# DEALING WITH HUMIDITY IN HOSPITALITY BUILDINGS

There are many considerations for installing and maintaining Division 8 and Division 10 products in moistureand humidity-prone areas in hospitality buildings.

BY SHELBY WATKINS





Pultruded fiberglass doors (closed cell foam core) at beach cabanas at Lido Beach on the New York coast.



This FRP door to a fire-rated mechanical room at a pool features a stainless steel edge and a mineral core.

Hospitality buildings such as hotels present several challenges when it comes to moisture and high humidity. The variety of conditions among distinct areas in these buildings combined with the high quantity of Division 8 and Division 10 products can make it challenging to choose the right products and components for each, including the fasteners used during installation.

Recognizing these areas and the challenges they present for each of the materials you can choose from is important to ensure your installation lasts and looks great for years to come.

### **Hospitality Building Areas Prone to Moisture**

There are many high-humidity and moisture-prone areas in hospitality industry buildings, which can include:

- Indoor pool and spa areas.
- Fitness areas and showers.
- Common area bathrooms.
- Guest room entrances and bathrooms.
- Kitchen and back-of-house areas.
- Boiler and utility rooms.

For hospitality buildings in wet or humid climates this includes the exterior, and hospitality buildings in humid climates have outdoor facilities or more outdoor entrances needing special consideration.

# How to Evaluate if an Area **Experiences High Humidity**

What contributes to a high humidity area? Expertise in your area typically doesn't include fixing ventilation issues, for example, but there are ways to evaluate and anticipate a potential humidity or moisture challenge:

- If it is a retrofit project, inspect the products you are replacing-prior products may show swelling, chipped paint, rust or other corrosion, or visible mold or mildew.
- Observe HVAC systems—ventilation is a frequent issue in hospitality buildings and is especially an issue in pool or spa areas as well as guest room bathrooms, which often lack a fan. In addition, the HVAC systems many hotels use are effective at controlling individual room temperature, but are not as effective at reducing humidity levels, allowing moisture to build up in guest rooms.
- Observe fluctuations in temperature between areas-this attracts condensation.

### **The Moisture Problem**

High-moisture areas can cause several issues with the materials we choose for partitions, doors, and frames. There are two primary ways moisture can create problems with these products:

- Retaining moisture—the presence of moisture can encourage mold, mildew and bacteria growth. Materials that retain and trap moisture are more susceptible and may additionally swell, become too heavy for hanging hardware and become permanently damaged from moisture exposure.
- Causing corrosion—water and humidity, encouraged by the presence of dust, are the key contributors to corrosion. Corrosion can take the form of surface rust, galvanic corrosion, pitting, crevice corrosion and stress corrosion cracking. Corrosion can start in hidden areas like joints, overlaps, fastener penetrations, and interiors, where it cannot be stopped.





FRP/aluminum hybrid doors (closed-cell foam injected) used in showers in a pool locker room.



Left: An aluminum monumental door at a main floor entrance to a condominium in Hawaii.

Below: Aluminum doors and aluminum-framed glass partitions at gym and pool area.



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Partitions, doors and frames experiencing moisture and corrosion problems pose more than aesthetic concerns. The wrong materials in these applications can support mold and mildew growth, affecting the health of building occupants.

Deteriorating finishes are difficult to clean and keep sanitary. Exterior openings experiencing these issues can pose security and pest risks to the building as they deteriorate, as well as letting heating and cooling escape.

These factors can be tested for by manufacturers or component materials may have testing data available. Some of the test standards used to evaluate moisture-related issues on specific materials include:

- ASTM D3273-21: Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
- ASTM D3274-09R21: Standard Test Method for Evaluating Degree

of Surface Disfigurement of Paint Films by Fungal or Algal Growth, or Soil and Dirt Accumulation

- ASTM B117-19: Standard Practice for Operating Salt Spray (Fog) **Apparatus**
- ASTM D570-98R18: Standard Test Method for Water Absorption of **Plastics**
- ANSI/NFRC 100-2020 [E0A0]: Procedure for Determining **Fenestration Product U-factors** (if differences in temperature/ condensation are a concern)

# **Problem Catalysts**

Often, these same environments within the building are also subject to varying temperatures, chemicals, and cleaning and sanitizing routines that keep mold and bacteria at bay but may compound issues with corrosion, or cause additional problems with doors, frames and bathroom partitions.

Continual direct exposure to water and pool chemicals (e.g., wet towels, swimsuits) can be a key issue in common areas adjacent to pools and spas. In addition, exterior openings that are often the first impression for guests can experience corrosion catalysts including precipitation, sea spray, dirt, road deicers and pollution chemicals.

# **How to Avoid the Moisture Problem in Hospitality Installations**

### **CONSIDERATIONS FOR PRODUCT CONSTRUCTION**

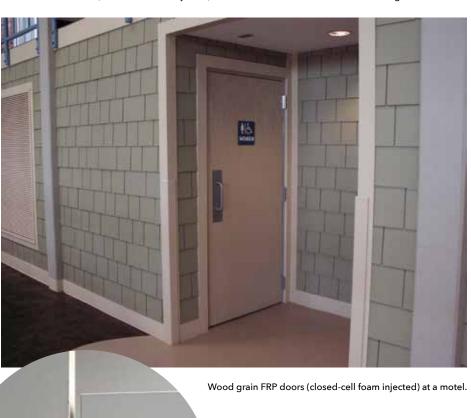
Seamless, monolithic doors, frames and partition panels are the easiest to clean and most impervious to moisture. Minimize moisturetrapping crevices and overlapping seams. Product construction that minimizes heat transfer can help avoid condensation-driven moisture issues.

### **CONSIDERATIONS FOR PRODUCT MATERIALS AND FINISHES**

Look beyond the surface of the product to the core material.



Aluminum flush doors (closed-cell foam injected) with aluminum louvers on a chemical storage room.



Rusted partition fasteners.

FRP and aluminum bathroom partitions (closed-cell foam injected) and stainless steel fasteners.



Some products are truly one piece (often called homogenous or monolithic) but some completely sealed partitions and doors have core materials that should be considered in areas prone to humidity and moisture in hospitality environments.

In many cases this supposed impervious barrier will be broken with fasteners, providing an opportunity for moisture to penetrate



the core material. Choosing core materials that are unable to take on moisture provides a solution to this issue. A core that avoids moisture penetration and condensation on internal surfaces is the best choice.

Resistance to harsh cleaners and chemicals, as well as ease of cleaning, are also beneficial for materials in these environments. Regular cleaning helps keep mildew, mold and bacteria at bay and many of the areas mentioned encounter chemicals related to their purpose, such as chlorine for pools. Avoid field painting products in these areas as moisture can affect paint adhesion. Factoryapplied coatings are more suitable, and a long-lasting, durable integral finish with abrasion resistance for easy cleaning is the most suitable choice for an installation that will look great for years.

# **CONSIDERATIONS FOR FASTENER TYPES**

Nothing ruins a new installation of toilet partitions or doors and frames like a rusting fastener on an otherwise moisture-resistant product. Source products for a project from one source as much as possible to avoid having a variety of faster types that may be the wrong metal for the environment. Ensure the fasteners and hardware you use are resistant to corrosion and appropriate for moisture exposure. Avoid unprotected contact between dissimilar metals. +



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