

Installation Instructions

Field Trimming Mortised Bottom

Field Trimming

The standard mortised bottom on the AF-100 door series is designed to be field trimmed to accommodate floor condition without compromising the doors core. The maximum recommended amount that can be removed is 1 1/8”.

If you have an opening that requires door bottom trimming;

1. Determine the amount that needs to be removed. 1 1/8” MAXIMUM
2. If the door is painted, take precautions to protect the finish
3. Lay the door on sawhorses and mark a cut line
4. Clamp straight edge in place for a saw guide
5. Make cut using a 1/8”x 7 1/4” masonry circular saw blade. High-speed steel and carbide tipped not recommended
6. Factory painted doors are supplied with touch up kits. Touch up as necessary
7. Rehang door and check clearance

Recommended Auto Door Bottom Mechanisms

The standard mortised bottom on the AF-100 door series is also designed to accept a number of mortised auto door bottom mechanisms. The list includes;

Pemko 434

NGP 423

Hager 743

Zero 360A