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## WOOD EXPRESSIONS FINISHES

Explore color options for a decorative faux wood finish on your aluminum entrance. Wood Expressions Decorative Finishes are created by a process of powder coating and thermal transfer to create a realistic wood grain pattern. Suitable for interior or exterior use, these finishes have the beauty of wood without the maintenance.



## Wood Expressions™ Finishes

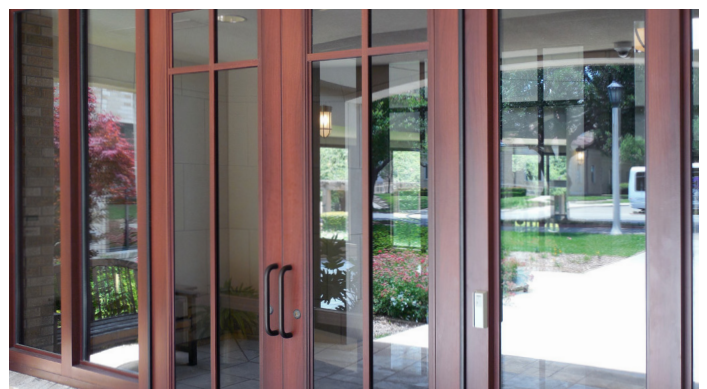
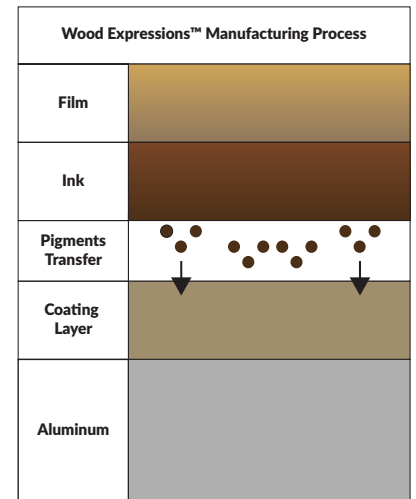
Choose a low-maintenance, durable Wood Expressions finish. These realistic wood finishes overcome the maintenance challenges of real wood. The durable powder coat resists fading from UV exposure, scratching, and damage from the elements. Our finish adheres to the demanding standards set by AAMA 2604, ensuring superior performance and longevity in commercial settings.

## Finish Samples

Wood Expression finish samples are available in several species of wood grains and stain colors. To order samples, scan the QR code on the back of this brochure.

## How it Works

Raw aluminum is first coated with a chemical treatment, creating thin layers of amorphous oxide. Next, a powder coating of paint is applied and then baked to complete polymerization. This base coating provides a hard surface for subsequent steps while protecting the aluminum from the elements, humidity, corrosion, light, and abrasion. Then, the aluminum is vacuum-wrapped with a preprinted film transfer of the desired pattern. Finally, the aluminum is baked and once cool, the film transfer is removed, creating a perfect print of the pattern.



## Wood Grain Finishes



**Light Maple**

#5544



**Aged Light Oak\***

#5683



**American Cherry**

#5542



**American Douglas**

#5673



**Maple**

#5684



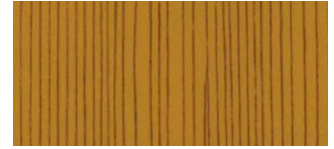
**Aged Dark Oak**

#5685



**European Cherry**

#5686



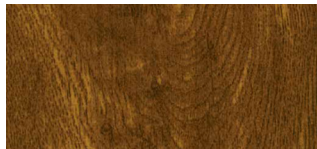
**Oregon Douglas**

#5672



**American Maple**

#5675



**Oak**

#5676



**Cherry**

#5677



**Knotty Pine**

#5674



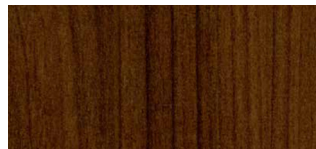
**Walnut**

#5678



**Golden Oak**

#5680



**Flame Cherry**

#5679



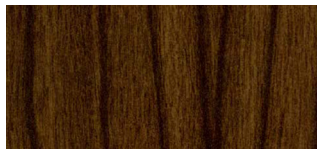
**Table Cherry**

#5681



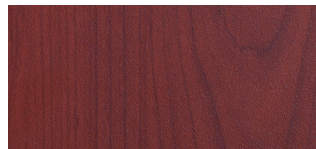
**Dark Walnut**

#5543



**Teak**

#5682



**Dark Cherry**

#5541

\*Interior use only.

Color selections are subject to change without notice. This reproduction approximates actual colors and is for reference only. Final decisions should be made from material samples, which can be ordered directly from our website or your local representative.

**Order samples here**  
[special-lite.com/samples-submittals/](https://special-lite.com/samples-submittals/)

