLATION INSTRUCTIONS.
- 2. ASSEMBLE VERTICAL DOOR MULLION BY SLIPPING REGLET INTO DOOR JAMB AND SCREW TOGETHER USING #8 SELF-DRILLING SCREWS.
- 3. SET SIDELIGHT HEADER OVER WALL BUTTING IT UP AGAINS DOOR HEADER AND ATTACH TO DOOR HEADER USING STRAIGHT CLIPS WITH #8 SELF-DRILLING SCREWS (FIG. 1).
- 4. PLACE DOOR JAMB MULLION UNDER WINDOW HEADER, USE A SQUARE TO CHECK THAT IT IS SET A 90 DEGREES FROM HEADERS. ATTACH DOOR JAMB MULLION TO WINDOW HEADER USING BENT MULLION CLIPS BY USING #8 SELF-DRILLING SCREWS (FIG. 1).
- 5. PROCEED TO SECTION 'A' OR 'B' BELOW DEPENDING ON FIELD CONDITIONS.

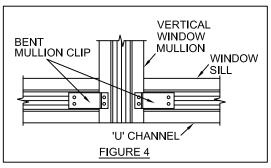


5. STARTING AT ONE SIDE, SHOOT SILL 'U' CHANNEL TO FLOOR WITH REDHEADS OR EQUIVALENT, TIGHT TO VERTICAL WINDOW JAMB. SLIP SILL OVER 'U' CHANNEL (REMOVEABLE STOP SHOULD BE ON SECURE SIDE OF ROOM), SCREW ON, AND ATTACH TO VERTICAL WINDOW JAMB USING BENT MULLION CLIP (FIG. 2)



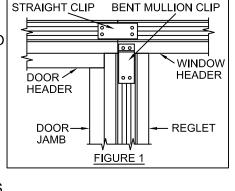
6. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO HEADER AND SILL. ATTACH MULLION TO HEADER (FIG. 3) AND SILL (FIG. 4) USING MULLION CLIPS. BE SURE TO SPACE CLIP AT LEAST 1/8 " FROM TRIM RECIEVER TO AVOID NOTCHING TRIM AROUND CLIPS, REPEAT STEPS 5 AND 6 FOR EACH MULLION.

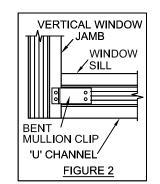


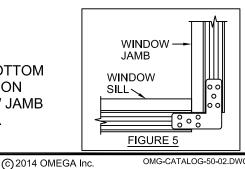


B. FOR OPENINGS FRAMED AT BOTTOM WITH STUD/DRYWALL OR TRACK (BY OTHERS)

7. STARTING AT ONE SIDE, SET WINDOW SILL OVER WALL AT BOTTOM TIGHT TO WINDOW JAMB (REMOVEABLE SILL STOP SHOULD BE ON SECURE SIDE OF ROOM). SCREW ON, AND ATTACH TO WINDOW JAMB WITH CORNER CLIPS (FIG. 5) USING #8 SELF-DRILLING SCREWS.







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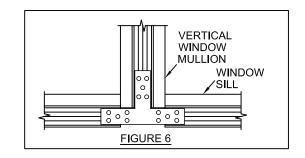
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SIDELITE INSTALLATION INSTRUCTIONS CONTINUED

IF THERE ARE NO VERTICAL MULLIONS, SKIP STEP 8

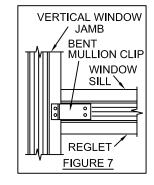
8. ASSEMBLE VERTICAL MULLION(s). SET TIGHT TO WINDOW HEADER AND SILL. ATTACH MULLION TO WINDOW HEADER USING STRAIGHT CLIPS (FIG. 3). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECIVER TO AVOID NOTCHING TRIM AROUND CLIPS. ATTACH MULLION TO SILL USING T-CLIPS (FIG. 6) USING #8 SELF-DRILLING SCREWS.

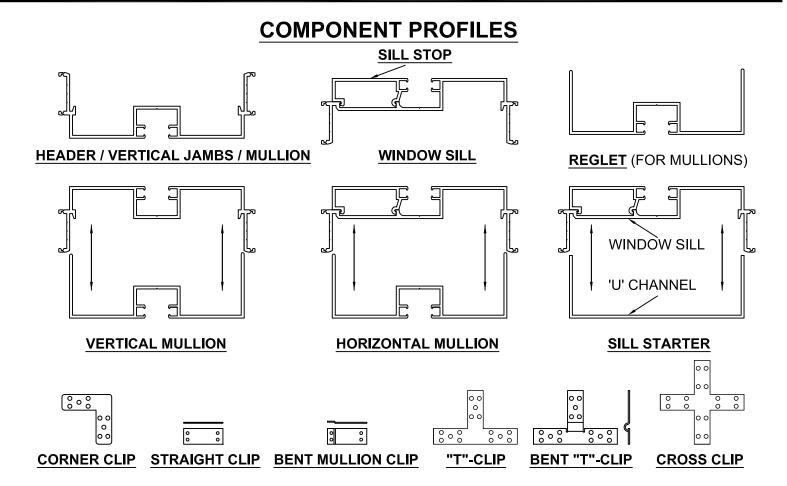


9. ATTACH SILL TO WINDOW JAMB AS IN STEP 7.

10. ASSEMBLE HORIZONTAL MULLIONS AND ATTACH TO VERTICAL JAMBS OR MULLIONS WITH BENT MULLION CLIPS USING #8 SELF-DRILLING SCREWS (FIG. 7). BE SURE TO SPACE CLIP AT LEAST 1/8" FROM TRIM RECEIVER TO AVOID NOTCHING TRIM AROUND CLIPS. (REMOVABLE SILL STOP SHOULD BE AT TOP AND ON SECURE SIDE OF ROOM.

11. SNAP ON TRIM TO COMPLETE INSTALLATION.







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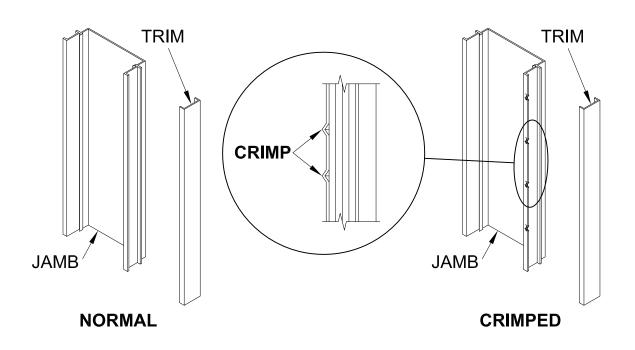
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INSTALLER ADVISORY

- 1. (IF) THE SPECIFIED FINISH FOR THIS ORDER IS CLEAR ANODIZED. DUE SOLELY TO THE ANODIZING PROCESS. THERE CAN BE A TENDENCY FOR A LOOSER FIT ON THE SNAP ON TRIMS. THIS IS A NORMAL OCCURRENCE AND IS NOT A MANUFACTURING DEFECT. THIS CONDITION MAY OCCUR RANDOMLY DURING THE INSTALLATION OF THE TRIMS. IF A LOOSE TRIM CONDITION IS ENCOUNTERED BY THE INSTALLER. IT MUST BE ADDRESSED IMMEDIATELY. OUR RECOMMENDED PROCEDURE IS TO CRIMP THE RECEIVING TAB ON THE JAMB COMPONENT SEVERAL TIMES ALONG THE LENGTH OF THE PART AND THEN RE-SNAPPING THE TRIM.
- 2. THIS PROCEDURE WILL NOT VOID THE PRODUCT WARRANTY HOWEVER CARE MUST BE TAKEN SO AS NOT TO DAMAGE THE FINISH.
- 3. EXPERIENCED INSTALLERS SHOULD BE AWARE OF THIS POTENTIAL WITH CLEAR ANODIZED FRAMES AND SHOULD ANTICIPATE THIS PROCEDURE AS A NORMAL PART OF THEIR SCOPE OF WORK.
- 4. NO BACKCHARGES WILL BE CONSIDERED FOR THIS PROCEDURE.





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WINDOW GASKET / SIDELIGHT GASKET INSTALLATION INSTRUCTIONS

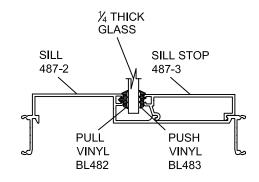
BEFORE INSTALLING THE WINDOW FRAME, YOU MUST INSTALL THE PULL VINYL (P/N BL-482) TO ONE SIDE OF EACH WINDOW EXTRUSION. TO INSTALL THE PULL VINYL YOU NEED TO PULL THE VINYL THROUGH THE LENGTH OF THE EXTRUSION, IT HELPS TO USE WATER. WATER KEEPS THE VINLY FROM STICKING TO THE EXTRUSION.

BEFORE INSTALLATION OF THE WINDOW EXTRUSIONS THAT HAVE THE PULL VINYL INSTALLED DETERMINE WHAT SIDE OF THE FRAME IS GOING TO BE THE OUTSIDE, BECAUSE NORMALLY THE EXTRUSION WITH THE PULL VINYL IS PLACED TOWARDS THE OUTSIDE.

BEFORE INSTALLING THE GLASS THE SILL STOP (P/N ***-3) MUST BE REMOVED. THIS IS FOR GLASS INSTALLATION CLEARANCE

AFTER THE GLASS AND SILL STOP IS IN PLACE. CUT TO LENGTH AND INSTALL THE PUSH VINYL (P/N BL-483). TO ALL FOUR SIDES.

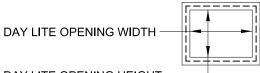
NOTE: ALL VINYL NEEDS TO BE CUT TO THE CORRECT LENGTH FOR EACH EXTRUSION.



GLAZING COORDINATION:

- 1. FIELD VERIFY ALL GLASS OPENING PRIOR TO ORDERING GLASS. DO NOT USE THESE SHOP DRAWINGS TO DETERMINE GLASS SIZE. THE GLAZER IS RESPONSIBLE FOR CORRECT GLASS DIMENSIONING. WE CANNOT BE RESPONSIBLE FOR INSTALLATION TOLERANCES AND FIELD CONDITIONS WHICH MAY CAUSE VARIANCES IN THE ENGINEERED GLASS OPENING.
- 2. MANUFACTURER'S SUGGESTED GUIDELINES FOR MAXIMUM GLASS SIZES ARE:

MAXIMUM GLASS WIDTH: MEASURE DAY LITE OPENING THEN ADD 1/2" MAXIMUM GLASS HEIGHT: MEASURE DAY LITE OPENING THEN ADD 7/16"



DAY LITE OPENING HEIGHT-

- 3. FOR HORIZONTALLY DIVIDED LITES OF 5 FT. OR GREATER, IT IS THE RESPONSIBILITY OF THE GLAZER TO BLOCK THE GLASS TOP AND BOTTOM TO SUPPORT THE LOAD. FAILURE TO DO SO MAY CAUSE DEFLECTION OF ALUMINUM GLAZING FRAME MEMBERS.
- 4. OUR STANDARD VINYL BEAD IS DESIGN FOR 1/4" AND 3/8" CLEAR GLASS APPLICATIONS. SPECIAL APPLICATIONS SUCH AS THICKER GLASS OR PATTERNED ETCHED RIBBED GLASS MAY REQUIRE NON-STANDARD GLAGING WHICH WE ARE NOT RESPONSIBLE FOR ADDITIONAL COST. FOR 3/8" THICK GLASS INSTALL ONLY PUSH VINYL (P/N BL483) FOR 1/2" THICK GLASS WET BEAD ON BOTH SIDES REQUIRED.
- 5. THE VINYL GLAZING SYSTEM CONSISTS OF A PULL VINYL THAT IS INSTALLED PRIOR TO INSTALLING THE FRAME AND A WEDGE BEAD WHICH IS INSTALLED AFTER THE GLASS IS SET.

GLAZING ADVISORY:

1. WHEN INSTALLING WINDOW FRAME INSTALL THE PULL VINYL (P/N BL482) THAT NEEDS TO BE CUT TO THE CORRECT LENGTH FOR EACH EXTRUSION. THEN SLIDE THE PULL VINYL TO ONLY ONE SIDE THAT HAS BEEN CHOSEN KEEPING ALL THE PULL VINYL TO ONE SIDE AFTER ITS ALL BEEN ASSEMBLED. AFTER THE WINDOW HAS BEEN INSTALLED AND THE SILL STOP (P/N 487-3) IS IN PLACE, CUT PUSH VINYL (P/N BL483) TO CORRECT LENGTH AND INSTALL PUSH VINYL,



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